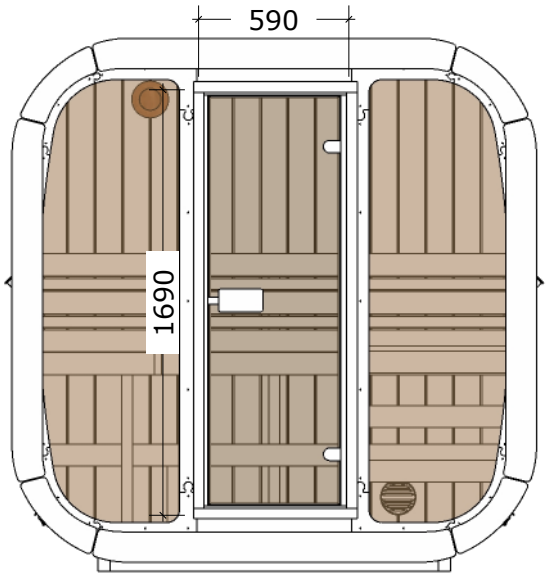
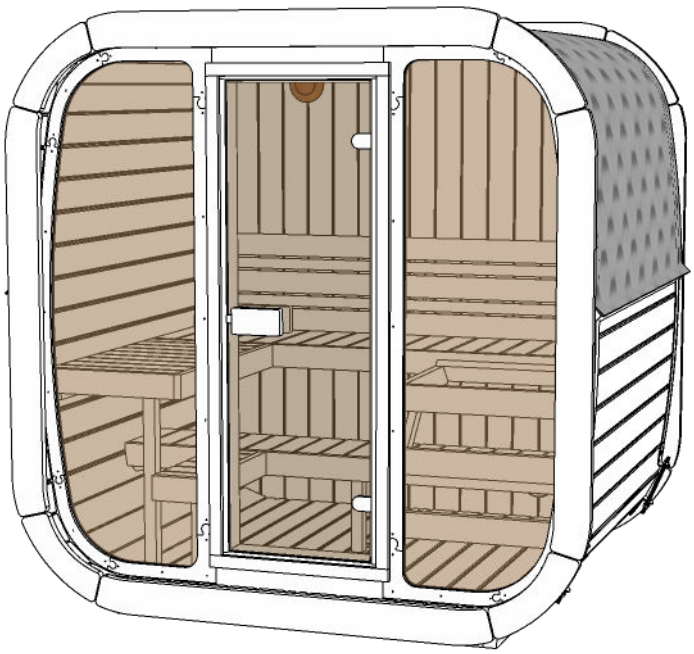
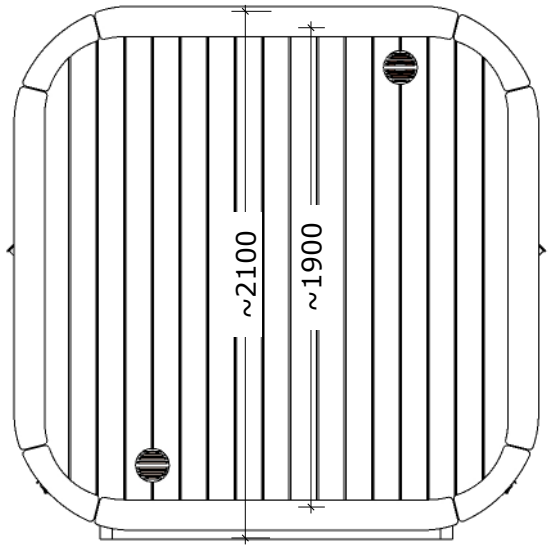
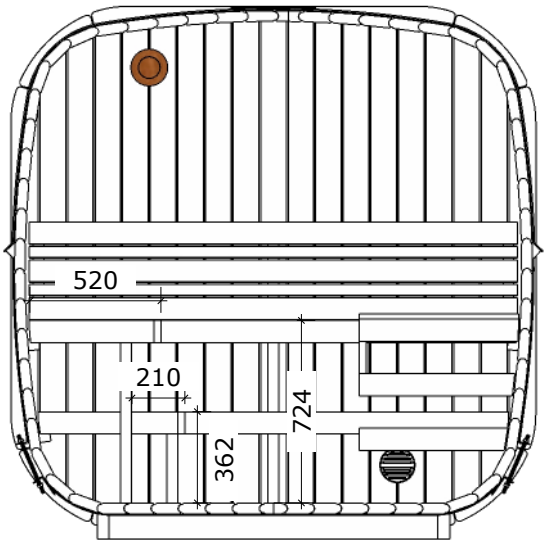
Sauna Icon 160,Ø200

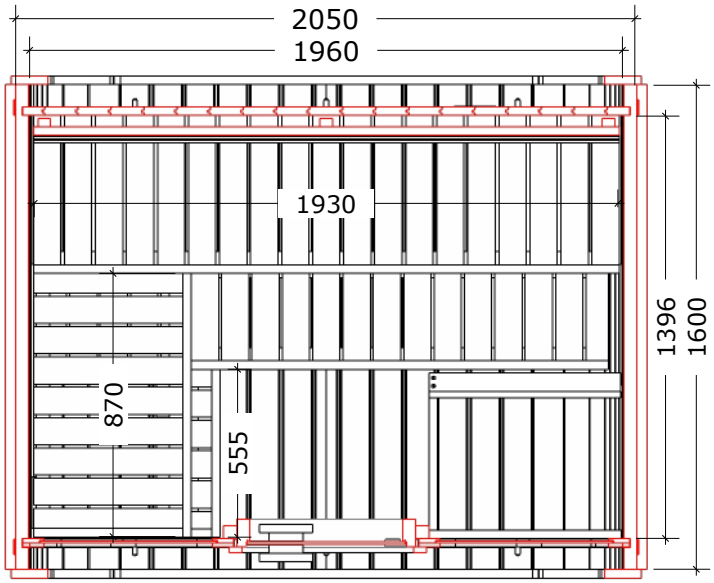
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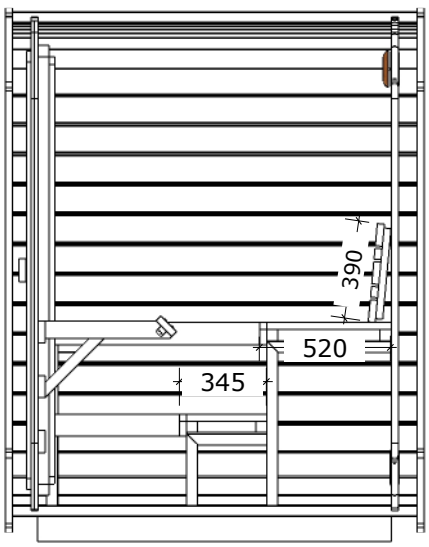








