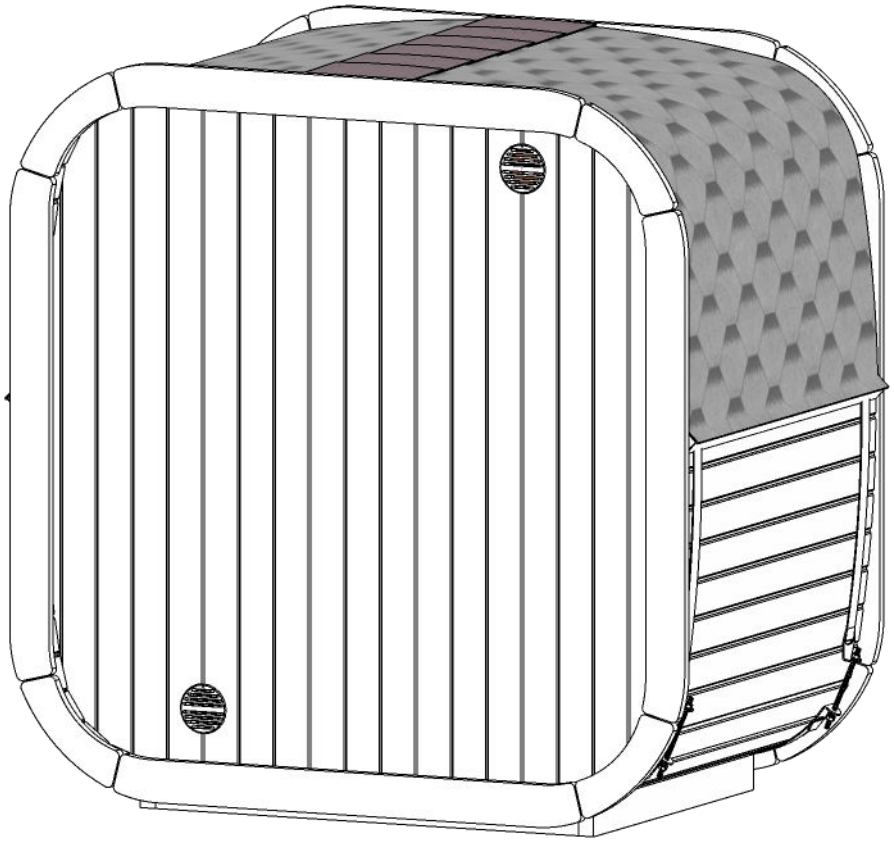
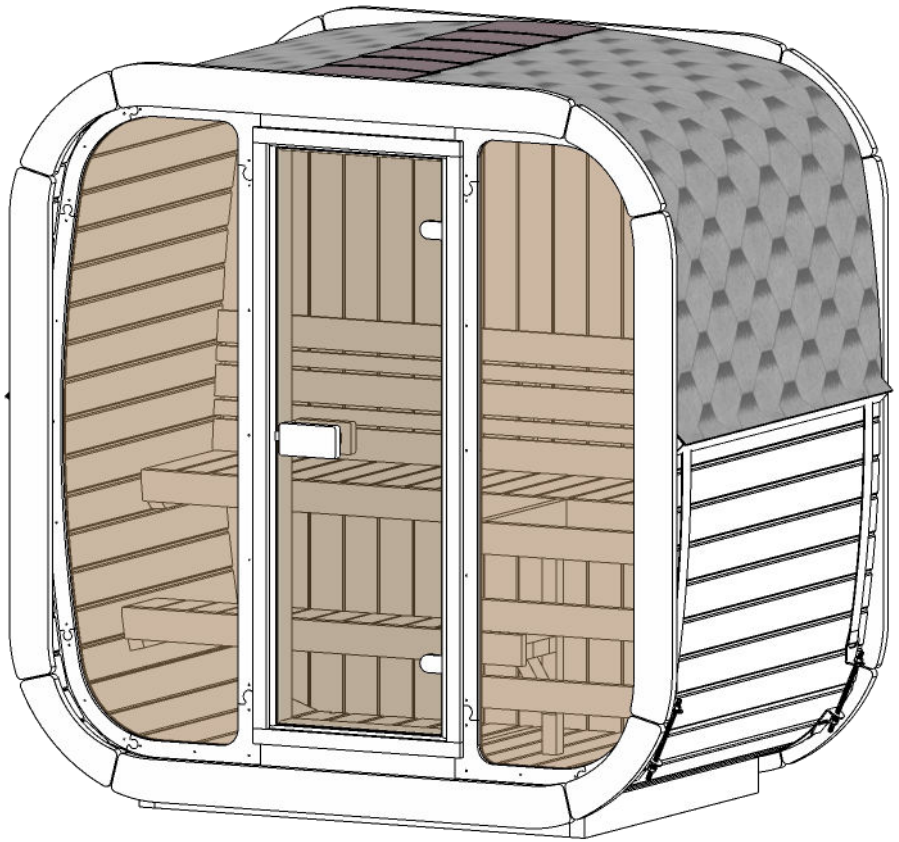
Sauna "Icon" 125,Ø200

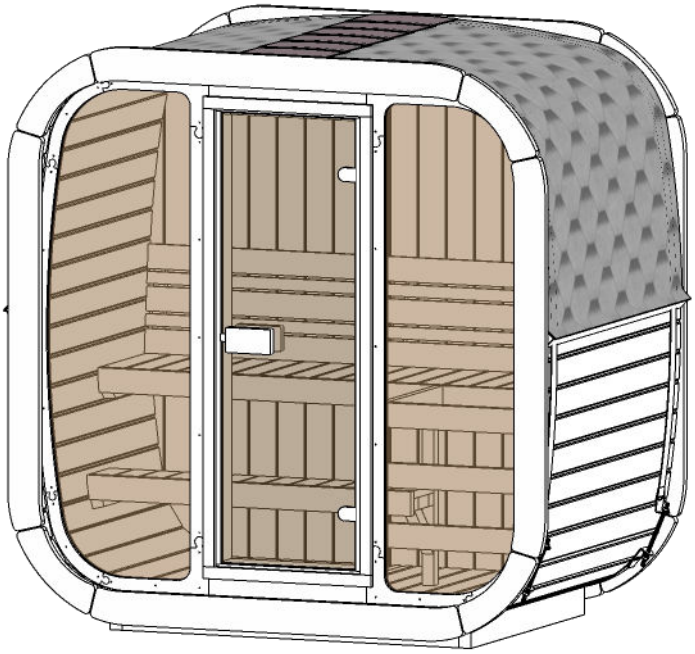


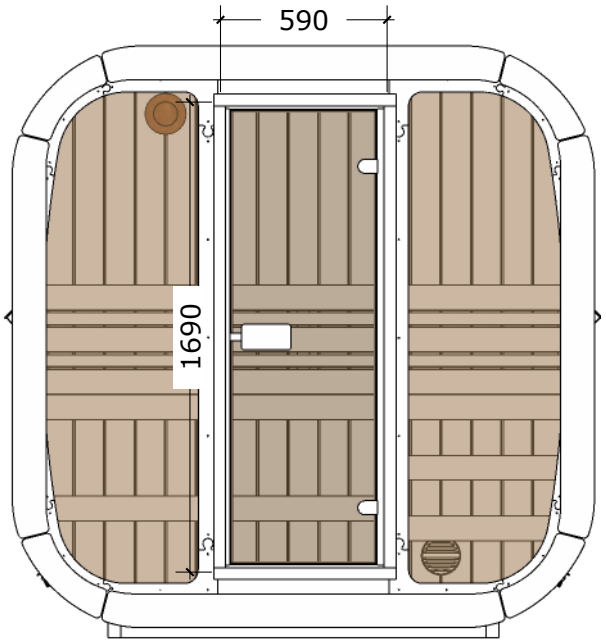


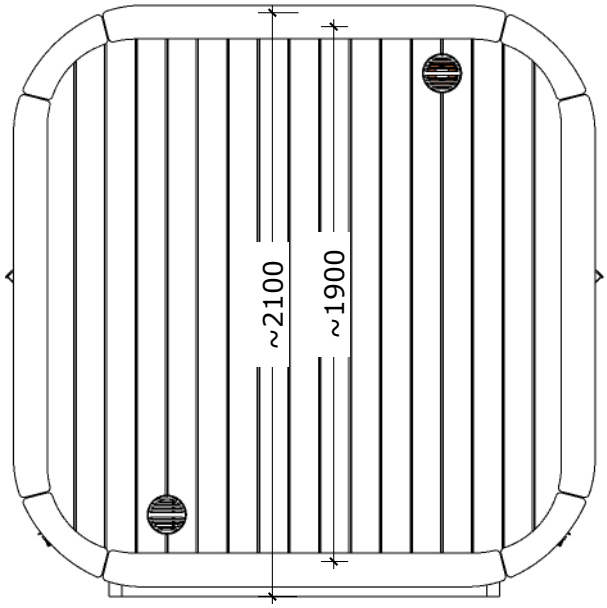
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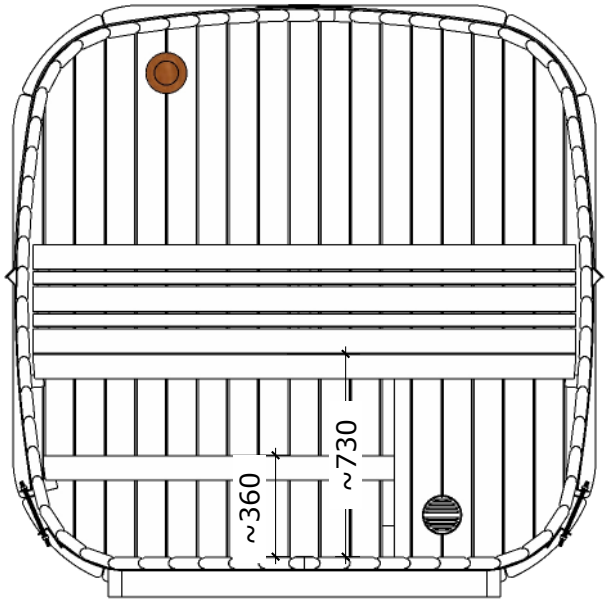
Sauna Icon 125, Ø200

(Front glass wall)



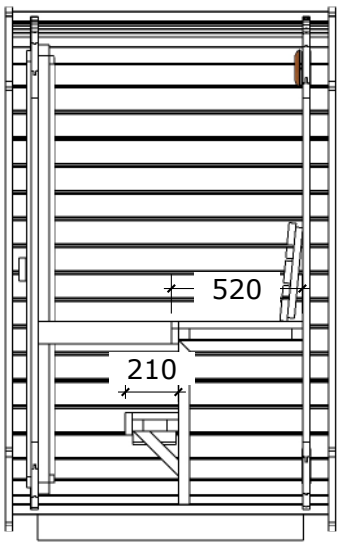


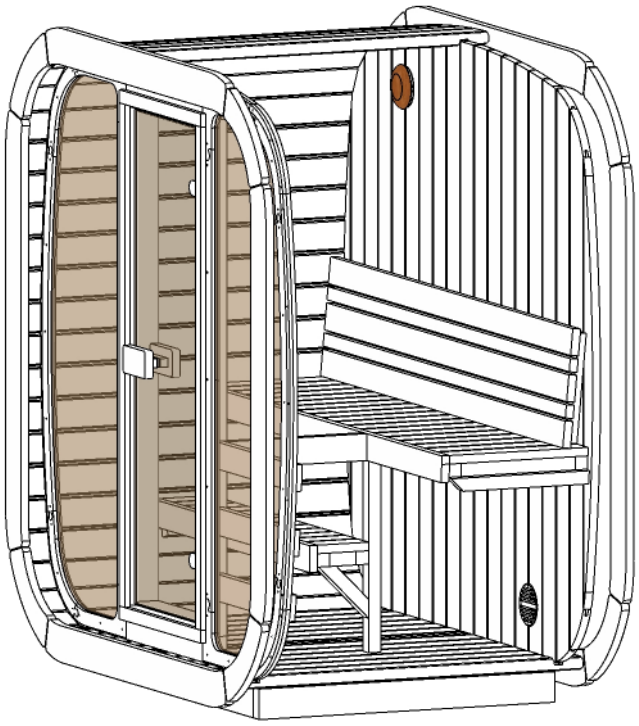


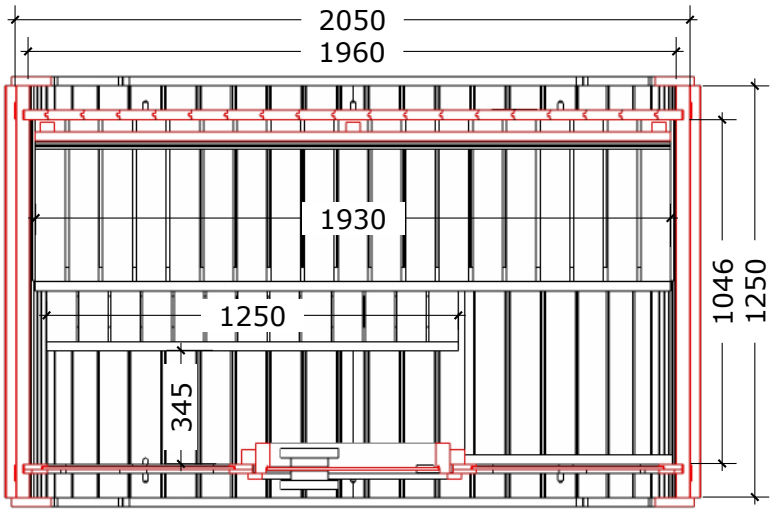


Sauna Icon 125, Ø200

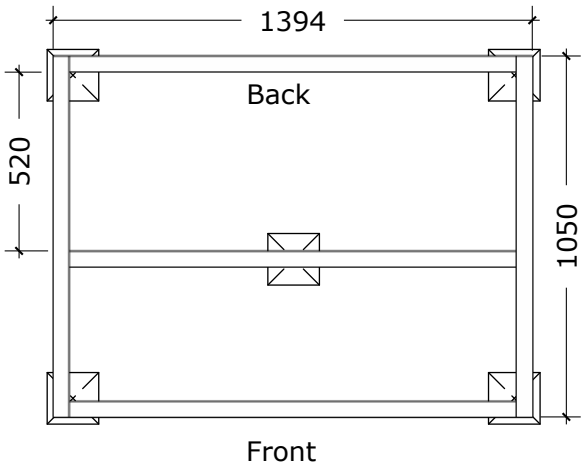
(Front glass wall)





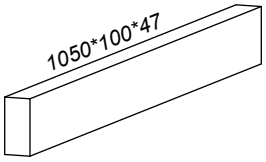
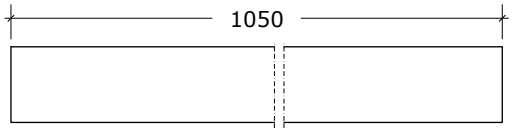
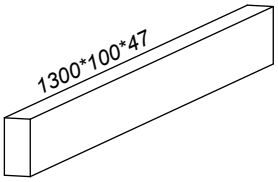
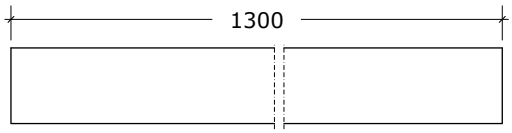
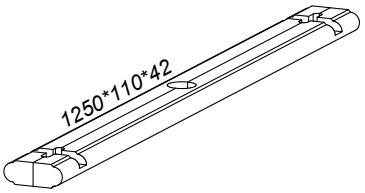
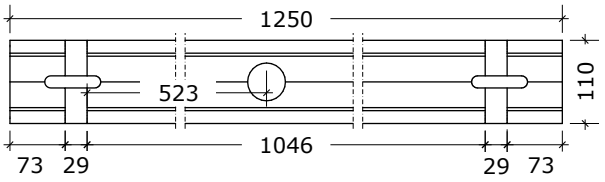
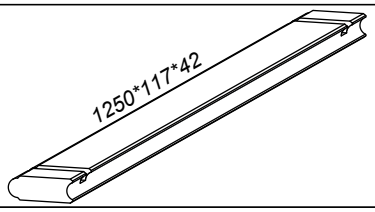
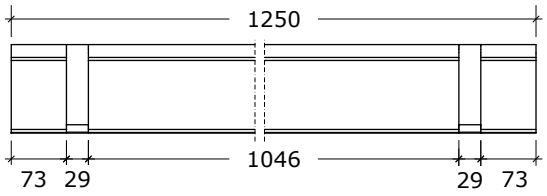
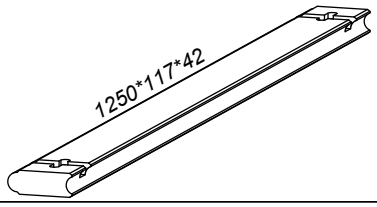
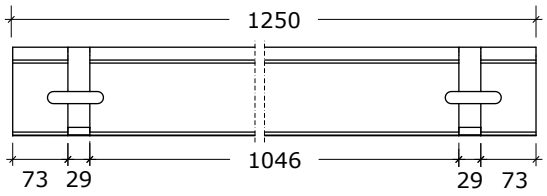
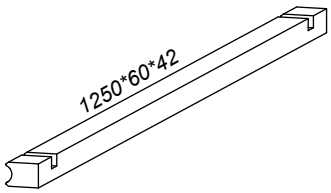
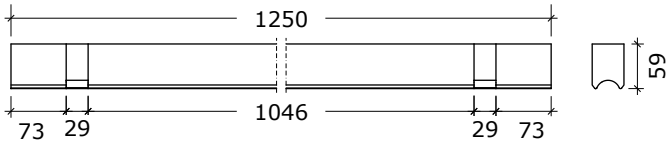
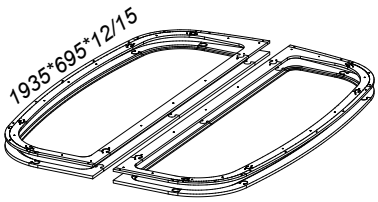
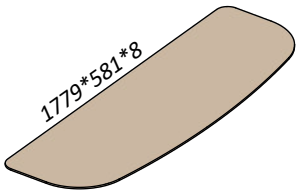
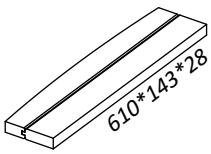
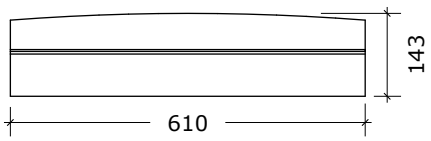
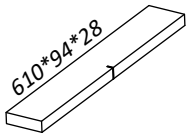


Base frame and recommended support positions.

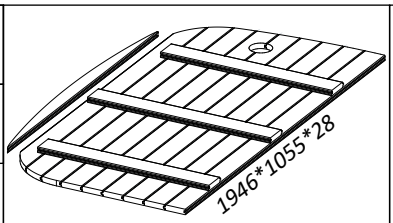
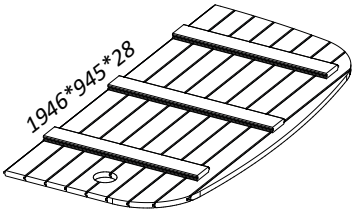
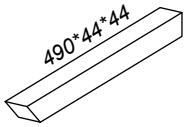
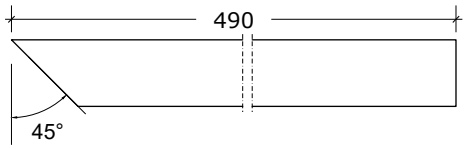
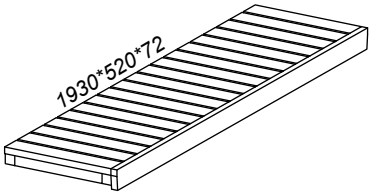
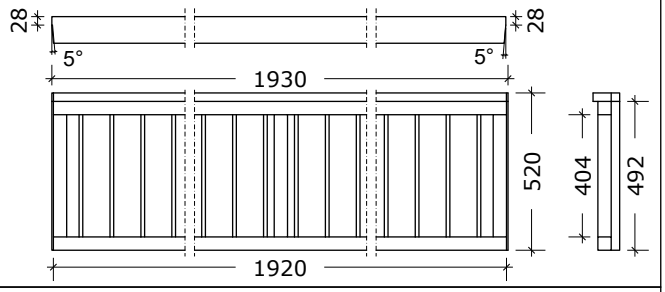
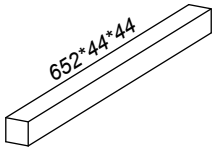
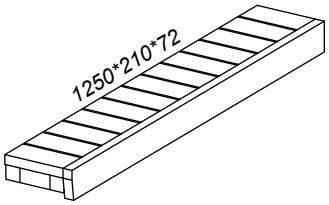
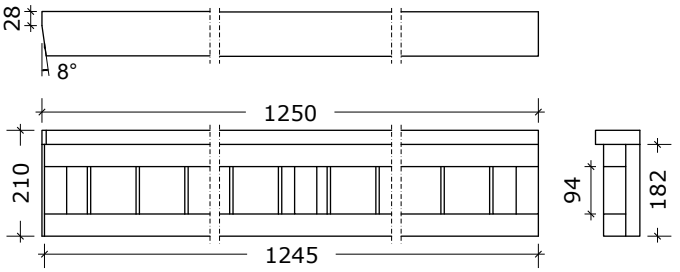
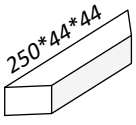
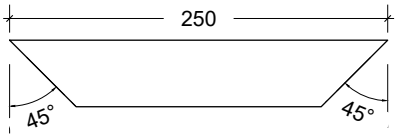
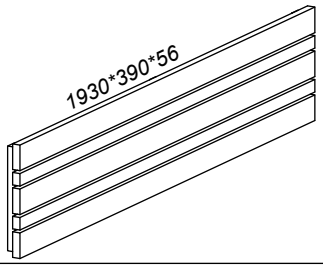
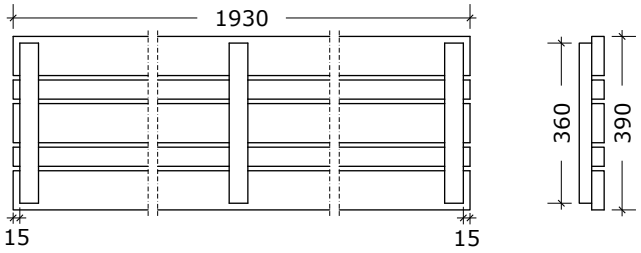


(TIC20/125KE-PT01)

Sauna "Icon" 125,Ø200 Details list 1/4

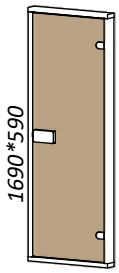
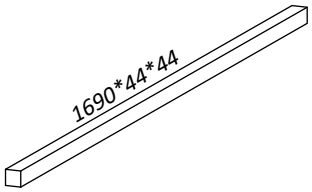
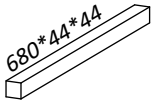
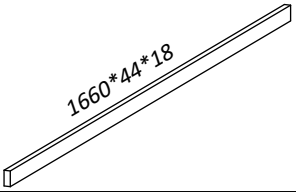
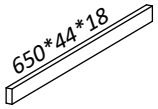
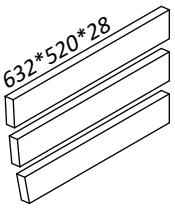
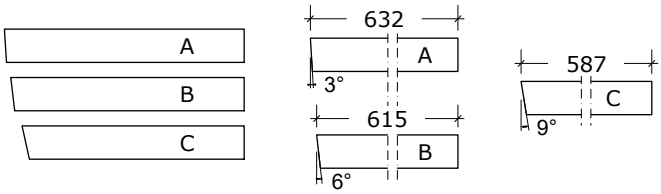
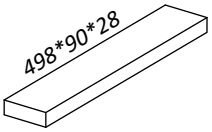
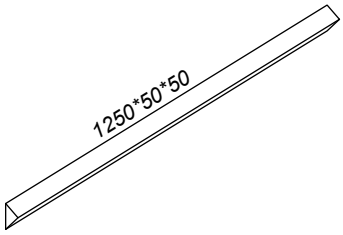
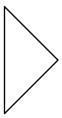
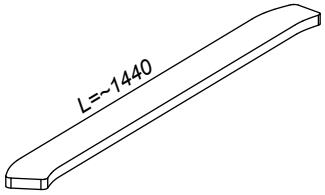
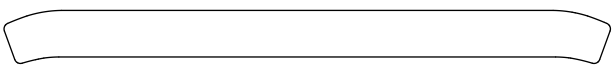
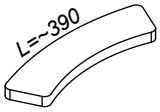
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DET 2 ***Article.*** *K-SM100/1300*	**x3**		
DET 3 ***Article.*** *T-STL117/1250XLM02*	**x1**		
DET 3a ***Article.*** *T-STL117/1250-01*	**x65**		
DET 3a/H ***Article.*** *T-STL117/1250-01X*	**x2**		
DET 6 DET 3 vastaspool ***Article.*** *T-STL117/1250XL-01*	**x2**		
DET Frame (Front glass-wall) ***Article.*** *IC-20-TKE12/15-USA*	**x1**		
DET Glass (Front glass-wall) ***Article.*** *IC-20-ES*	**x2**		
DET Ta ***Article.*** *K-SL117/610UK1*	**x1**		
DET Tb ***Article.*** *K-TL94/610J*	**x1**		

Sauna "Icon" 125,Ø200 Details list 2/4

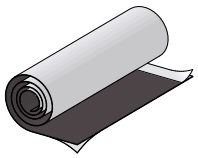
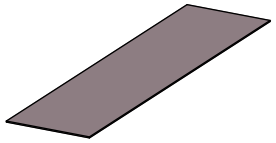
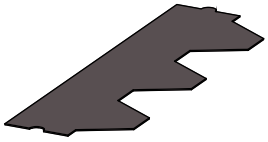
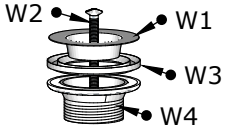
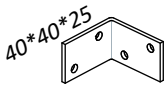
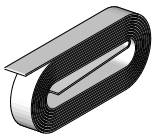
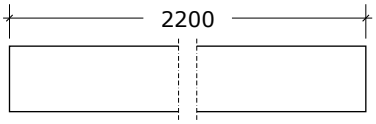
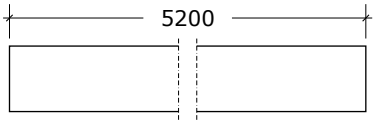
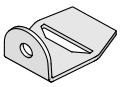
DET Y1 ***Article.*** *T-IC20-PTS/28-V*	**x1**		
DET Y2 ***Article.*** *T-IC20-PTS/28-P*	**x1**		
DET 10a ***Article.*** *K-HP44/490XP*	**x2**		
DET 10c ***Article.*** *K-HP44/170*	**x1**		
DET 10 ***Article.*** *TL-LAMOD-1930-01*	**x1**		
DET 11a ***Article.*** *K-HP44/652*	**x1**		
DET 11 ***Article.*** *TL-LAMOD-1250-01*	**x1**		
DET 11b ***Article.*** *K-HP44/250XP-XP*	**x1**		
DET 14 ***Article.*** *TL-STMOD-1930-01*	**x1**		

Sauna "Icon" 125,Ø200

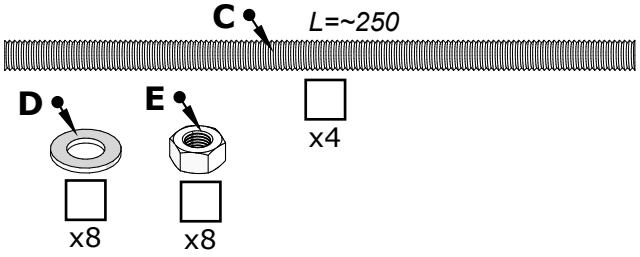
Details list 3/4

DET 21 ***Article.*** *U-6/17*	**x1**		
DET 21c ***Article.*** *K-HP44/1690*	**x2**		
DET 21d ***Article.*** *K-HP44/680*	**x2**		
DET 21a ***Article.*** *K-HL44/1660*	**x2**		
DET 21b ***Article.*** *K-HL44/650*	**x2**		
DET 16 ***Article.*** *TL-PIMOD-632-02*	**x1**	 	
DET 15 ***Article.*** *TL-LAV90/498*	**x1**		
DET 22 ***Article.*** *T-STL-1250-XX*	**x2**	 	
DET 25a ***Article.*** *MU-OL-IC-20-1*	**x8**	 	
DET 25b ***Article.*** *MU-OL-IC-20-2*	**x8**	 	

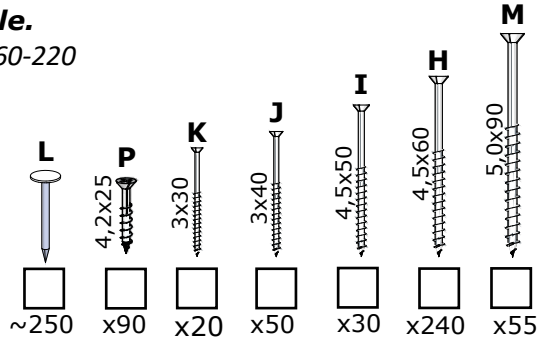
Sauna "Icon" 125,Ø200 Details list 4/4

Underlay felt ***Article.*** *KAT-AL*	**8** m.		
DET N ***Article.*** *KAT-HAR*	**x5**		
DET O ***Article.*** *KAT-SIN*	**x42**		
DET W ***Article.*** *MU-TRAPP*	**x1** kmpl		
DET V ***Article.*** *KI-VIN-25/40/40-ZN*	**x4**		
DET A1 ***Article.*** *MU-VIT10/2200*	**x2**		
DET A2 ***Article.*** *MU-VIT10/5200*	**x2**		
DET B ***Article.*** *MU-VITKL-RV*	**x8**		
DET G ***Article.*** *MU-VENT-100-PU*	**x1**		
DET F ***Article.*** *MU-VENT-100-ZN*	**x3**		

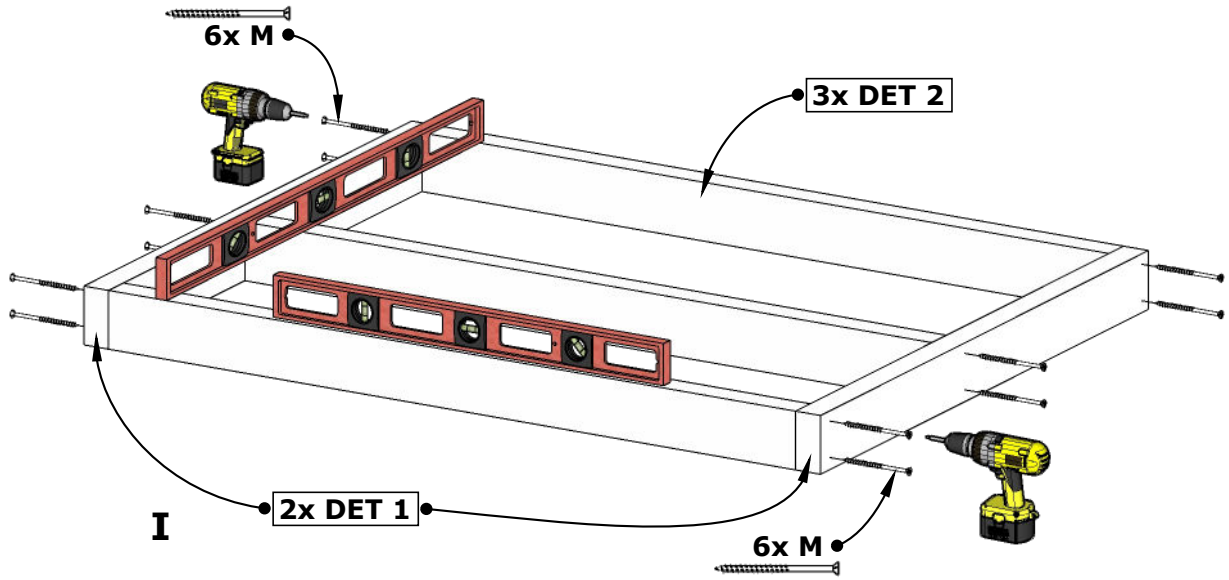
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KI-KERL-12-RV4