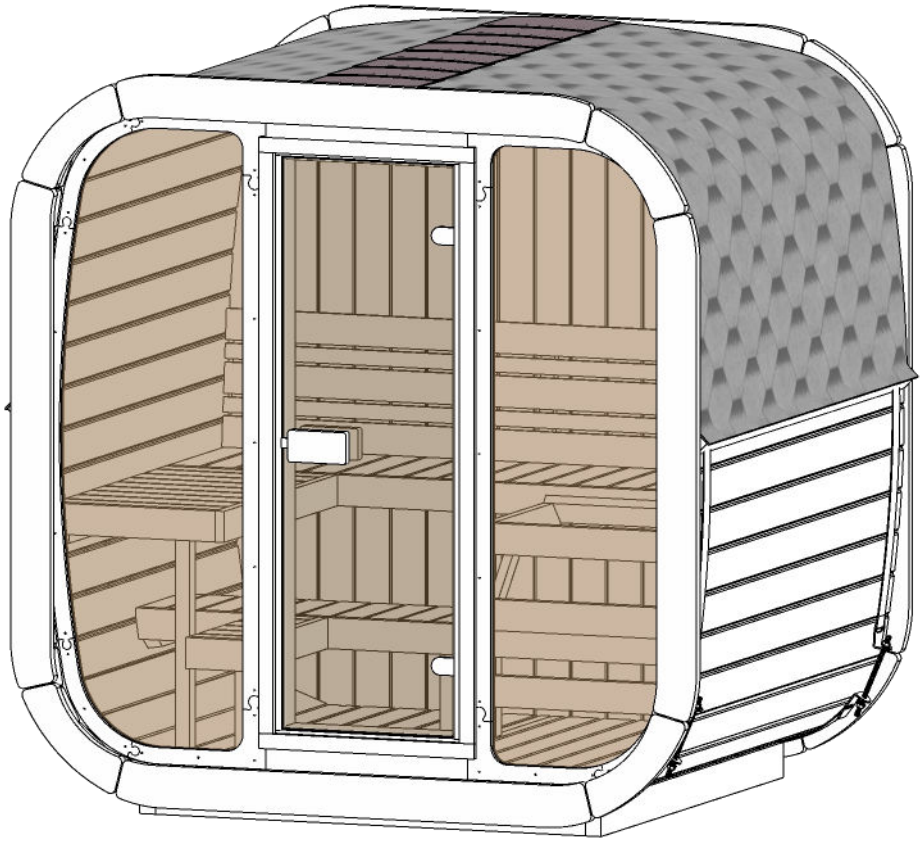


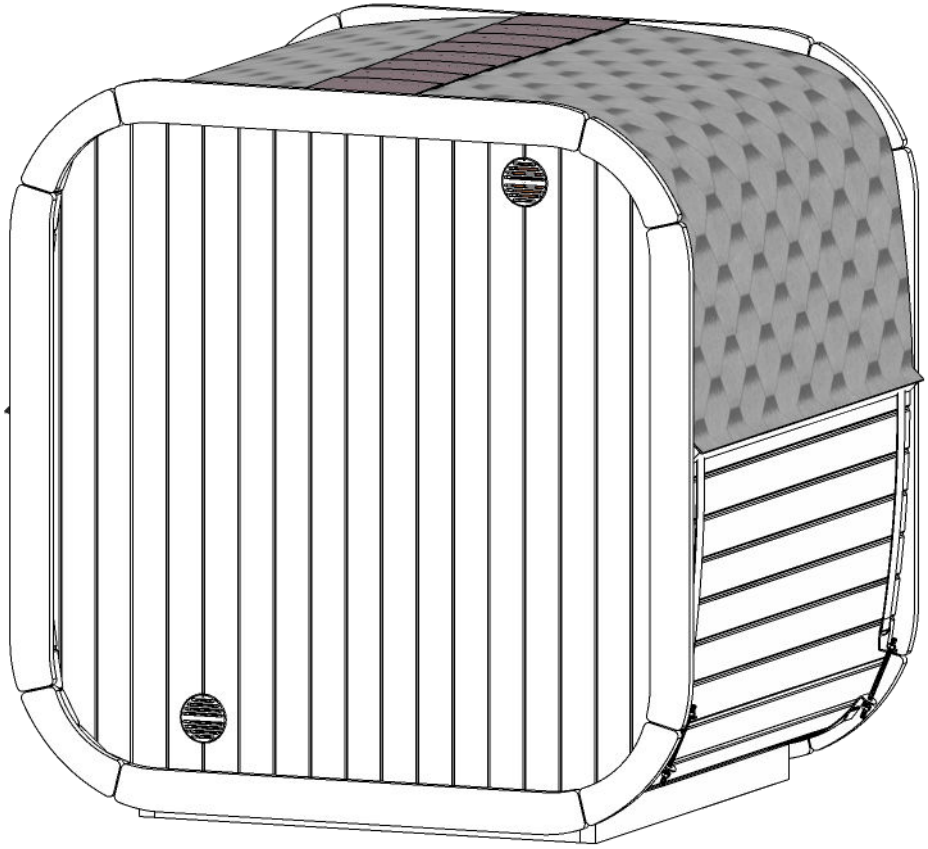


Sauna "Icon" 160,Ø200

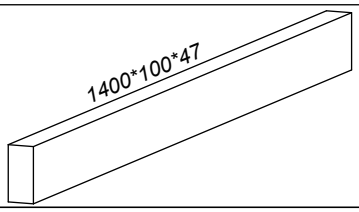
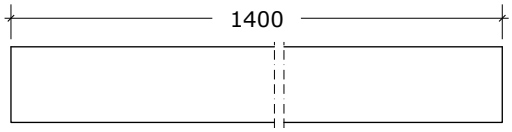
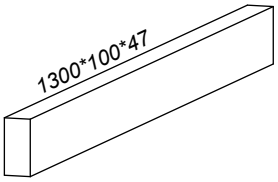
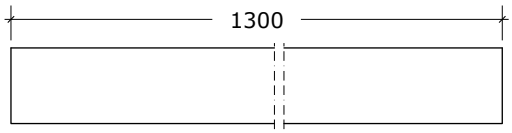
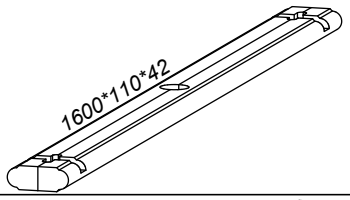
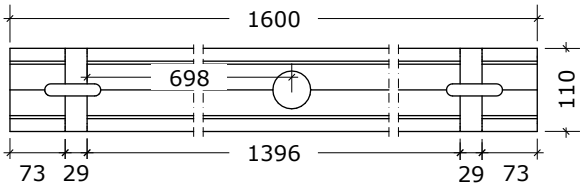
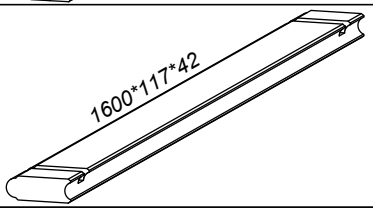
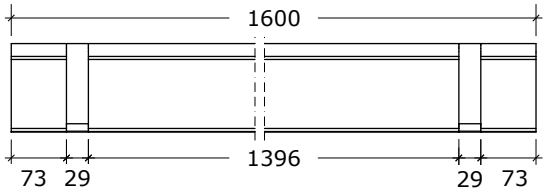
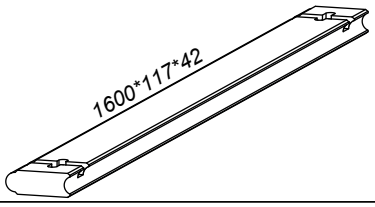
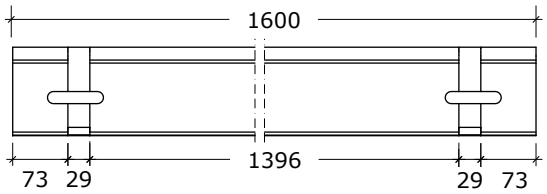
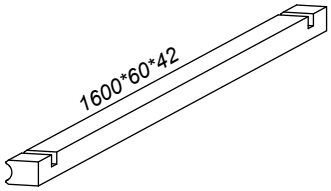
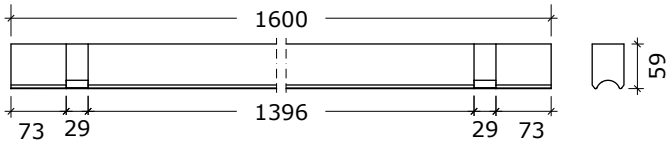
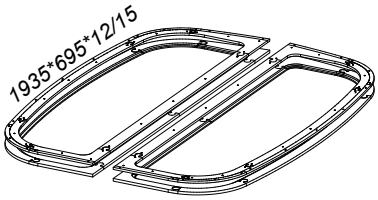
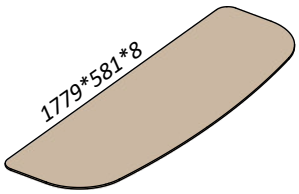
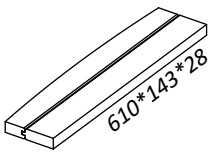
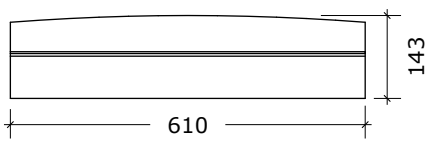
Note: Please read manual before construction.

All dimensions given are in millimeters.