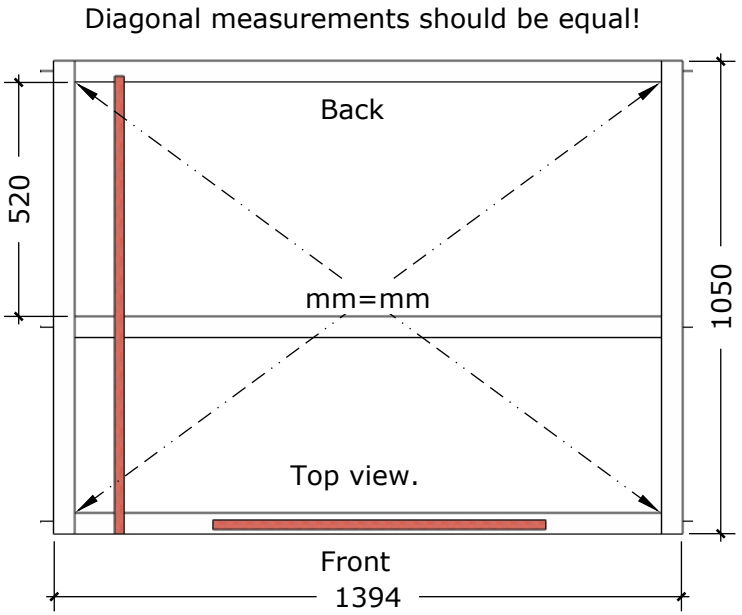


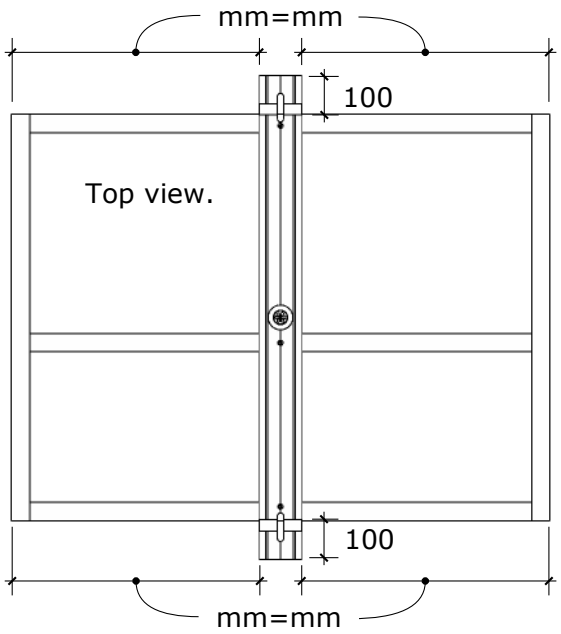
Article.
KI-ICO-160-220

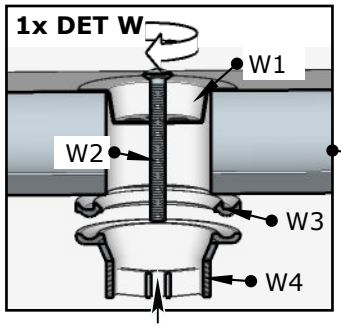


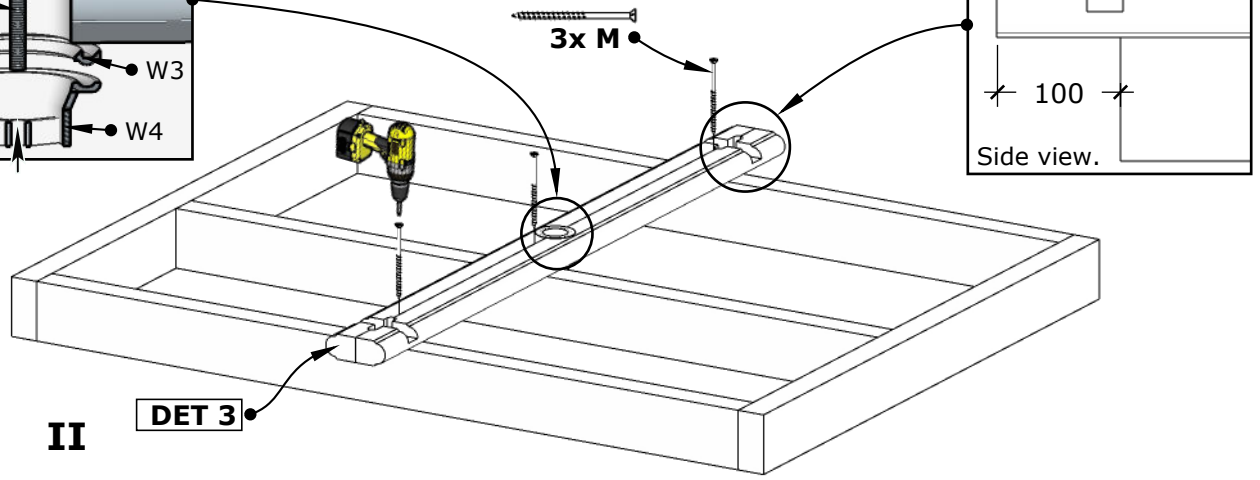
Sauna "Icon" 125,Ø200



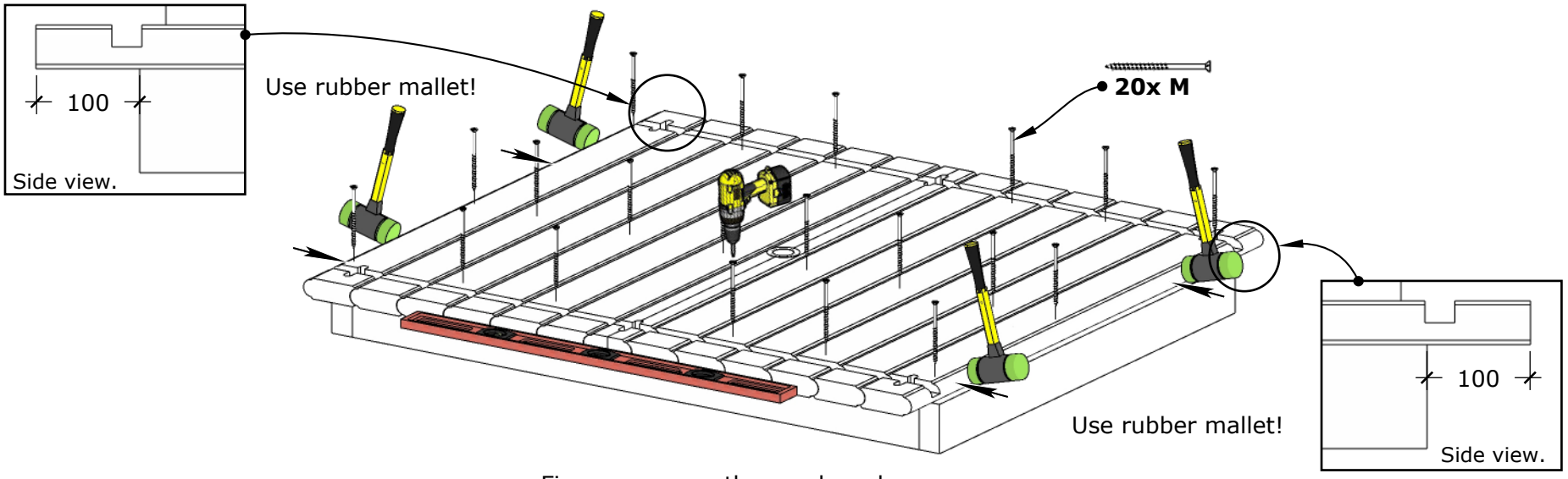




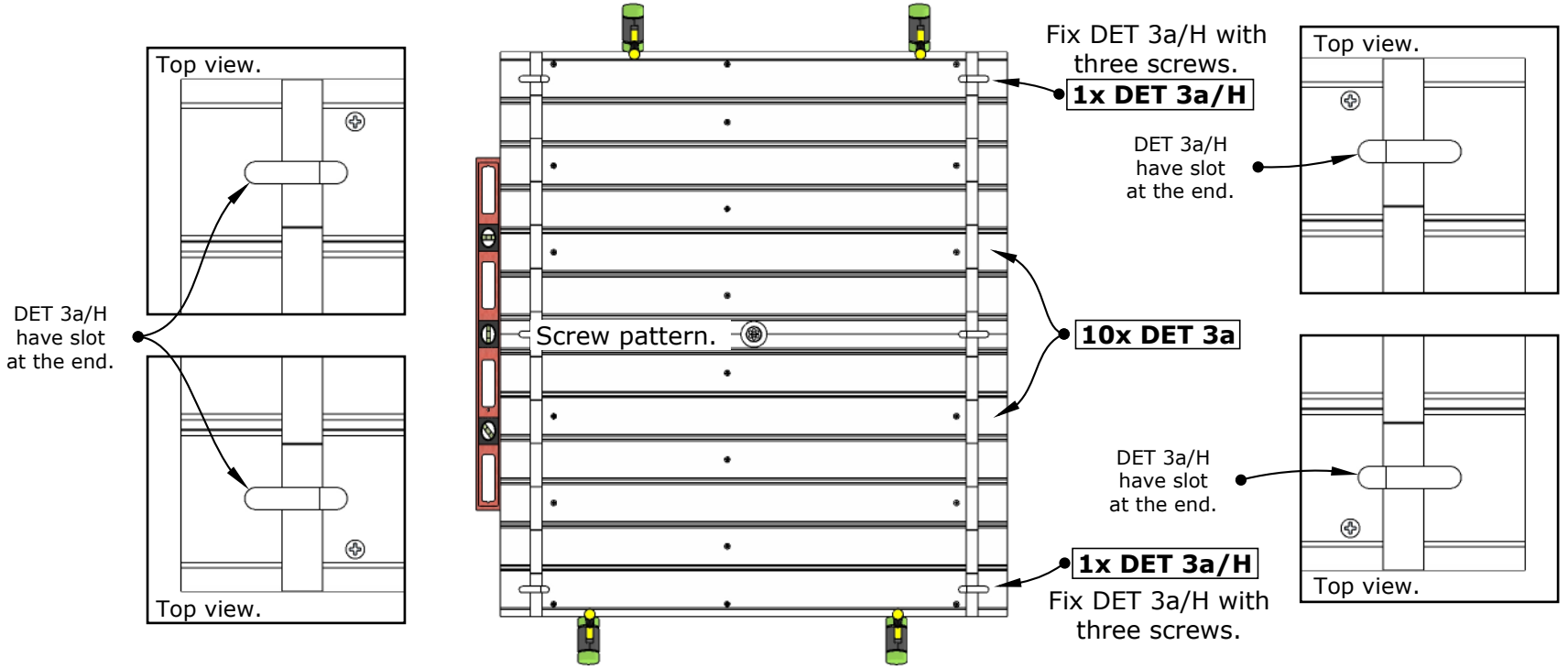




Sauna "Icon" 125,Ø200



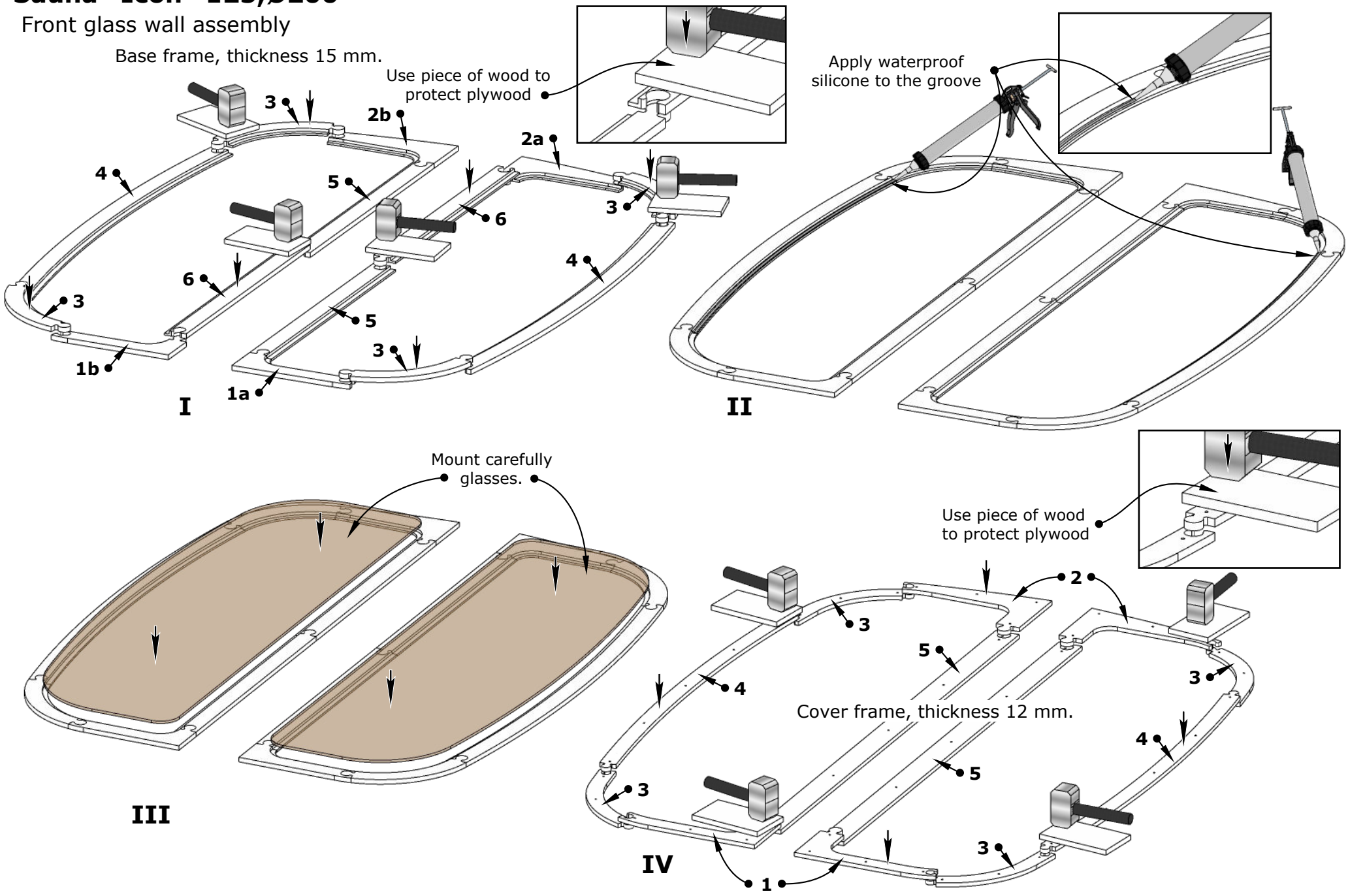
Fix screws over the one board,
diagonally in every board.



(TIC20/125KE-PT01)

Sauna "Icon" 125,Ø200

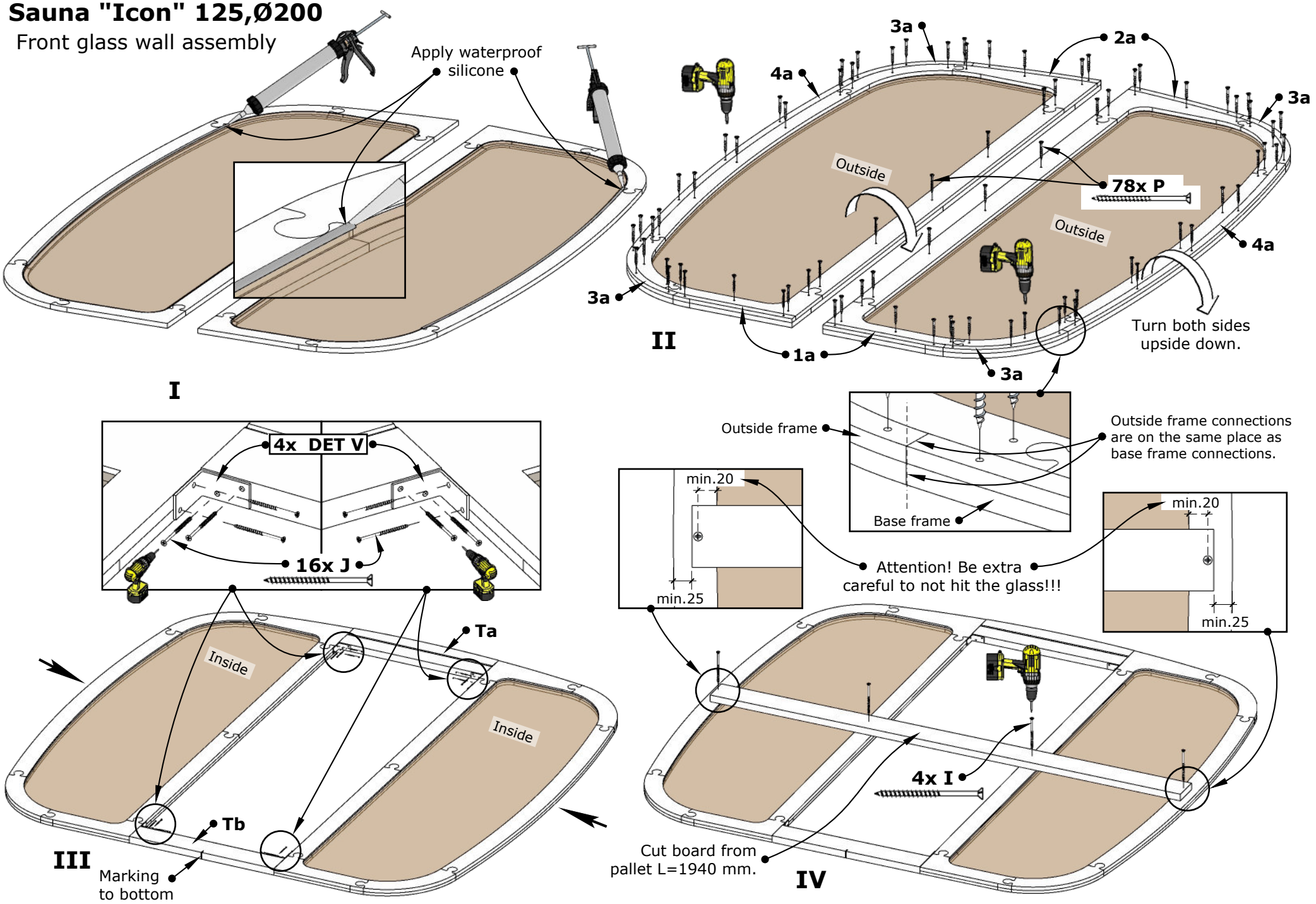
Front glass wall assembly



(TIC20/125KE-PT01)

Sauna "Icon" 125,Ø200

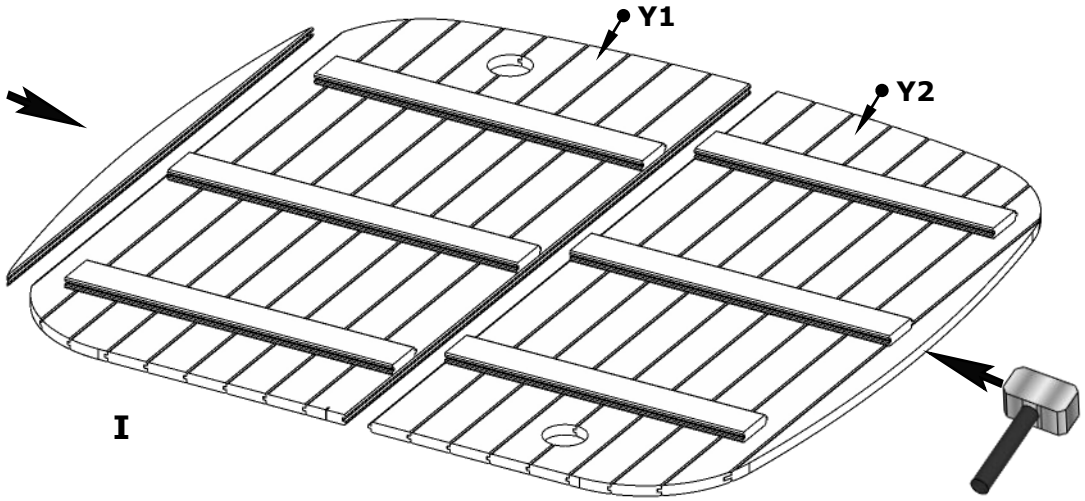
Front glass wall assembly

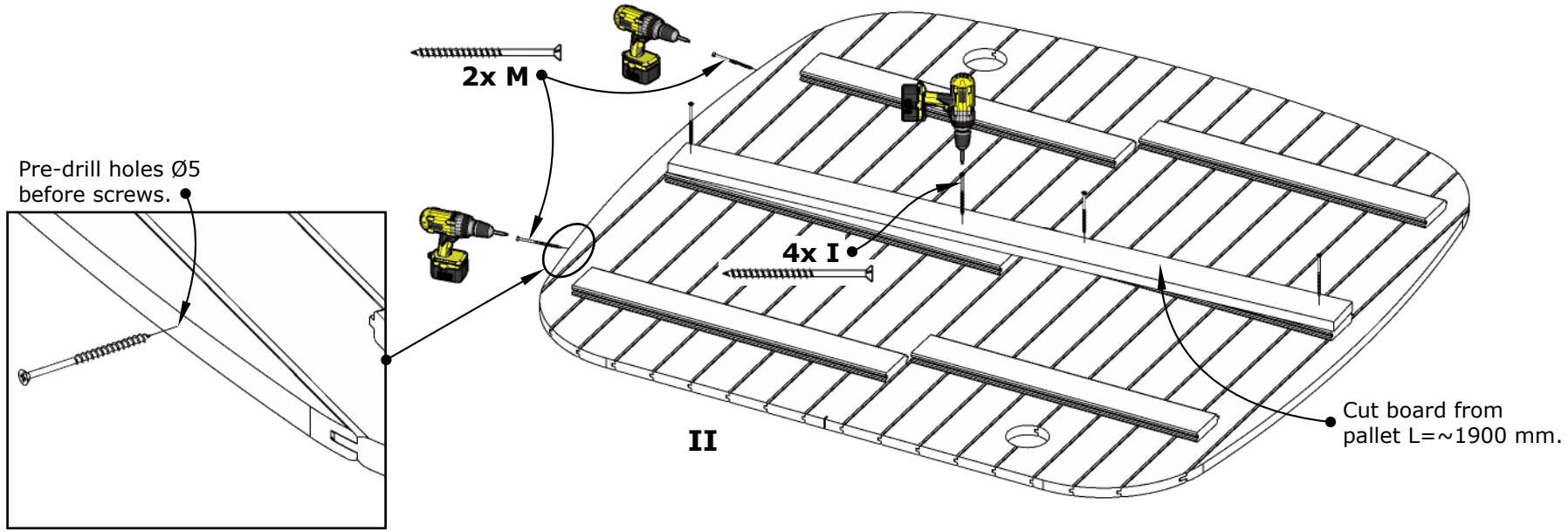


(TIC20/125KE-PT01)

Sauna "Icon" 125,Ø200

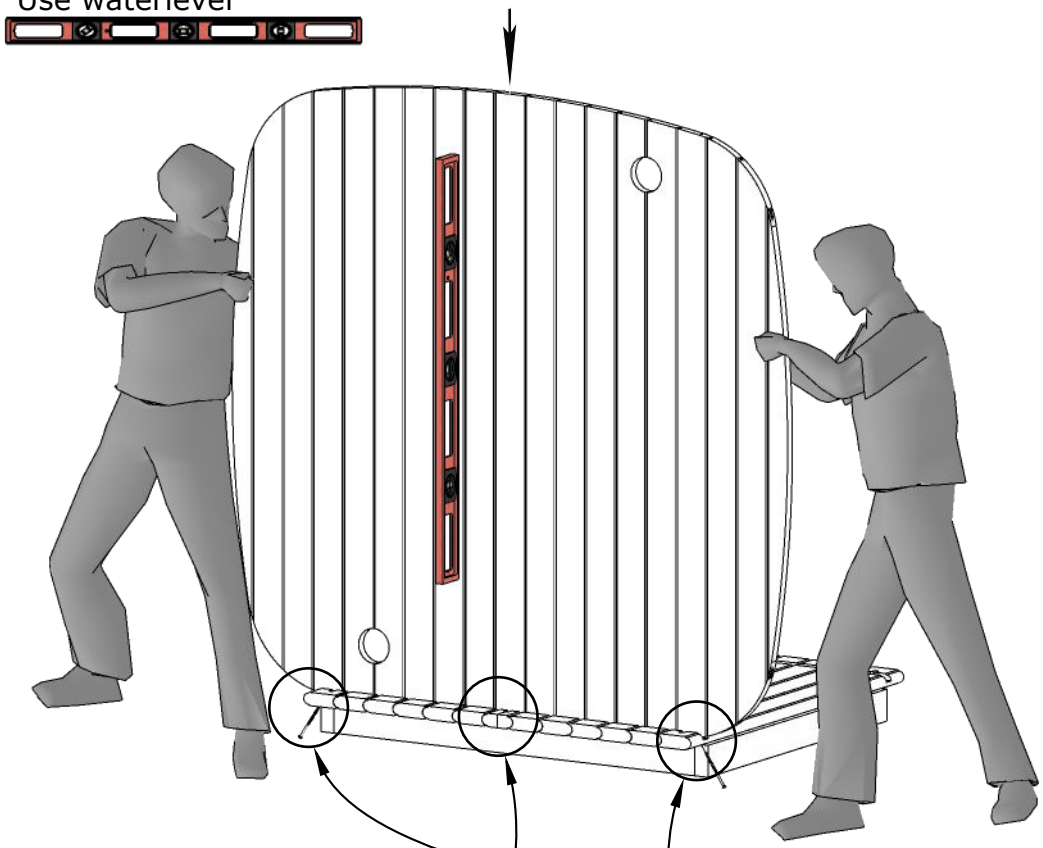
Wooden back wall assembly

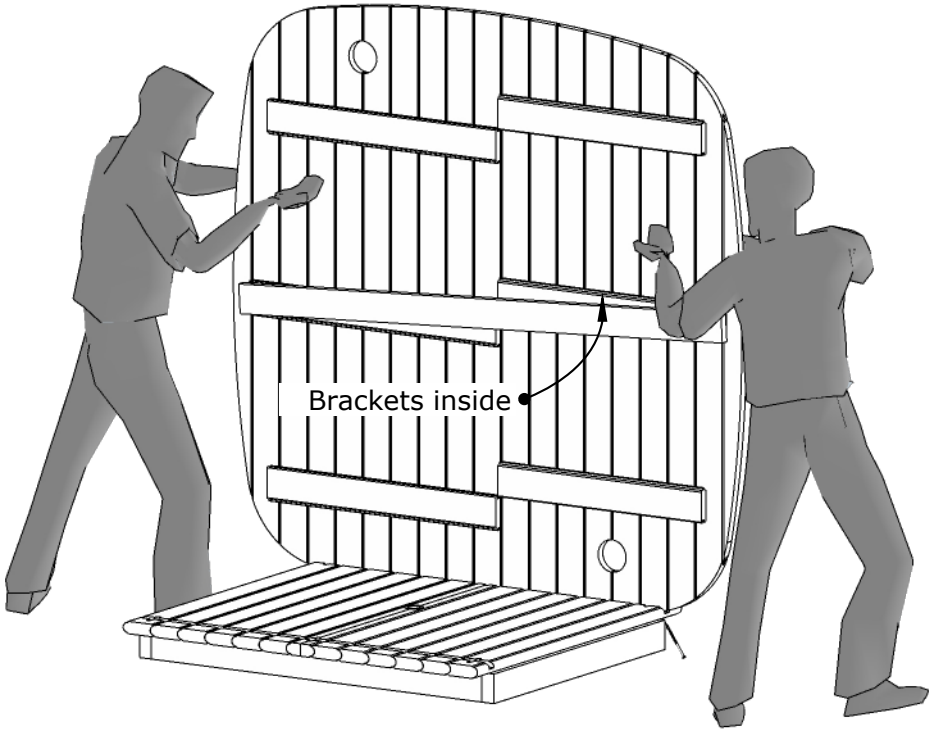




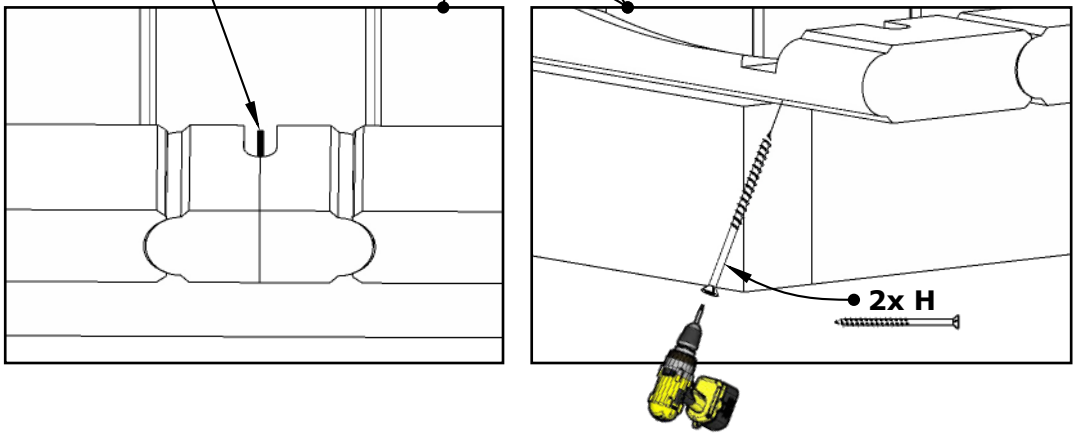
Sauna "Icon" 125,Ø200

Use waterlevel



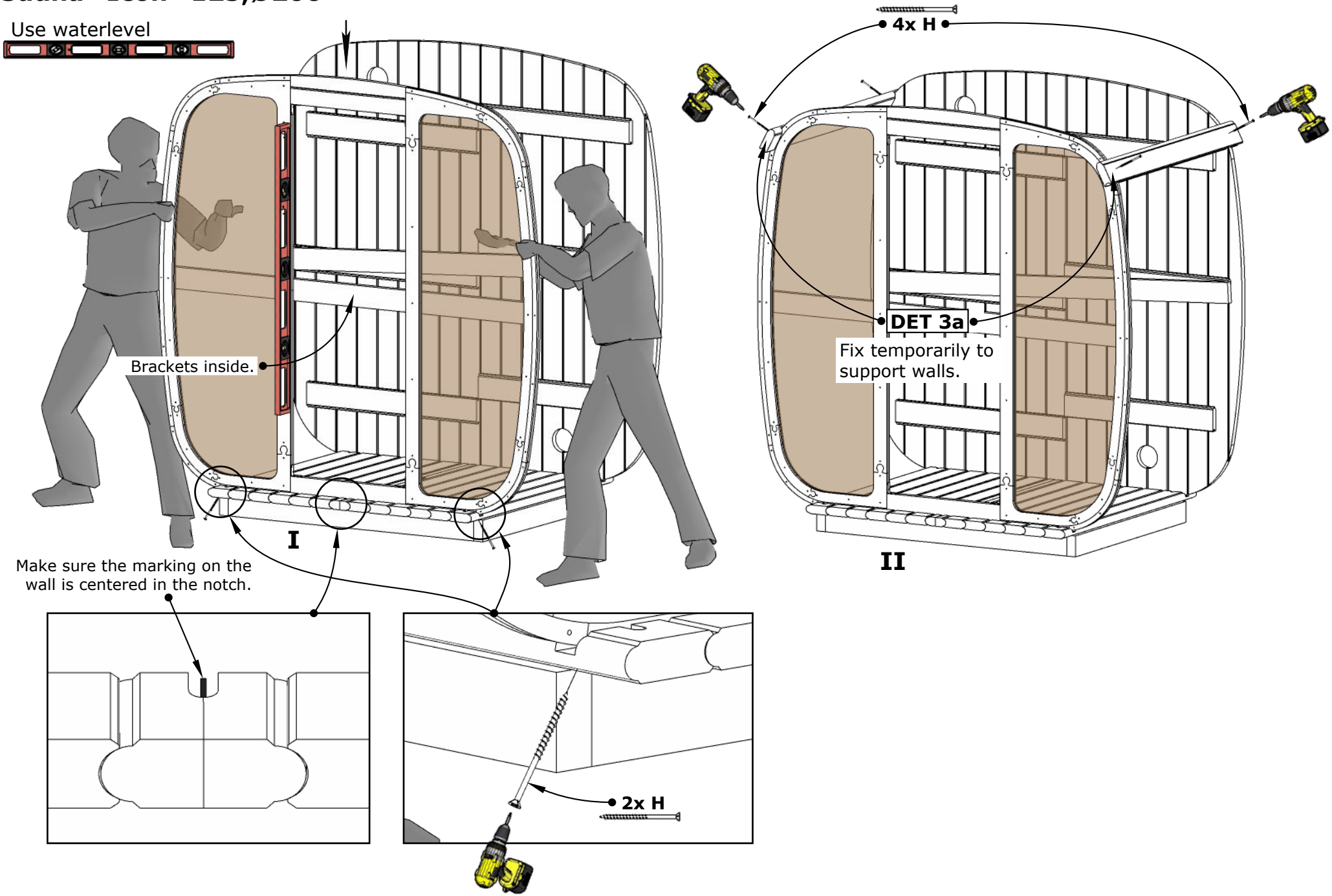


Make sure the marking on the wall is centered in the notch.



(TIC20/125KE-PT01)

Sauna "Icon" 125,Ø200

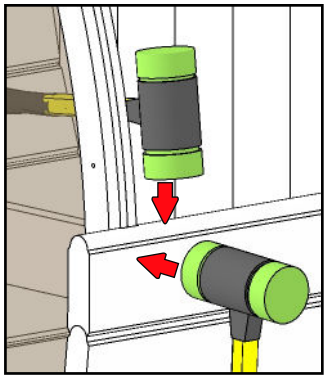


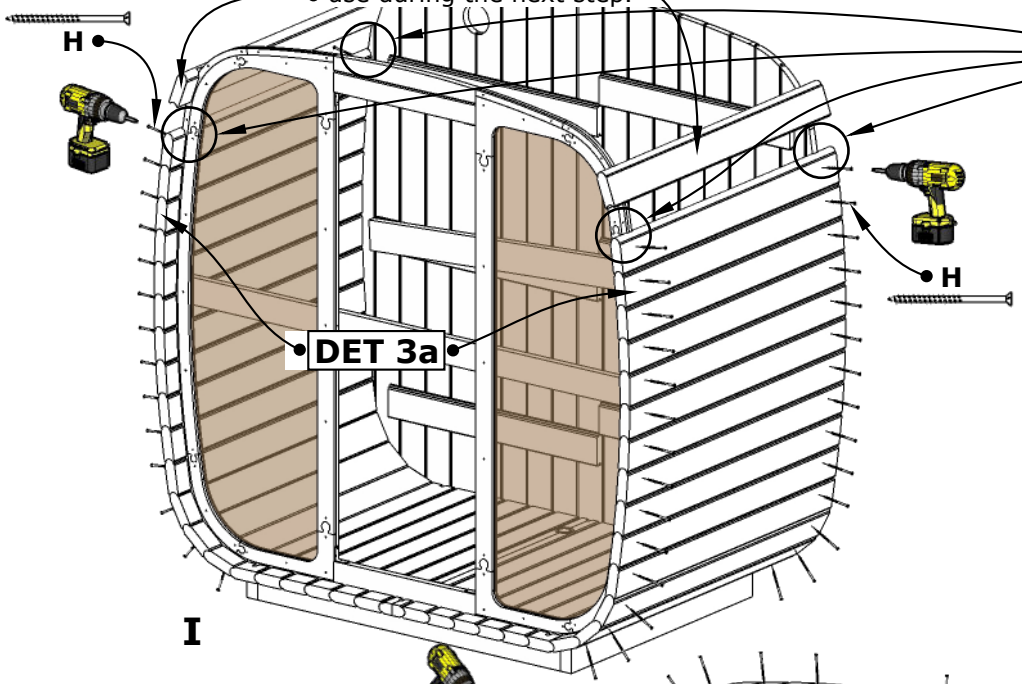
(TIC20/125KE-PT01)

Sauna "Icon" 125,Ø200

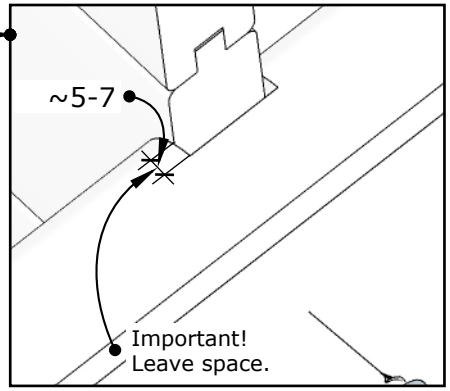
Remove DET 3a from their temporary positions and use during the next step.