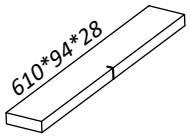
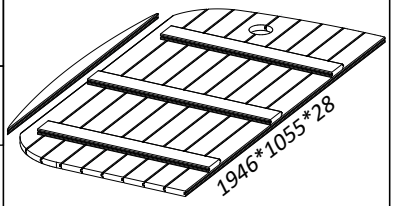
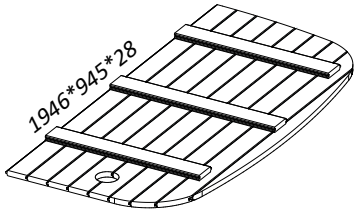
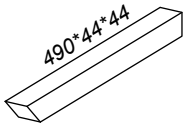
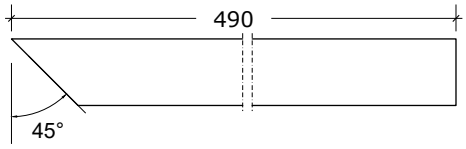
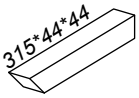
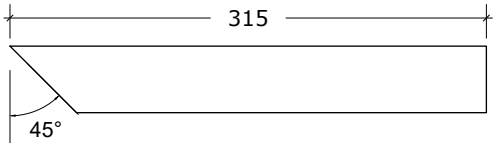
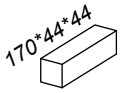
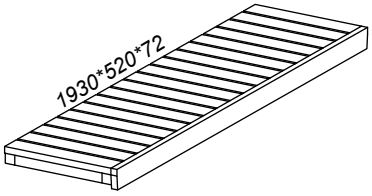
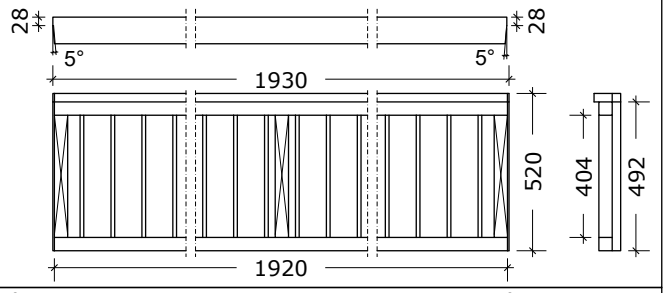
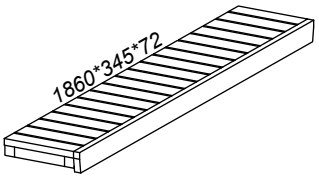
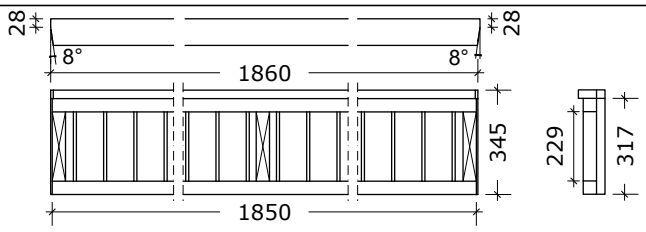
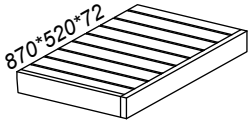
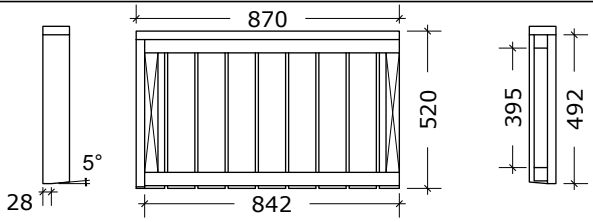
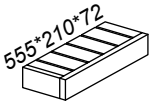
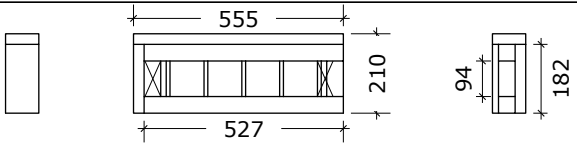




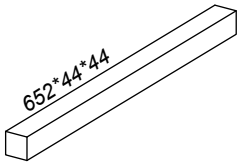
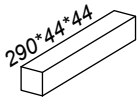
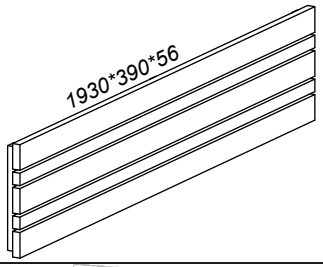
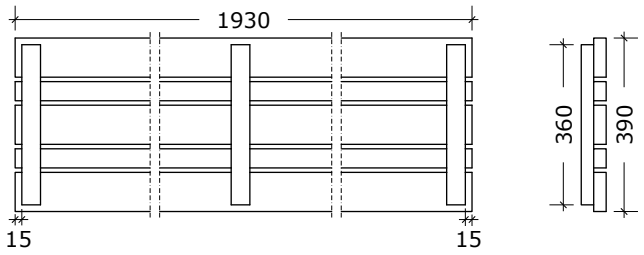
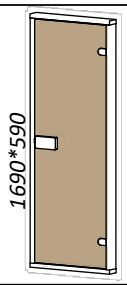
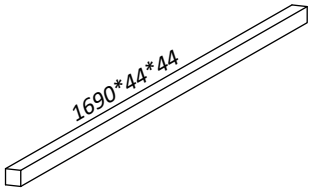
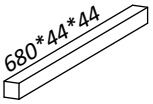
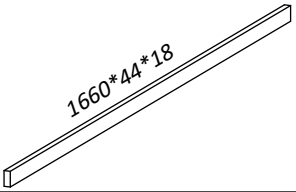
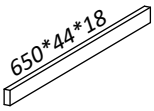
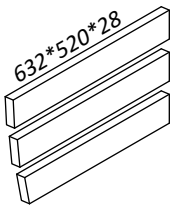
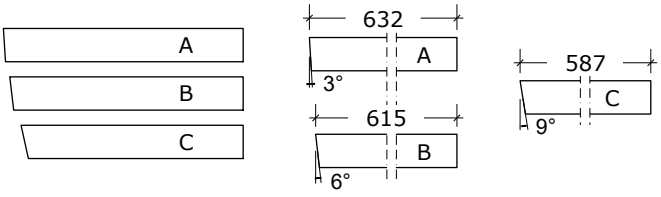
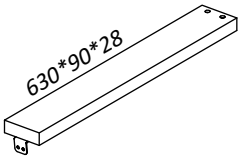
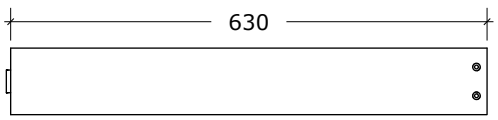
Sauna "Icon" 160,Ø200 Details list 1/5

DET 1 ***Article.*** *K-SM100/1400*	**x2**		
DET 2 ***Article.*** *K-SM100/1300*	**x4**		
DET 3 ***Article.*** *T-STL117/1600XLM03*	**x1**		
DET 3a ***Article.*** *T-STL117/1600-01*	**x64**		
DET 3a/H ***Article.*** *T-STL117/1600-01X*	**x2**		
DET 6 DET 3 vastaspool ***Article.*** *T-STL117/1600XL-01*	**x2**		
DET Frame (Front glass-wall) ***Article.*** *IC-20-TKE12/15-USA*	**x1**		
DET Glass (Front glass-wall) ***Article.*** *IC-20-ES*	**x2**		
DET Ta ***Article.*** *K-SL117/610UK1*	**x1**		

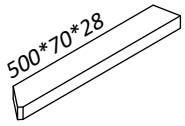
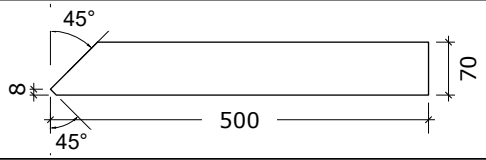
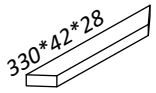
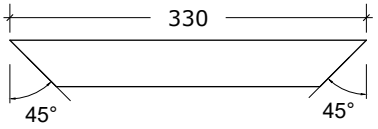
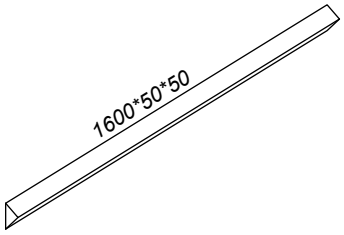
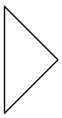
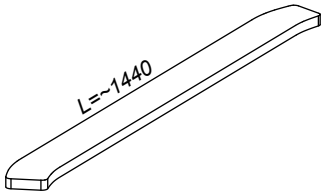
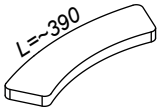
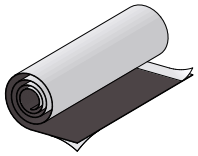
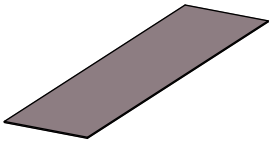
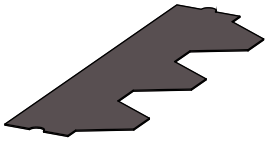
Sauna "Icon" 160,Ø200 Details list 2/5

DET Tb ***Article.*** *K-TL94/610J*	**x1**		
DET Y1 ***Article.*** *T-IC20-PTS/28-V*	**x1**		
DET Y2 ***Article.*** *T-IC20-PTS/28-P*	**x1**		
DET 10a ***Article.*** *K-HP44/490XP*	**x2**		
DET 11a ***Article.*** *K-HP44/315XP*	**x2**		
DET 10c ***Article.*** *K-HP44/170*	**x1**		
DET 10 ***Article.*** *TL-LAMOD-1930-01*	**x1**		
DET 11 ***Article.*** *TL-LAMOD-1860-02*	**x1**		
DET 12 ***Article.*** *TL-LAMOD-870-01*	**x1**		
DET 13 ***Article.*** *TL-LAMOD-555-01*	**x1**		

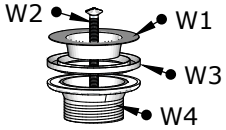
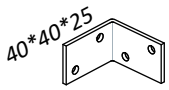
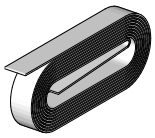
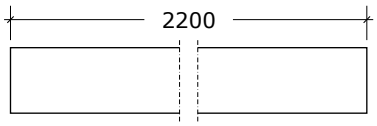
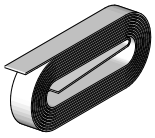
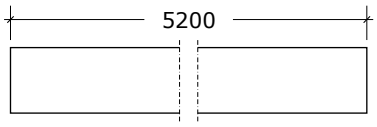
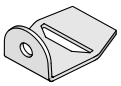
Sauna "Icon" 160,Ø200 Details list 3/5

DET 10b ***Article.*** *K-HP44/652*	**x2**		
DET 11b ***Article.*** *K-HP44/290*	**x2**		
DET 14 ***Article.*** *TL-STMOD-1930-01*	**x1**		
DET 21 ***Article.*** *U-KL-6/17-PR*	**x1**		
DET 21c ***Article.*** *K-HP44/1690*	**x2**		
DET 21d ***Article.*** *K-HP44/680*	**x2**		
DET 21a ***Article.*** *K-HL44/1660*	**x2**		
DET 21b ***Article.*** *K-HL44/650*	**x2**		
DET 16 ***Article.*** *TL-PIMOD-632-02*	**x1**		
DET 15a ***Article.*** *TL-LAV90/630X*	**x1**		

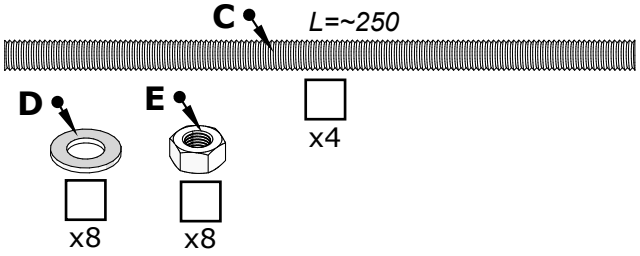
Sauna "Icon" 160,Ø200 Details list 4/5

DET 15b ***Article.*** *TL-LAV90/500XP-XL*	**x1**		
DET 15d ***Article.*** *TL-LAV42/330XP-XP*	**x1**		
DET 15c ***Article.*** *KI-LEK15*	**x2**		
DET 22 ***Article.*** *T-STL-1600-XX*	**x2**		
DET 25a ***Article.*** *MU-OL-IC-20-1*	**x8**		
DET 25b ***Article.*** *MU-OL-IC-20-2*	**x8**		
Underlay felt ***Article.*** *KAT-AL*	**8** m.		
DET N ***Article.*** *KAT-HAR-MUST*	**x7**		
DET O ***Article.*** *KAT-SIN-MUST*	**x52**		
DET F ***Article.*** *MU-VENT-100-ZN*	**x3**		
DET G ***Article.*** *MU-VENT-100-PU*	**x1**		

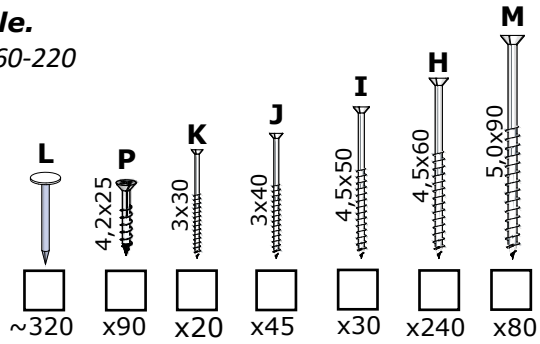
Sauna "Icon" 160,Ø200 Details list 5/5

DET W ***Article.*** *MU-TRAPP*	**x1** kmpl		
DET V ***Article.*** *KI-VIN-25/40/40-ZN*	**x4**		
DET A1 ***Article.*** *MU-VIT10/2200*	**x2**		
DET A2 ***Article.*** *MU-VIT10/5200*	**x2**		
DET B ***Article.*** *MU-VITKL-RV*	**x8**		