Use rubber mallet!

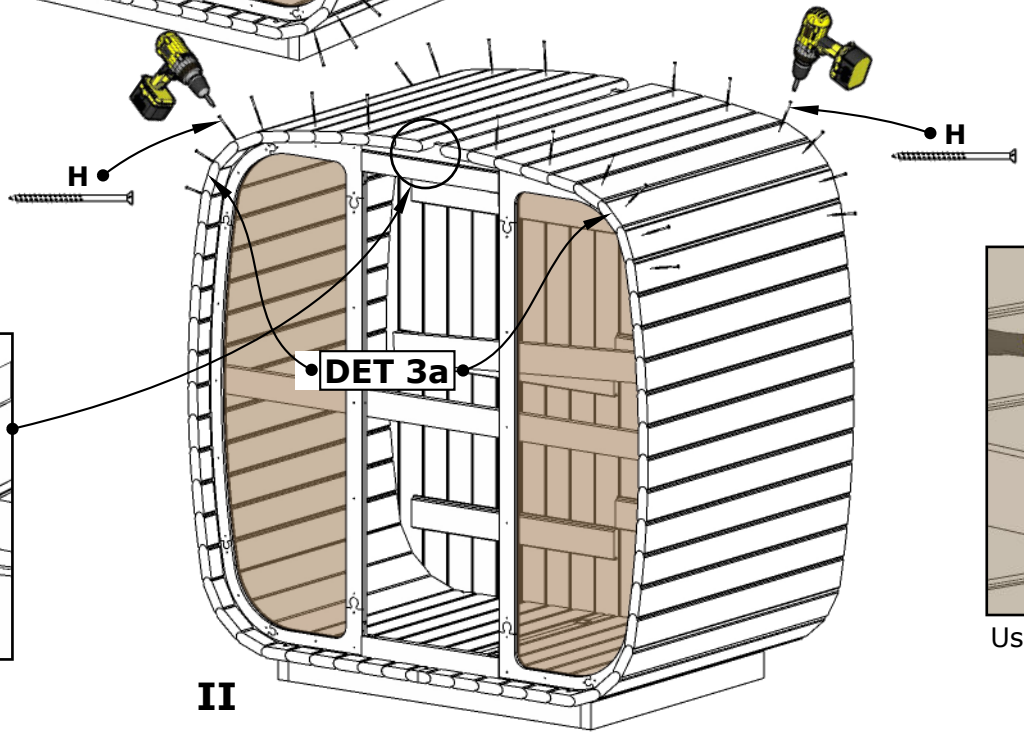




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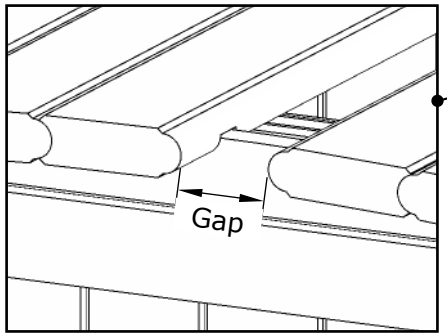


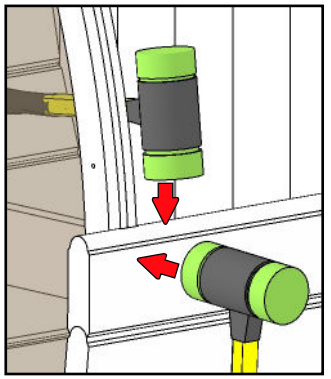
IMPORTANT! Be sure to leave a 5-7 mm. gap when tightening screws to leave room for adjustment when the outer bands (A2) are installed.



II

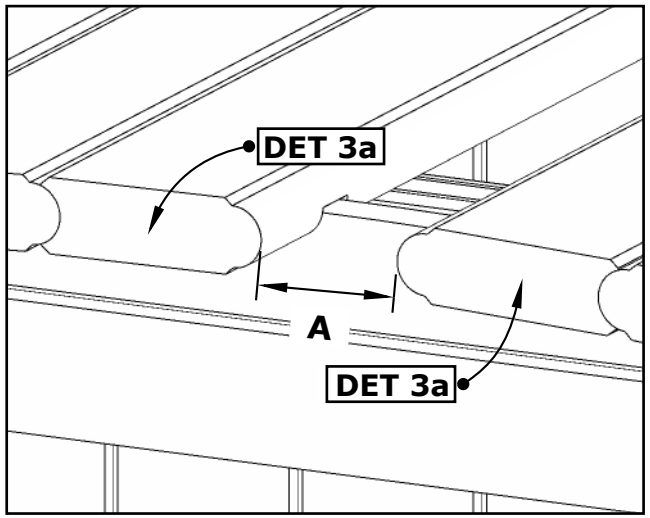
See the next page.



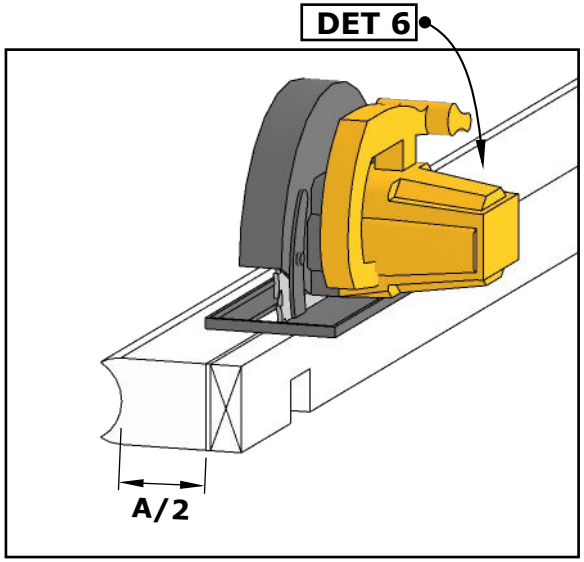


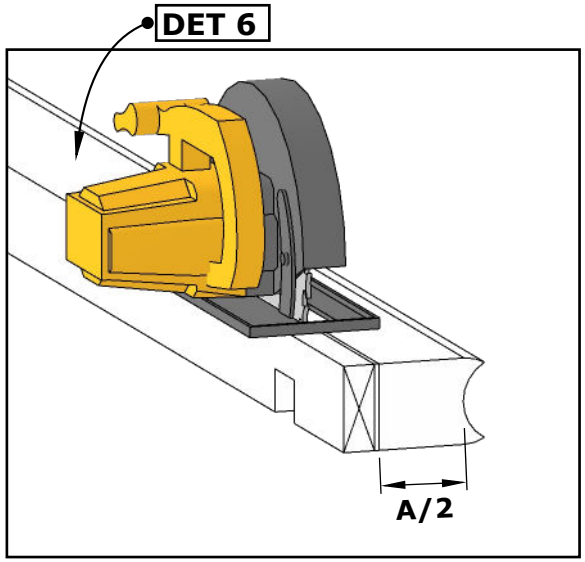
Use rubber mallet!

Sauna "Icon" 125,Ø200

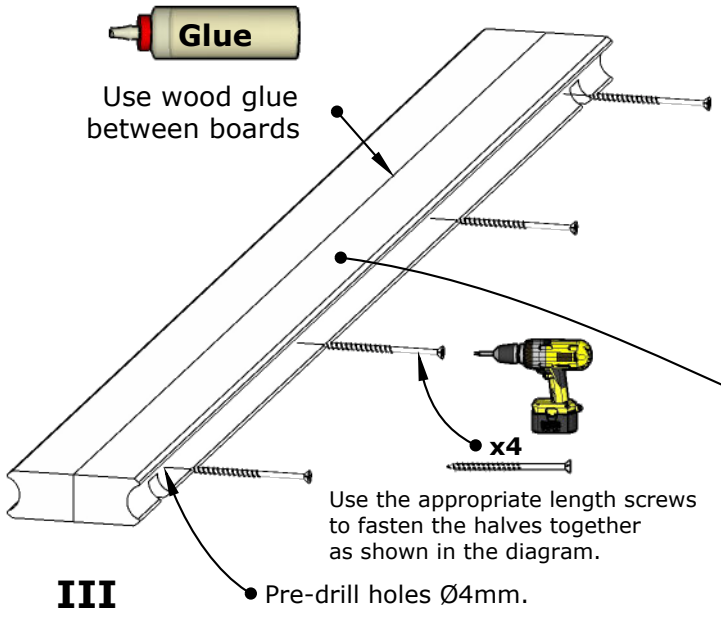


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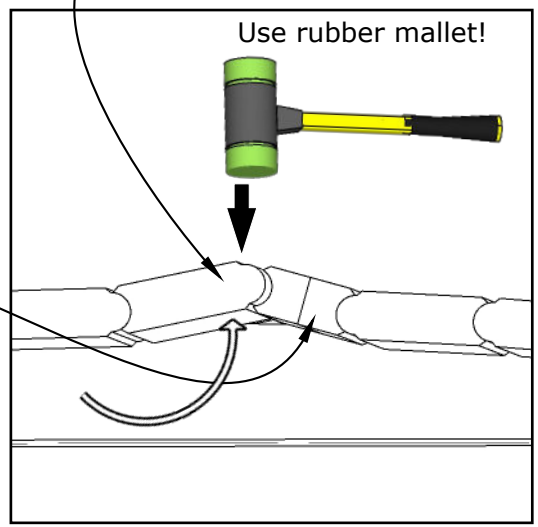


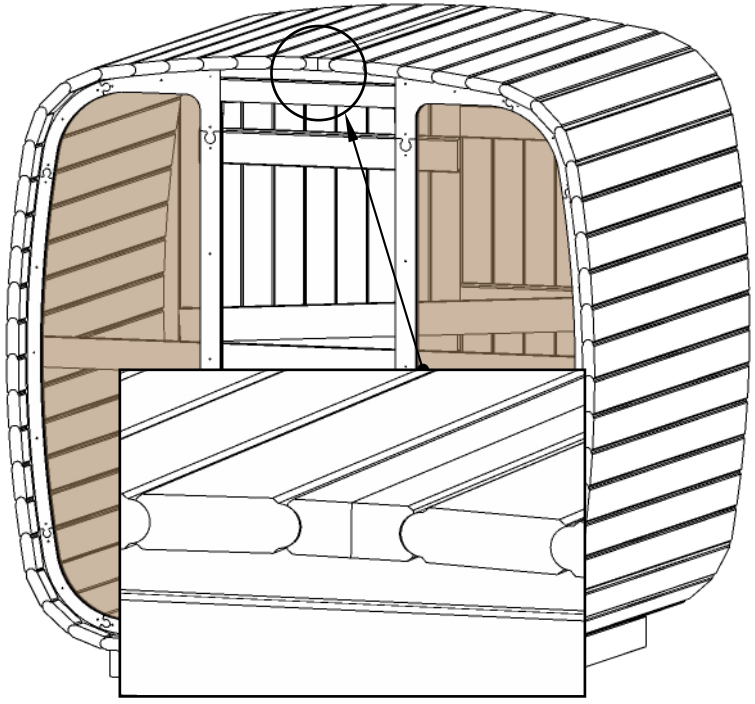


II



III

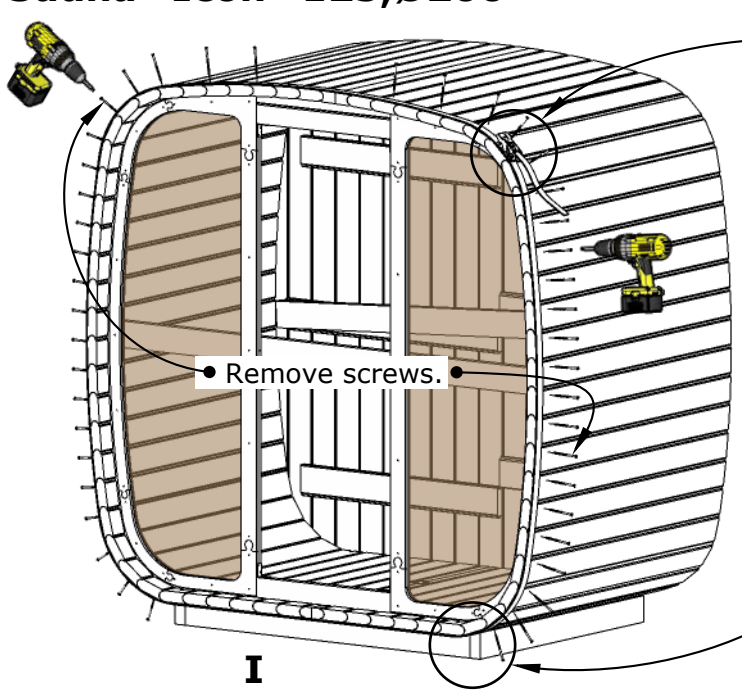


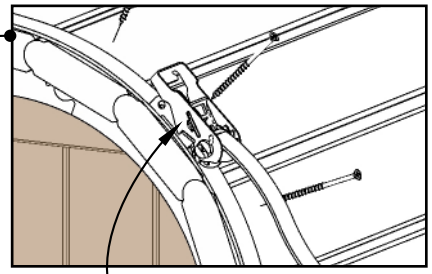


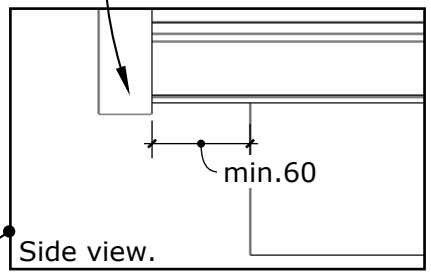
IV

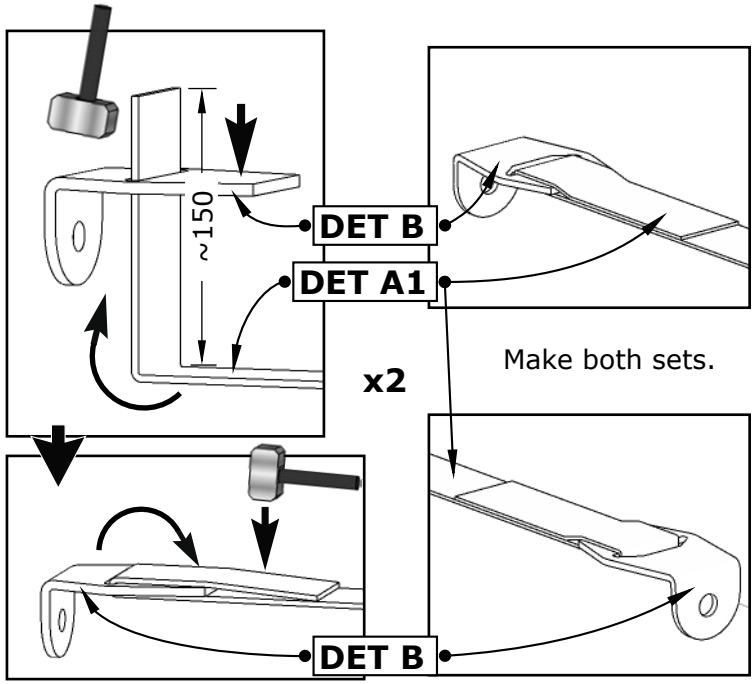
(TIC20/125KE-PT01)