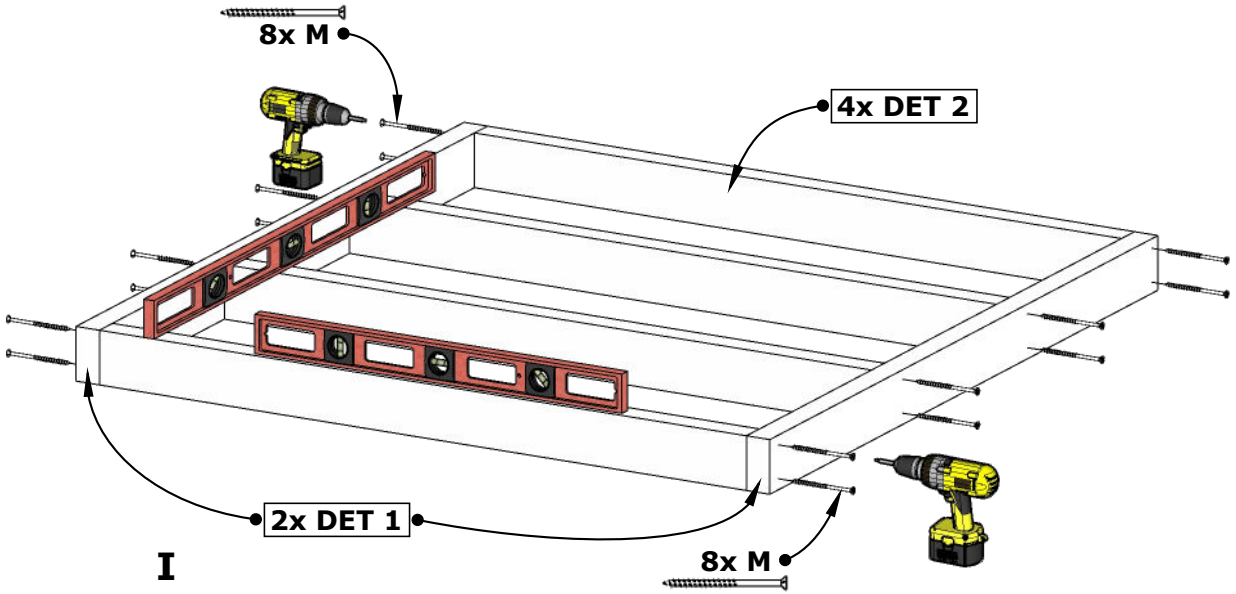
Article.
KI-KERL-12-RV4



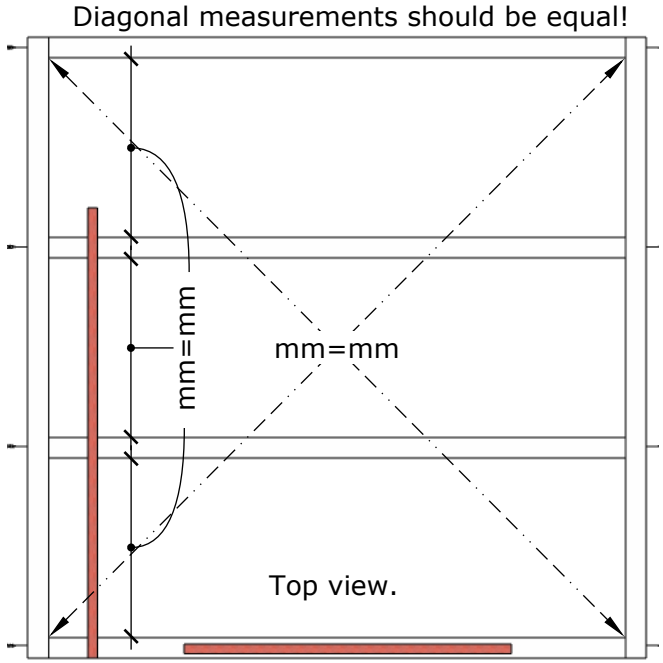
Article.
KI-ICO-160-220

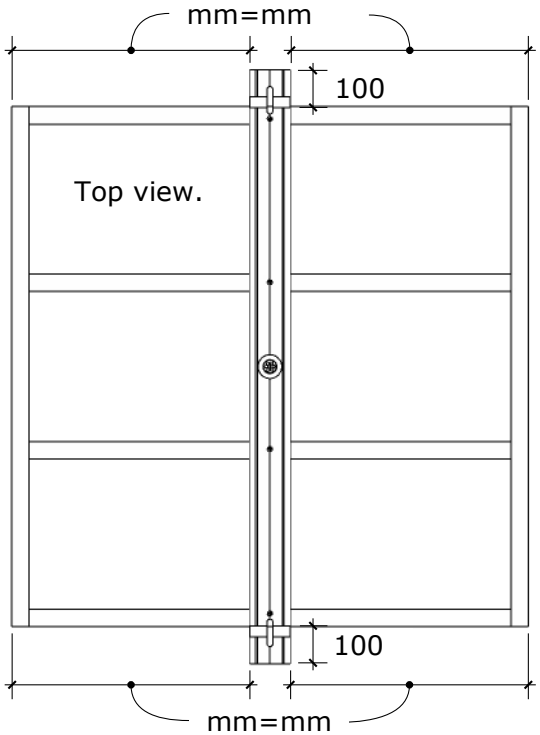


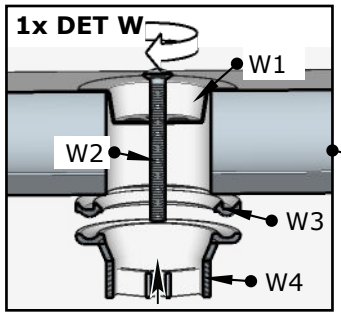
Sauna "Icon" 160,Ø200

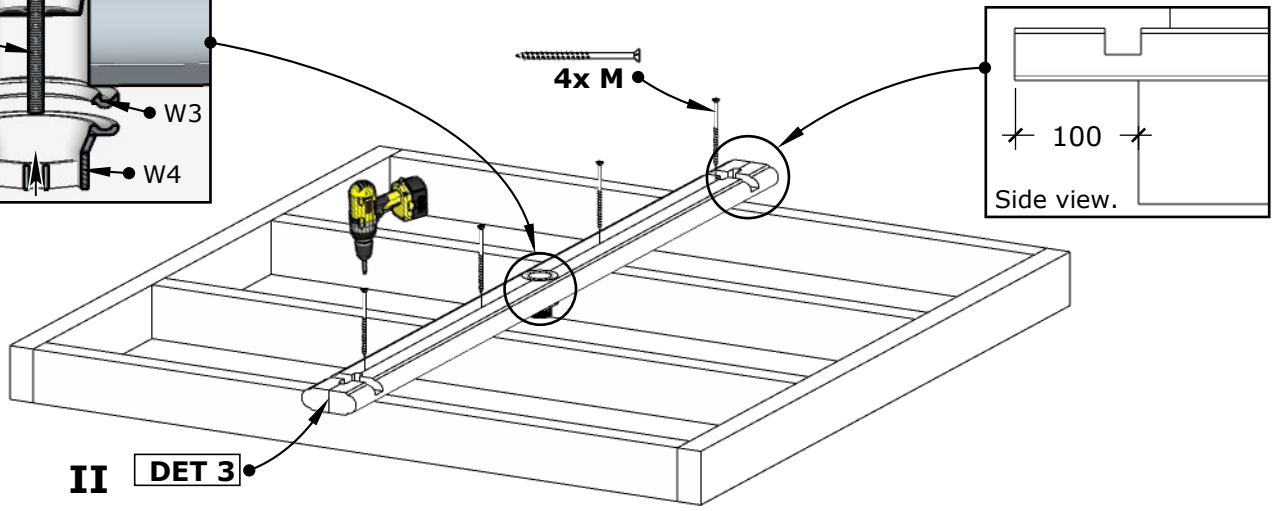


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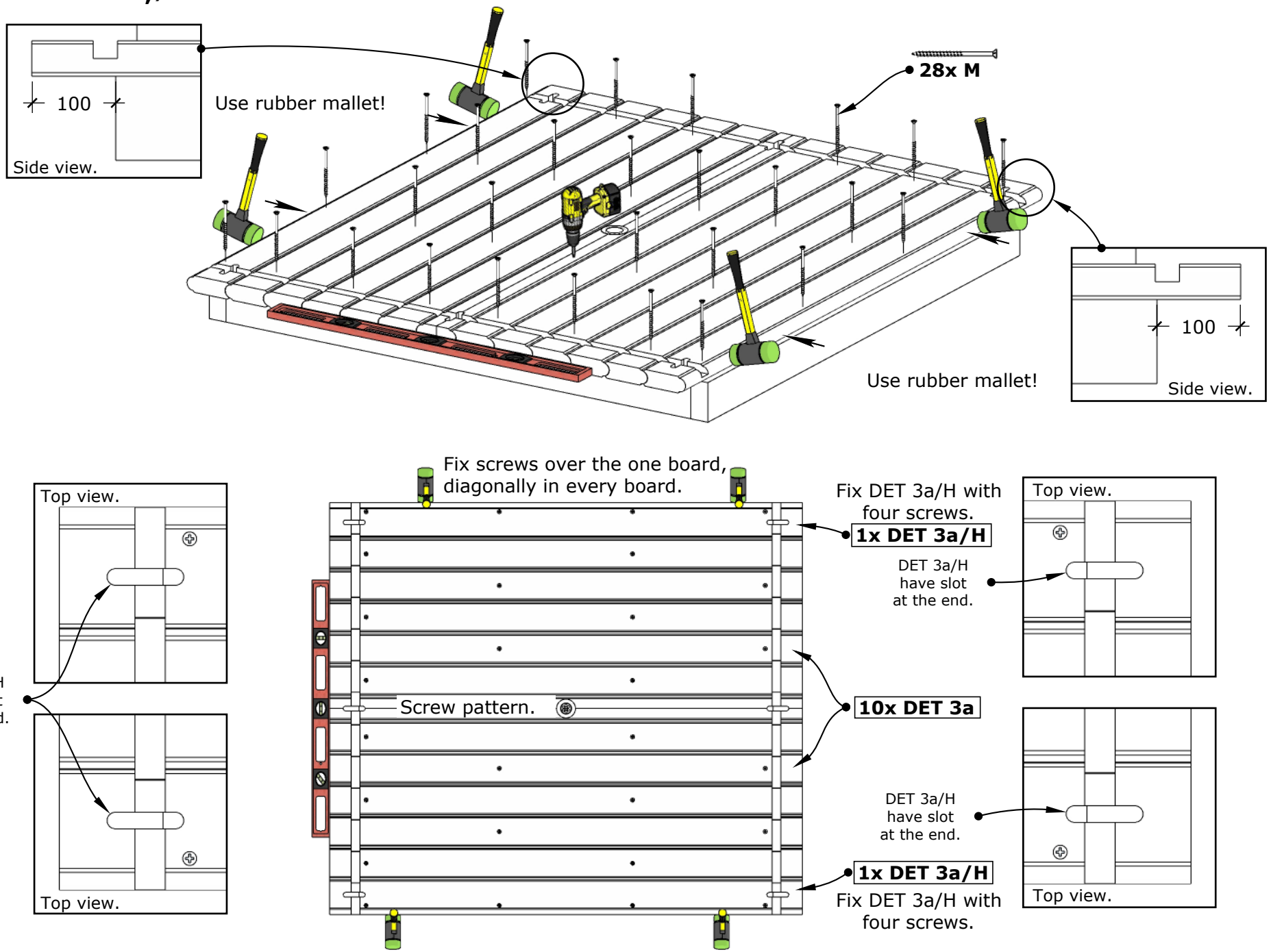






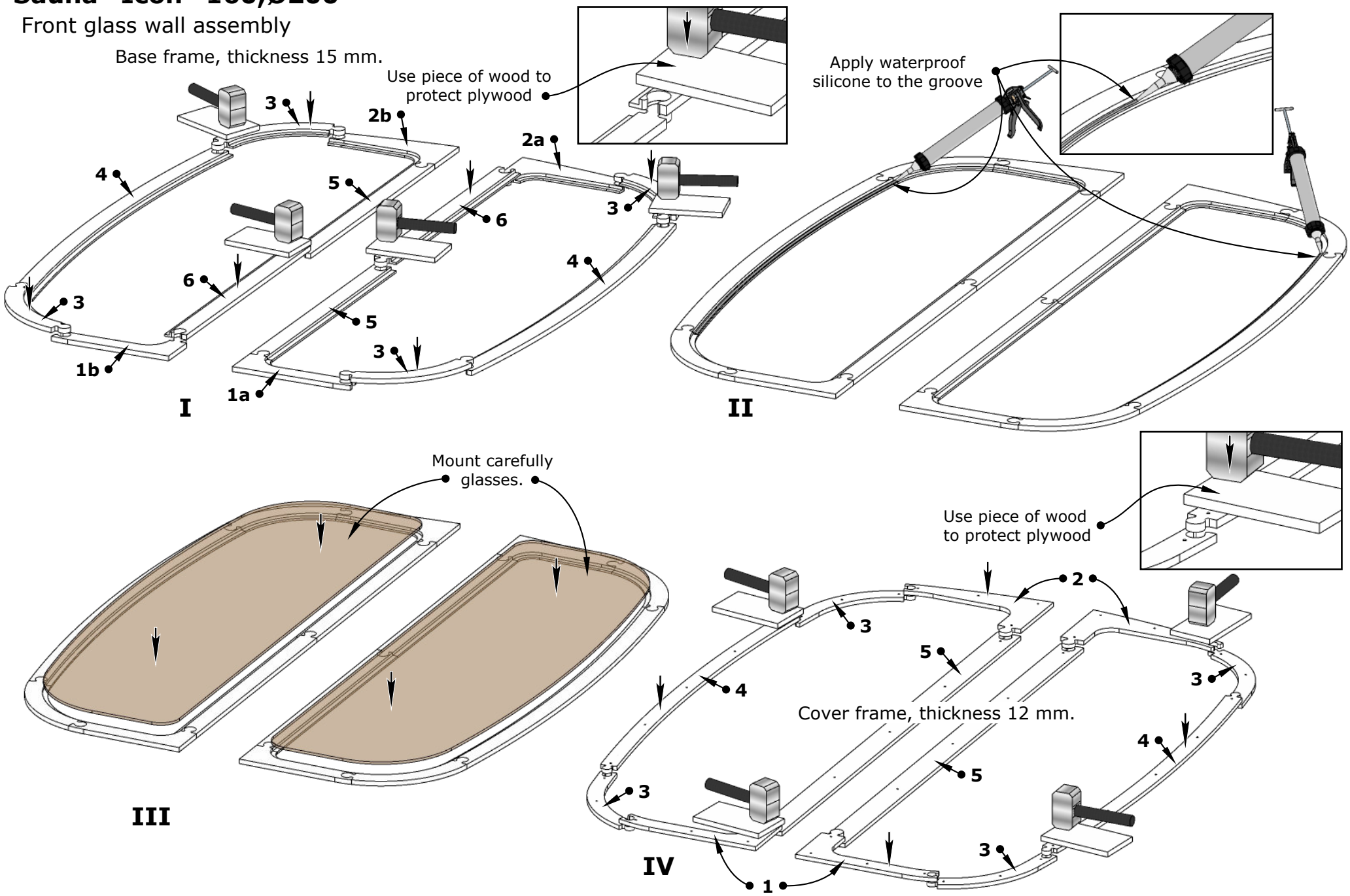
II

Sauna "Icon" 160,Ø200



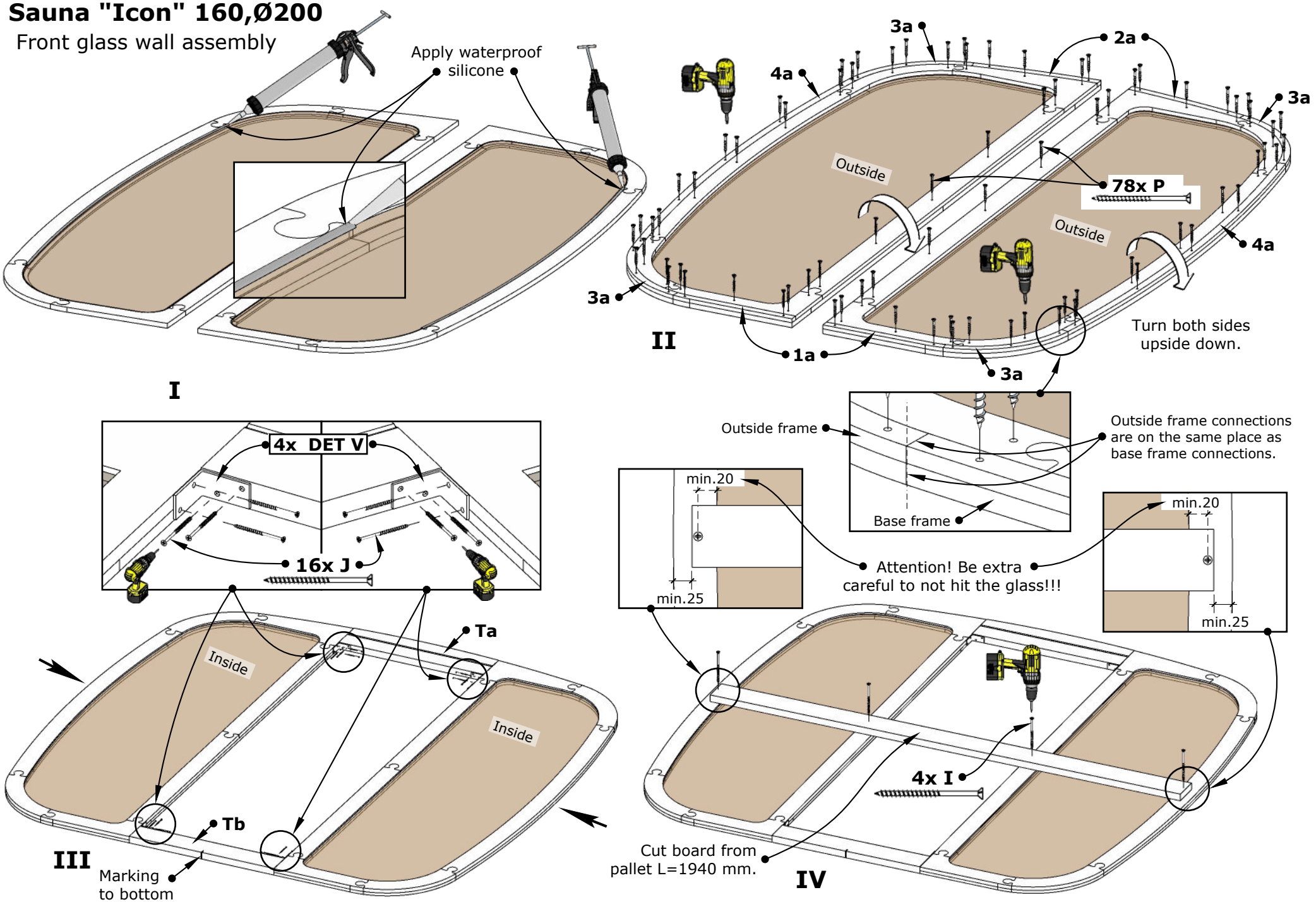
Sauna "Icon" 160,Ø200

Front glass wall assembly



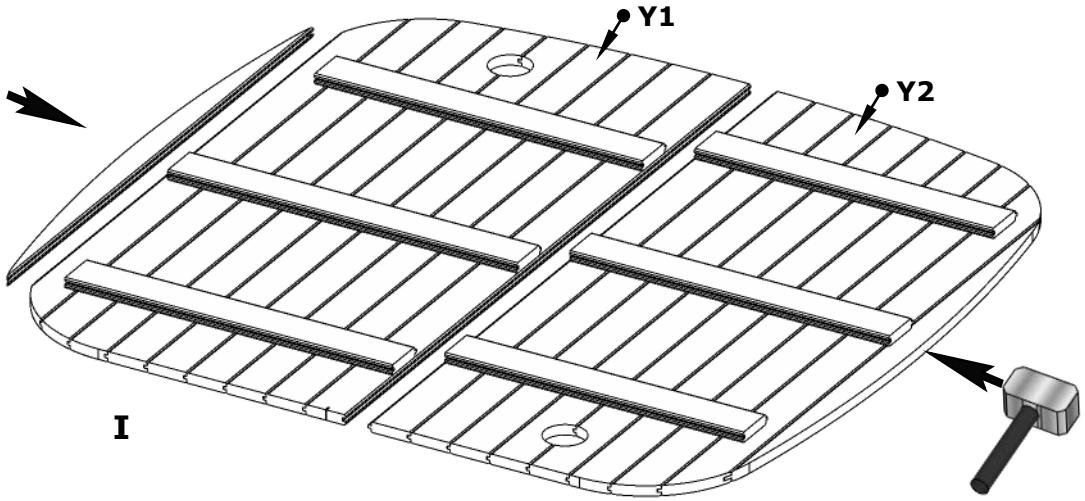
Sauna "Icon" 160,Ø200