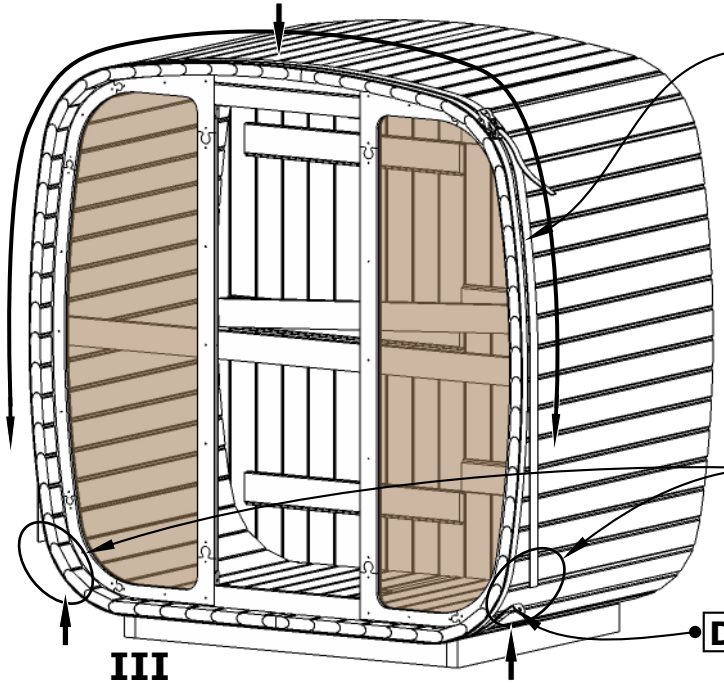
Sauna "Icon" 125,Ø200

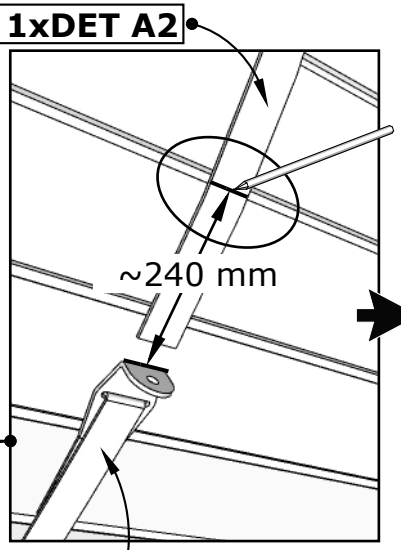


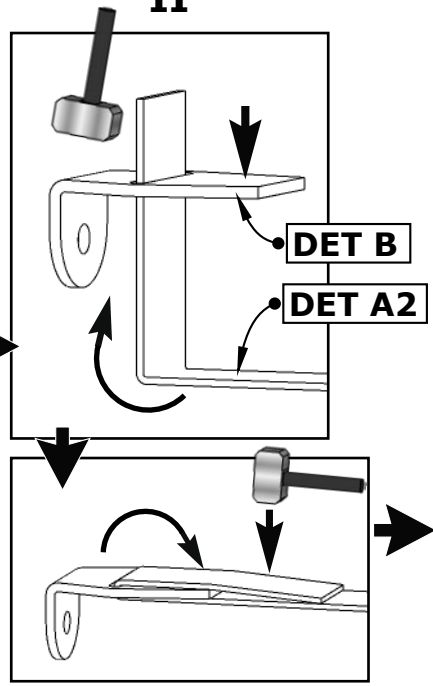


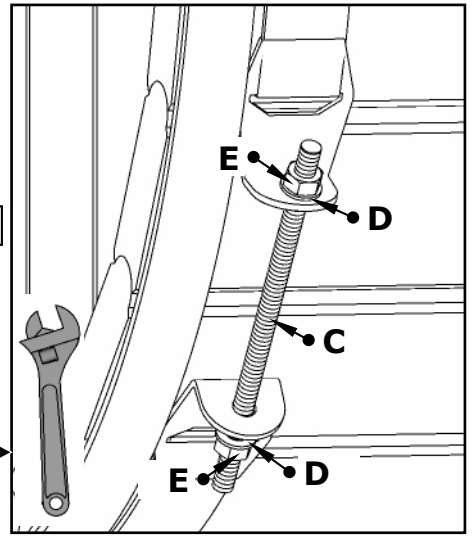




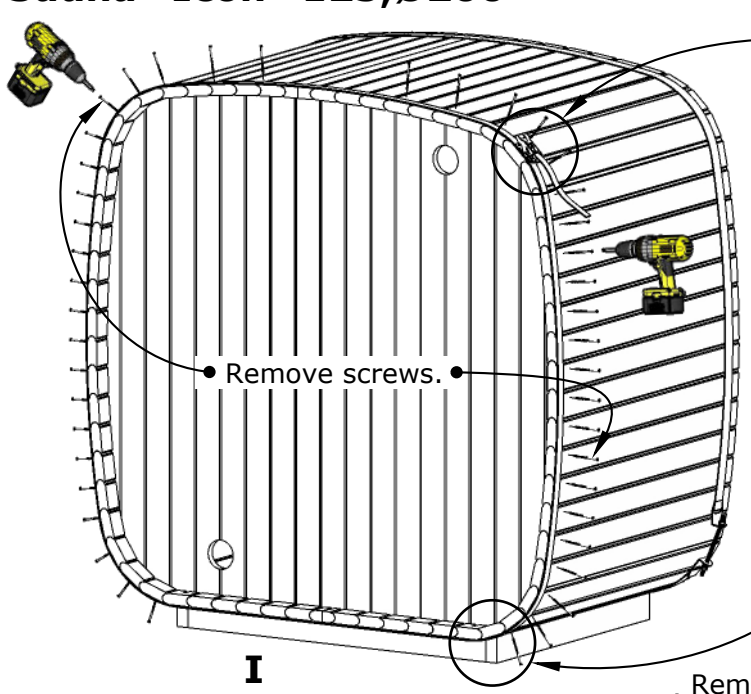




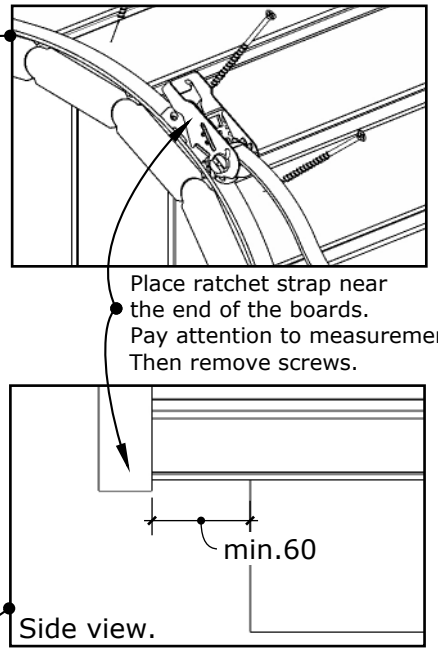


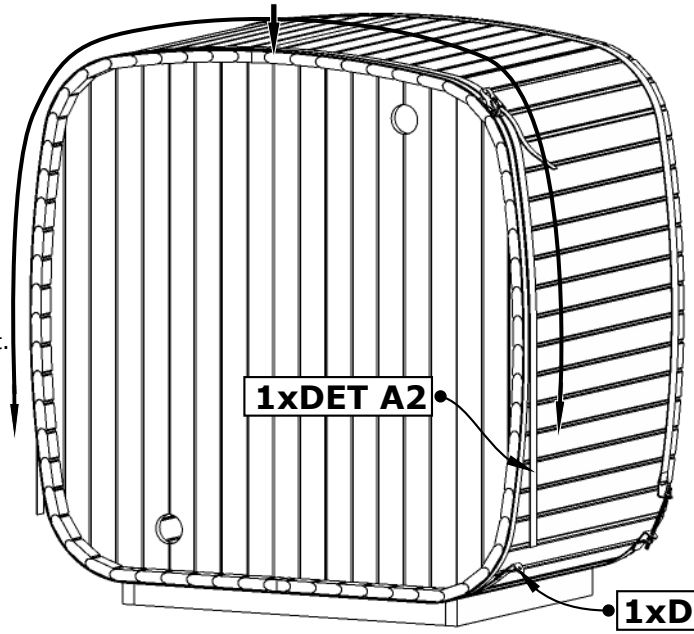


Sauna "Icon" 125,Ø200



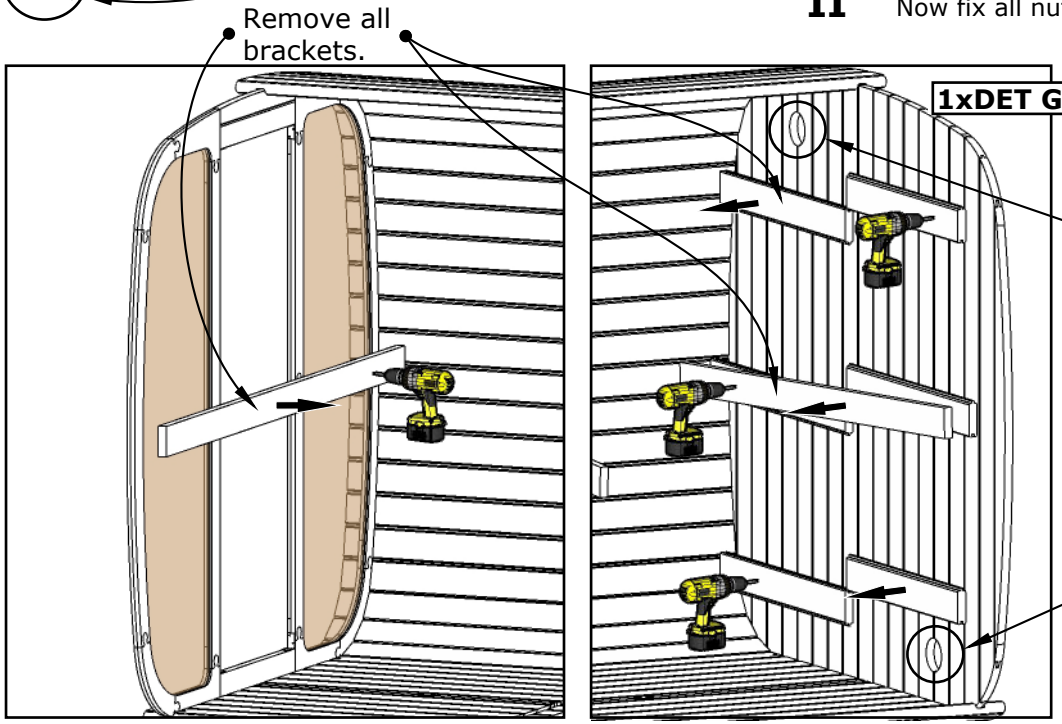
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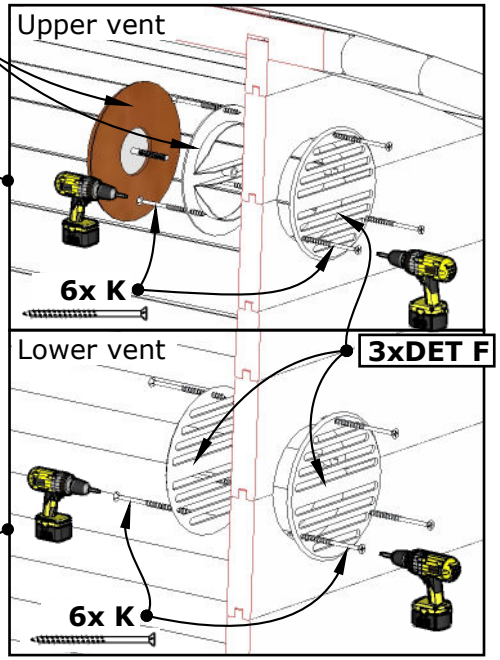


II

Proceed the same way as described on previous page.
Now fix all nuts tightly and remove ratchet strap!



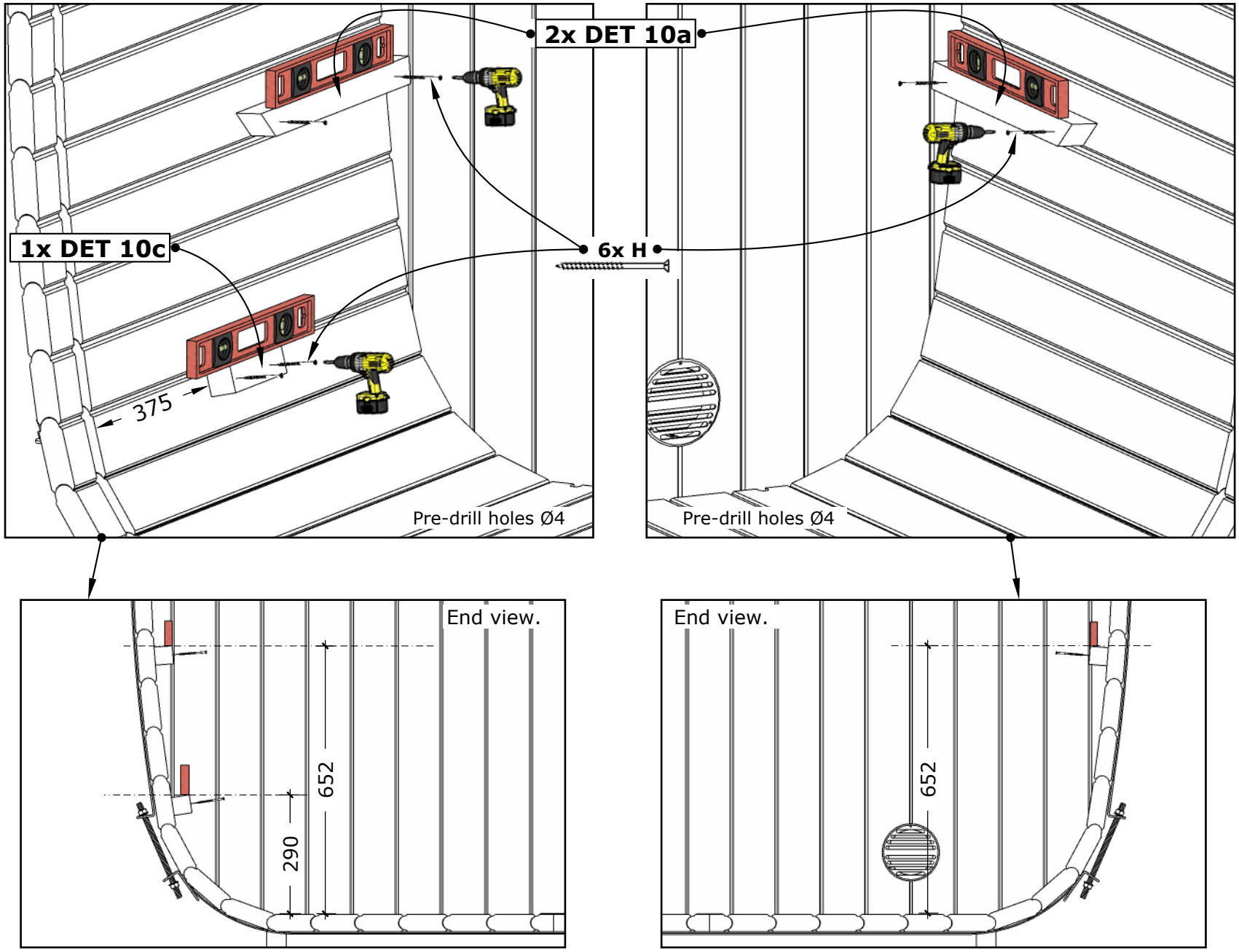
III



(TIC20/125KE-PT01)

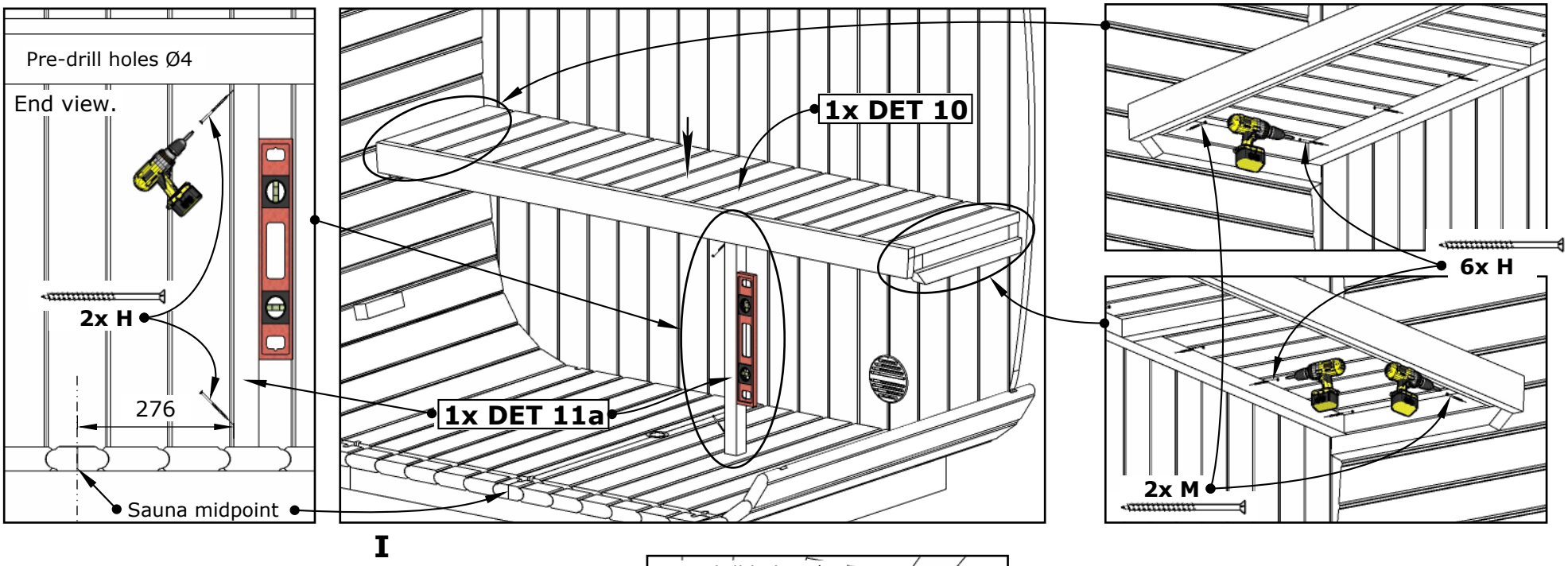
Sauna "Icon" 125,Ø200

Use waterlevel for installation!

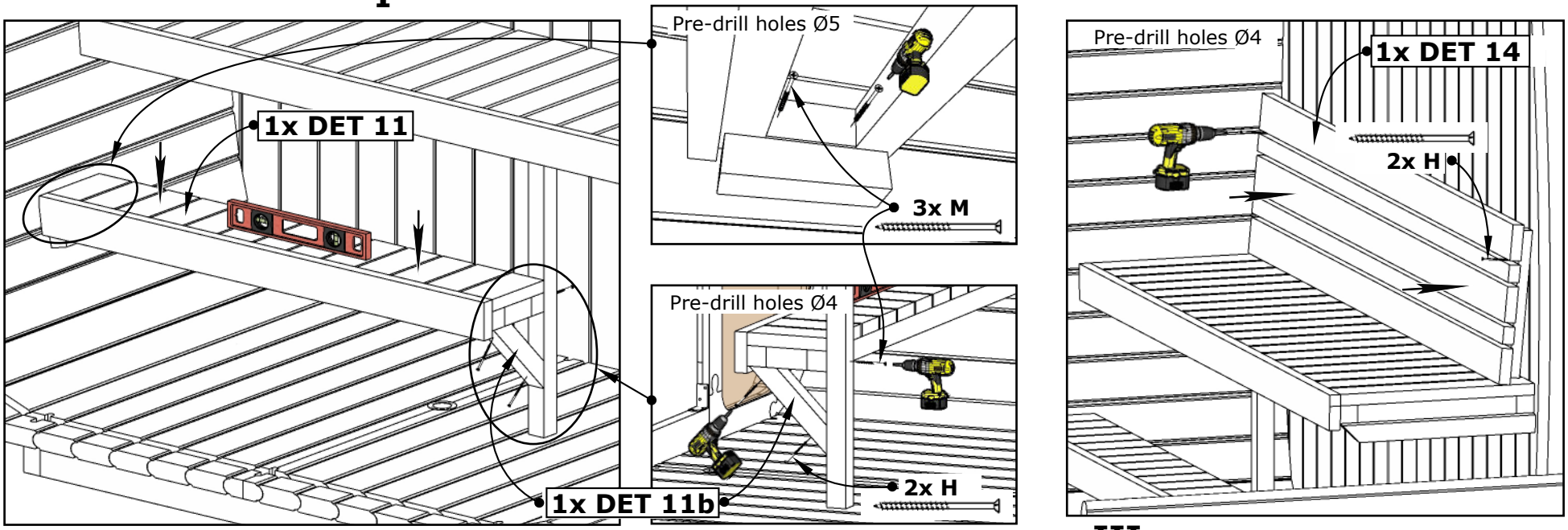


(TIC20/125KE-PT01)

Sauna "Icon" 125,Ø200



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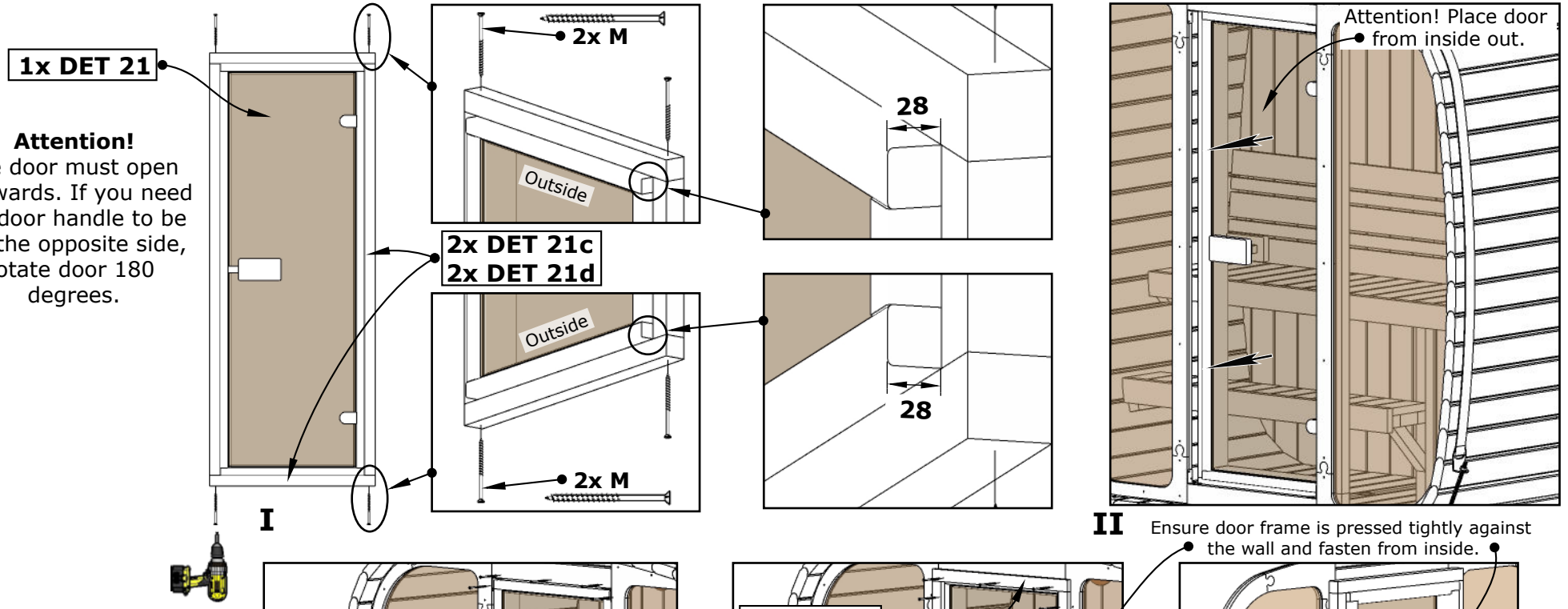


II

III

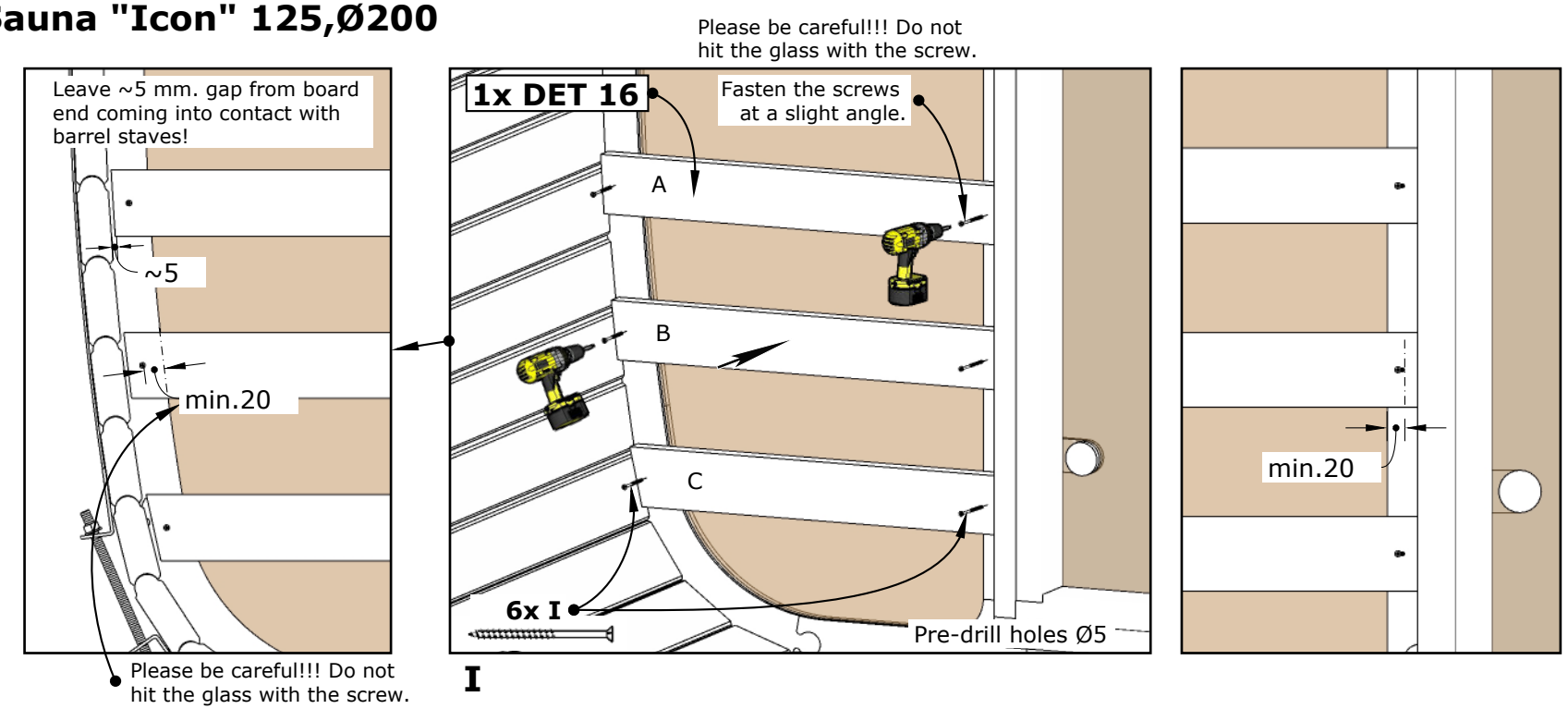
(TIC20/125KE-PT01)

Sauna "Icon" 125,Ø200

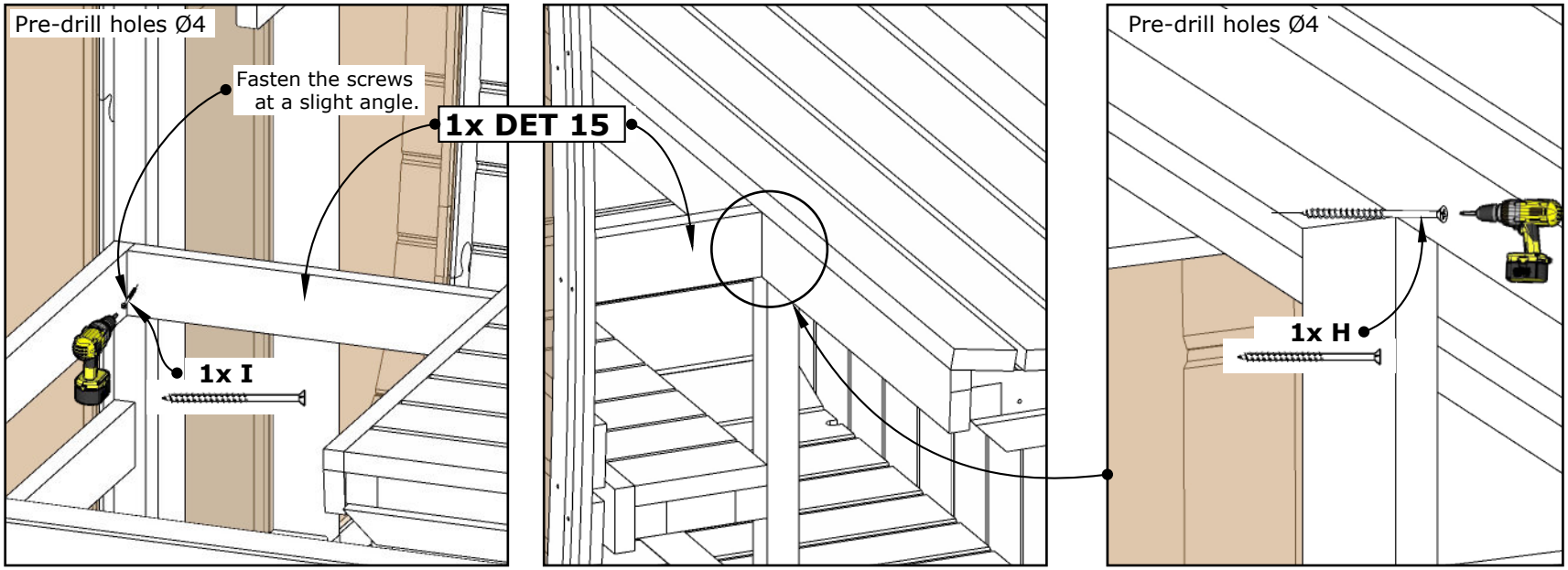


(TIC20/125KE-PT01)

Sauna "Icon" 125,Ø200

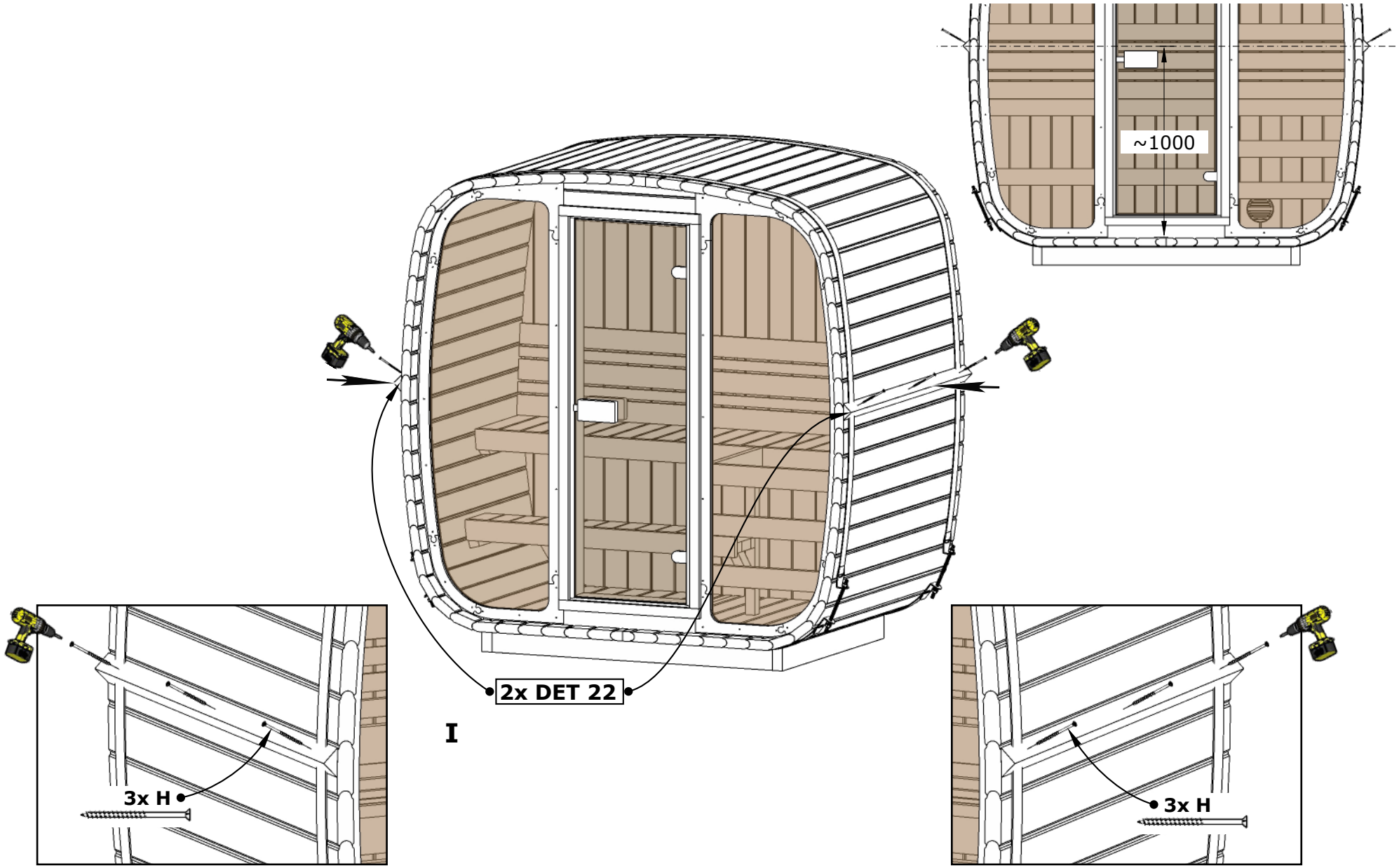


I



II

Sauna "Icon" 125,Ø200

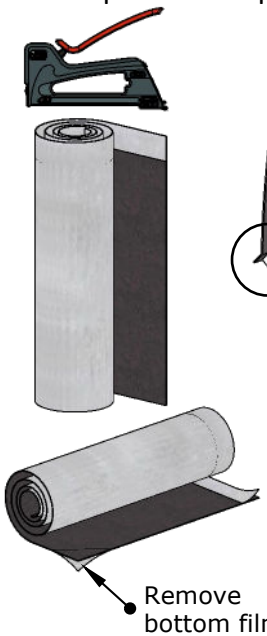


(TIC20/125KE-PT01)

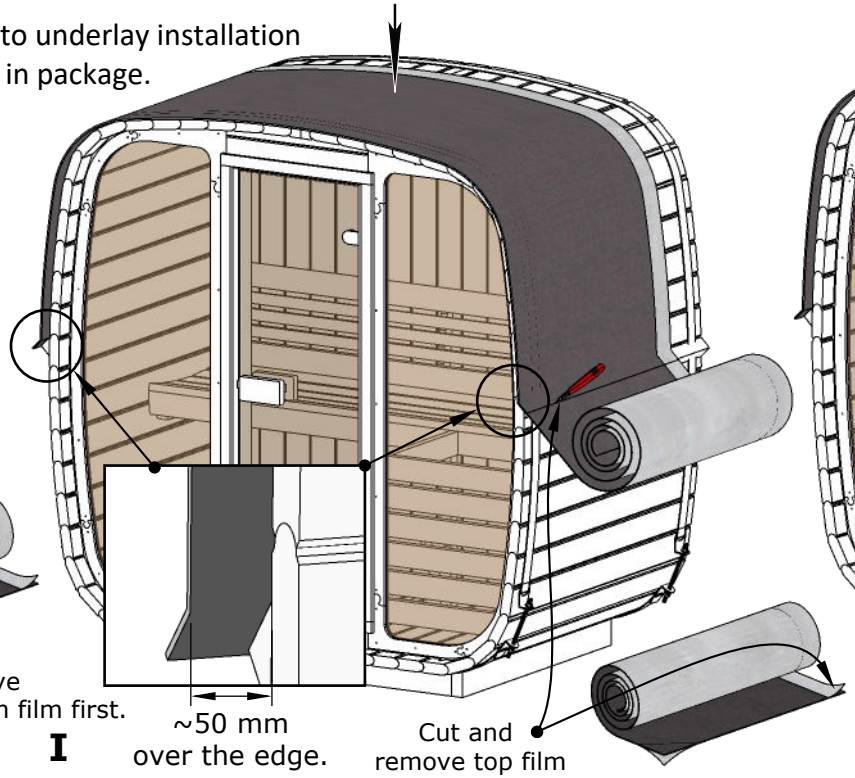
Sauna "Icon" 125,Ø200

Underlay felt installation manual.