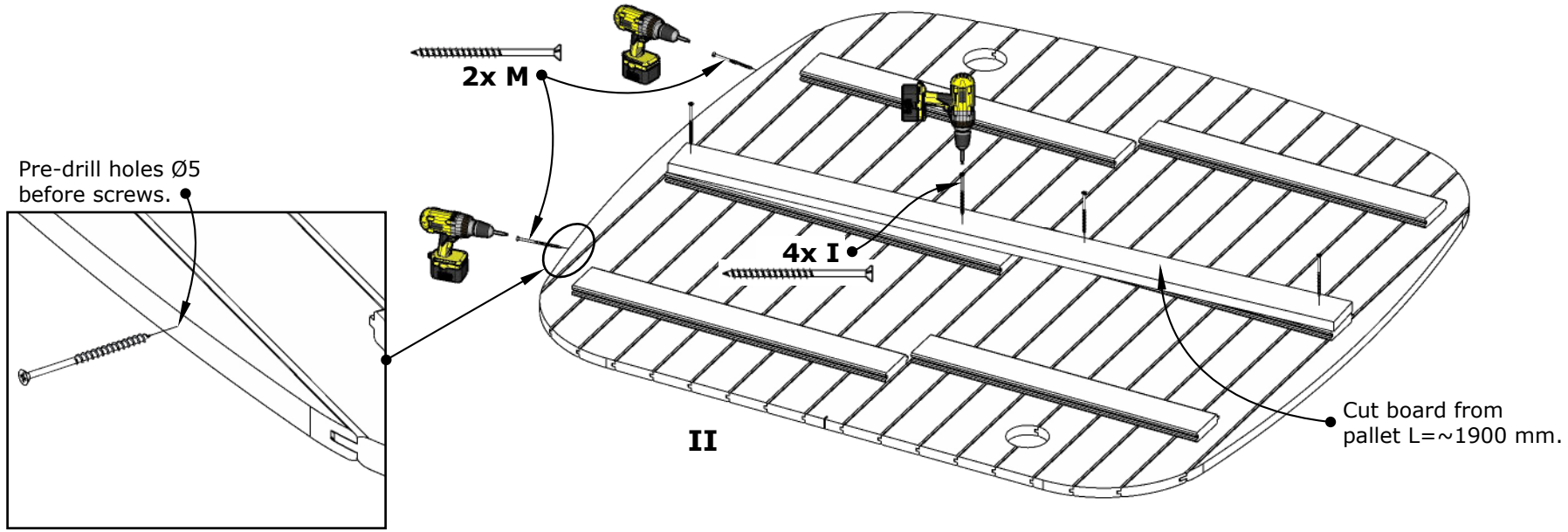
Front glass wall assembly



Sauna "Icon" 160,Ø200

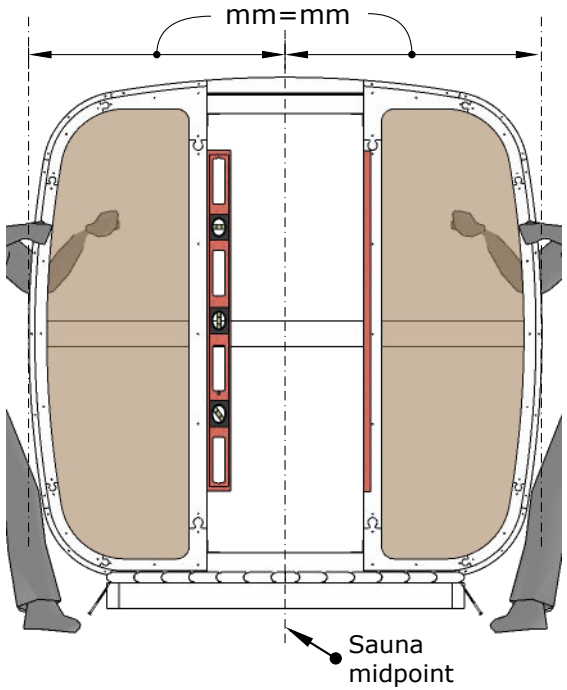
Wooden back wall assembly

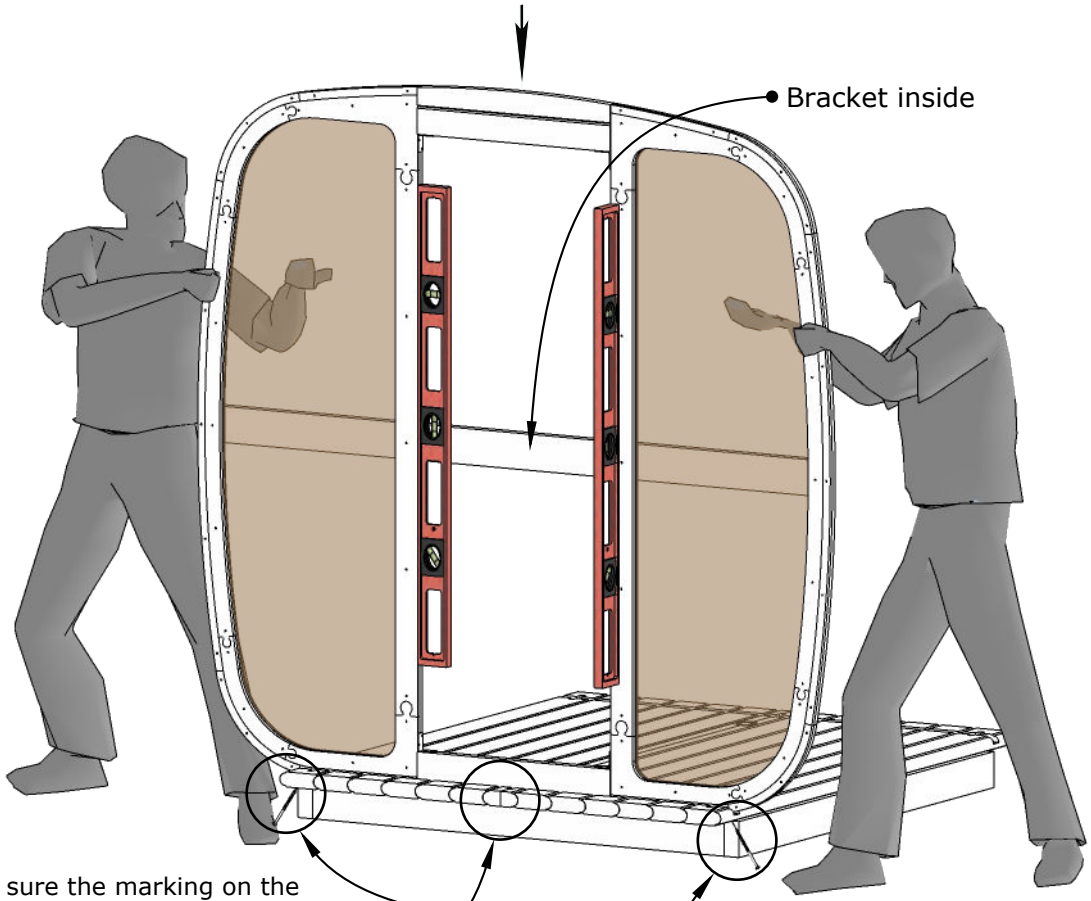




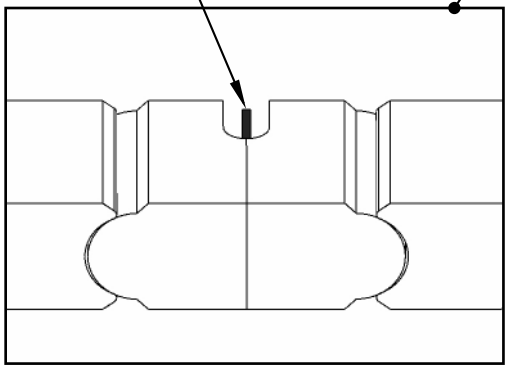