Attention! Refer to underlay installation manual provided in package.



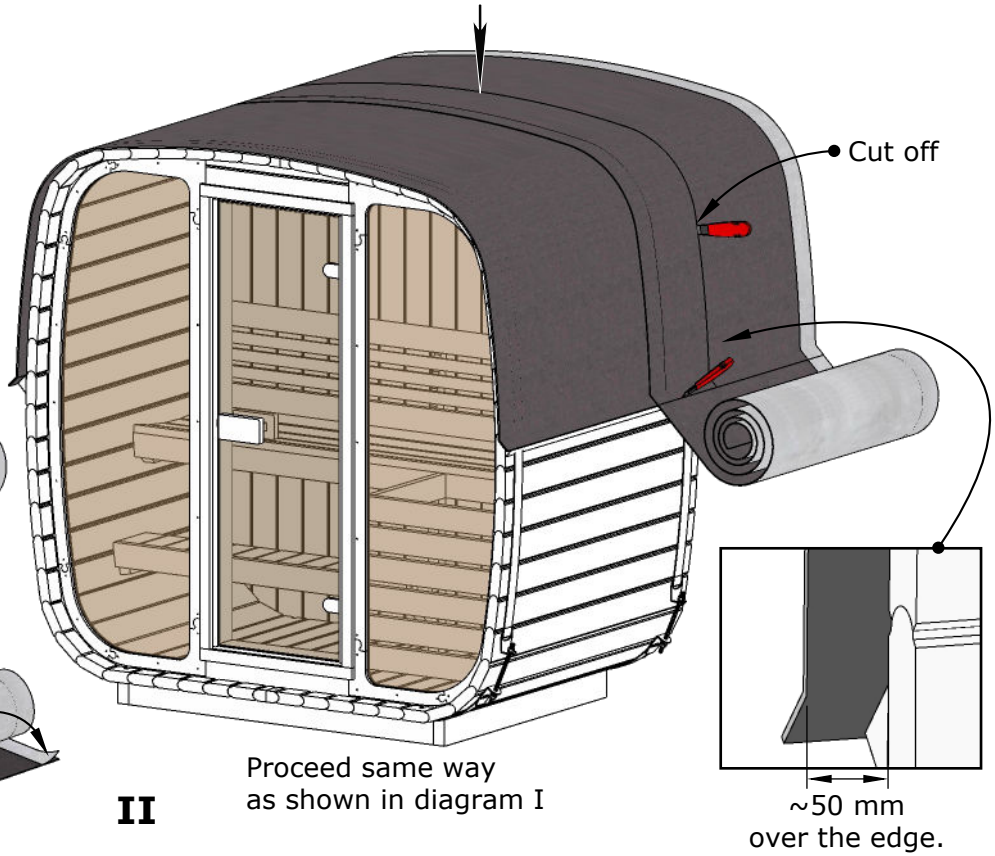
Remove bottom film first.



~50 mm over the edge.

Cut and remove top film

I

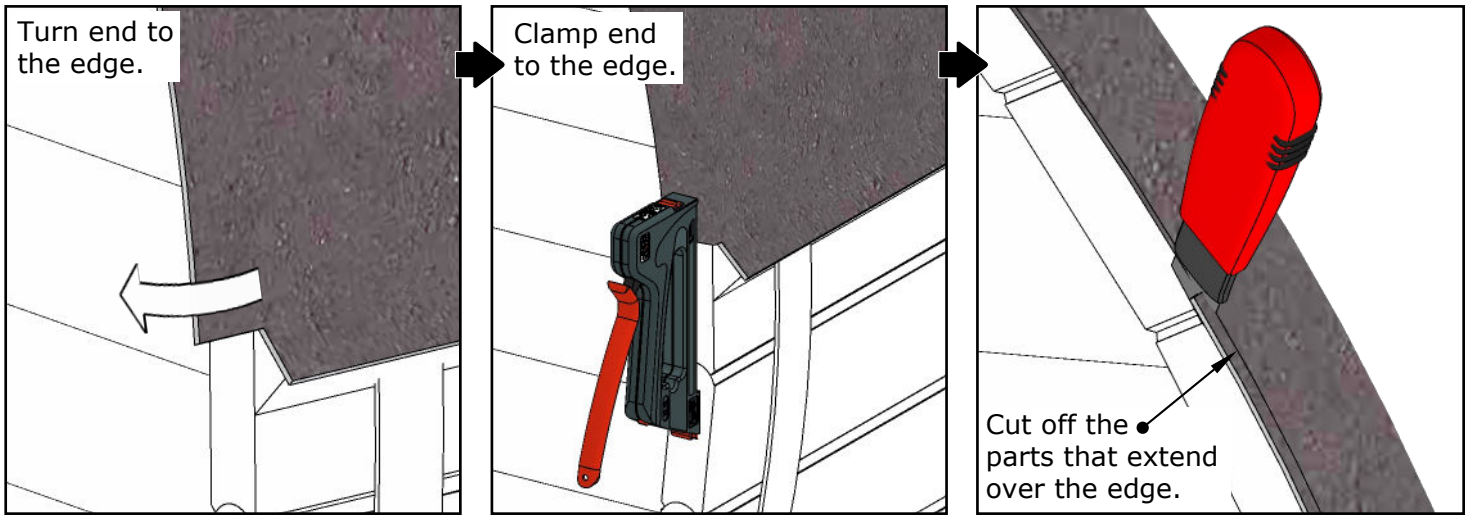


Cut off

Proceed same way as shown in diagram I

II

~50 mm over the edge.



Turn end to the edge.

Clamp end to the edge.

Cut off the parts that extend over the edge.

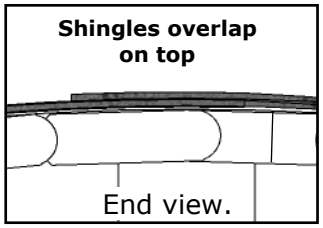
III

Sauna "Icon" 125,Ø200

Attention! Refer to shingle installation manual provided in package.

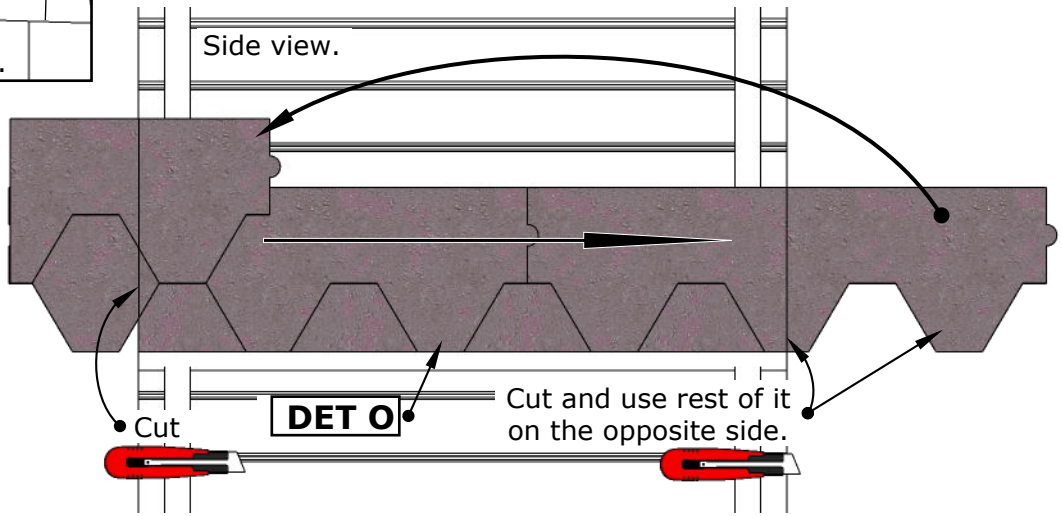


I



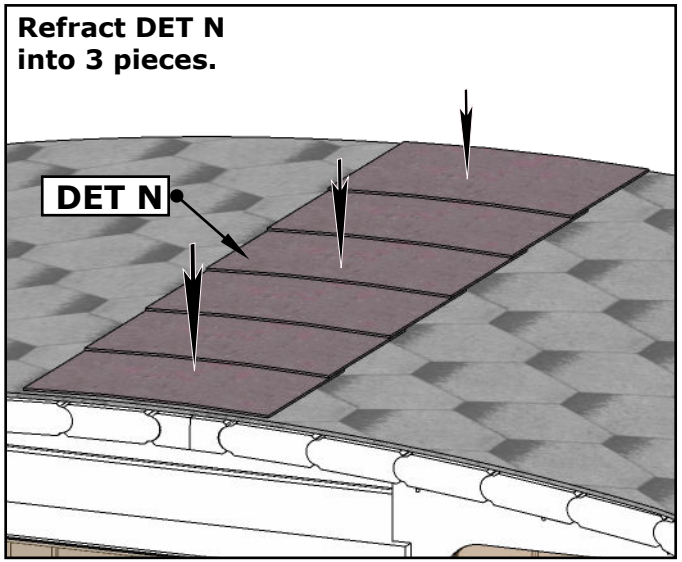
Attention! Refer to shingle installation manual provided in package.





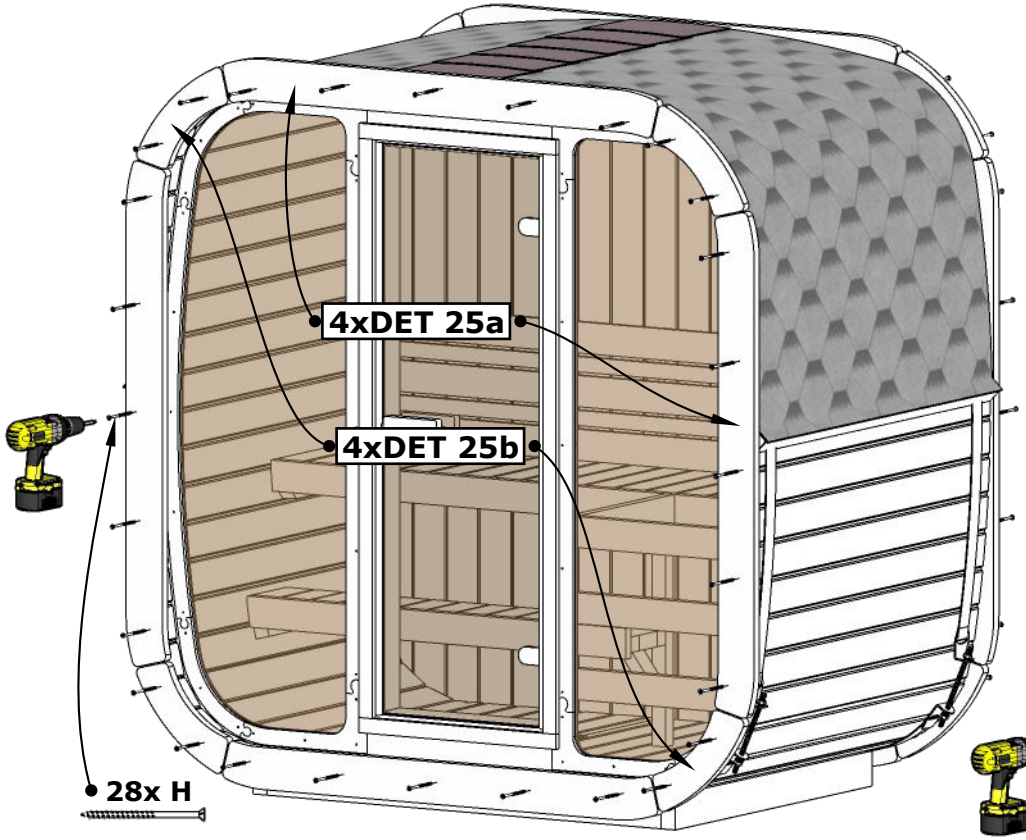
II

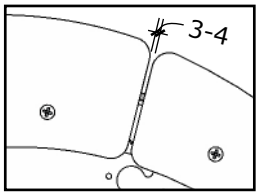
Attention! Refer to shingle installation manual provided in package.



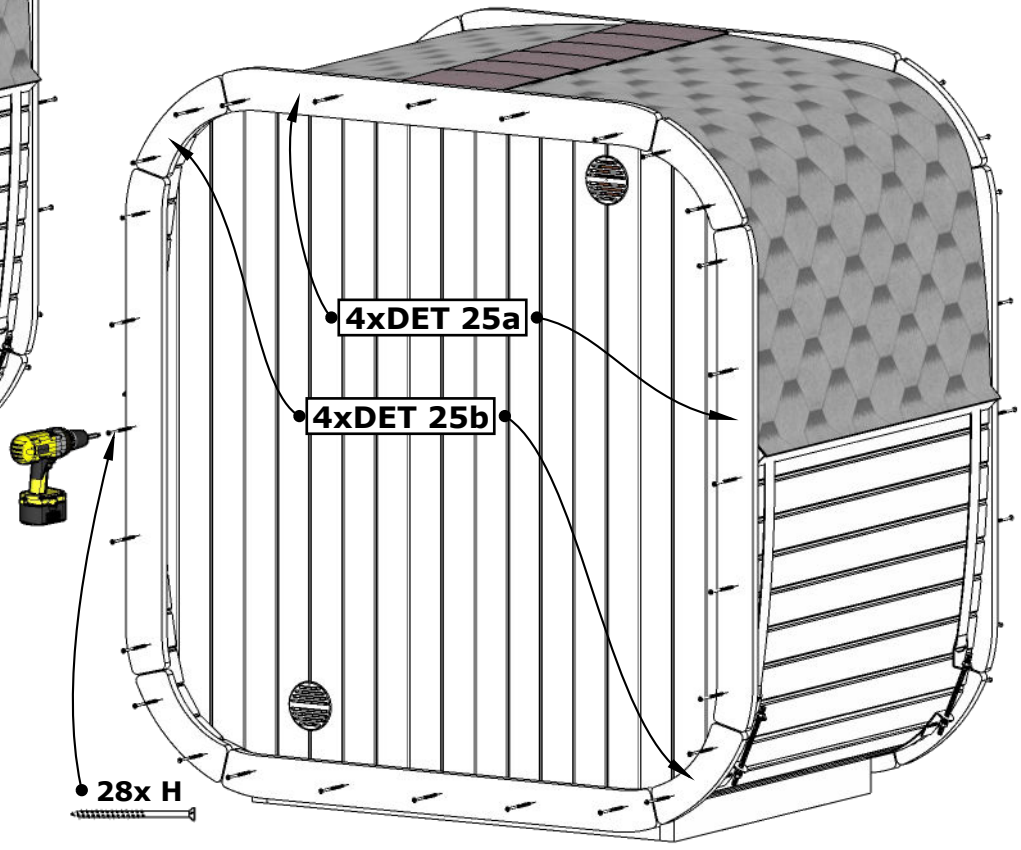
III

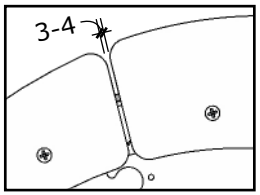
Sauna "Icon" 125,Ø200





Leave small gap
between boards.





Leave small gap
between boards.

(TIC20/125KE-PT01)