Sauna "Icon" 160,Ø200

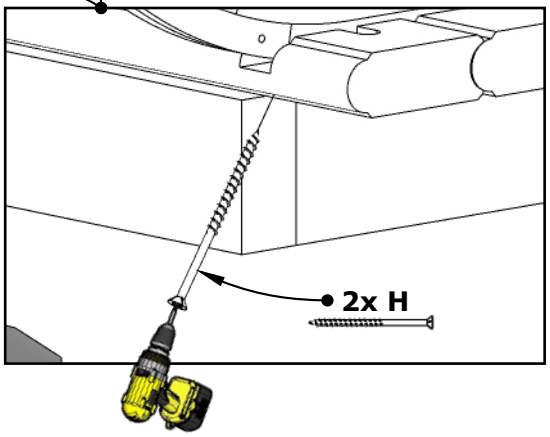




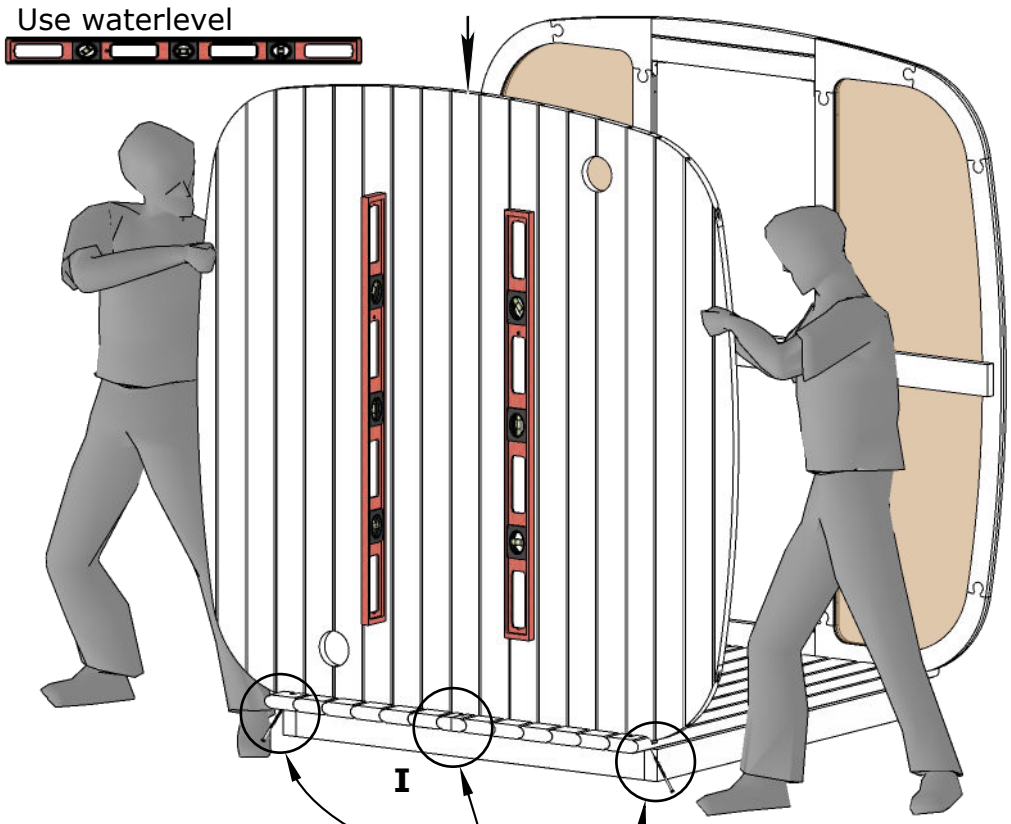


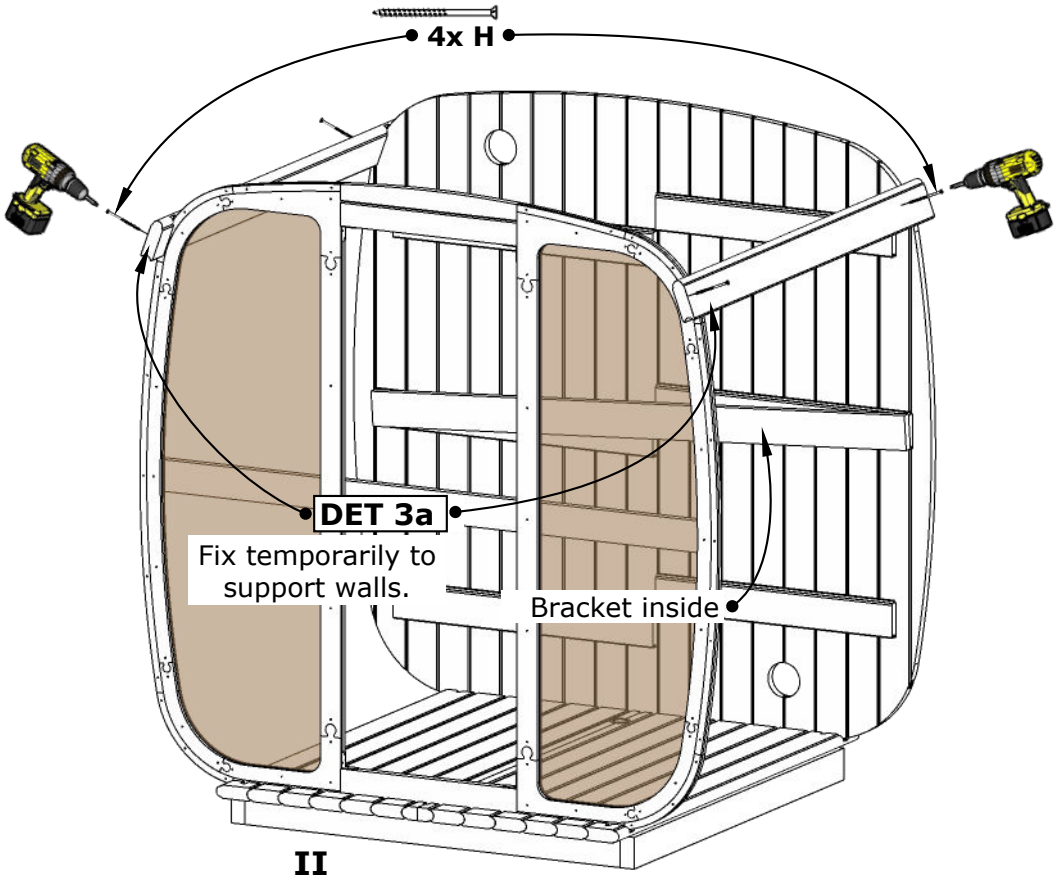
Make sure the marking on the wall is centered in the notch.

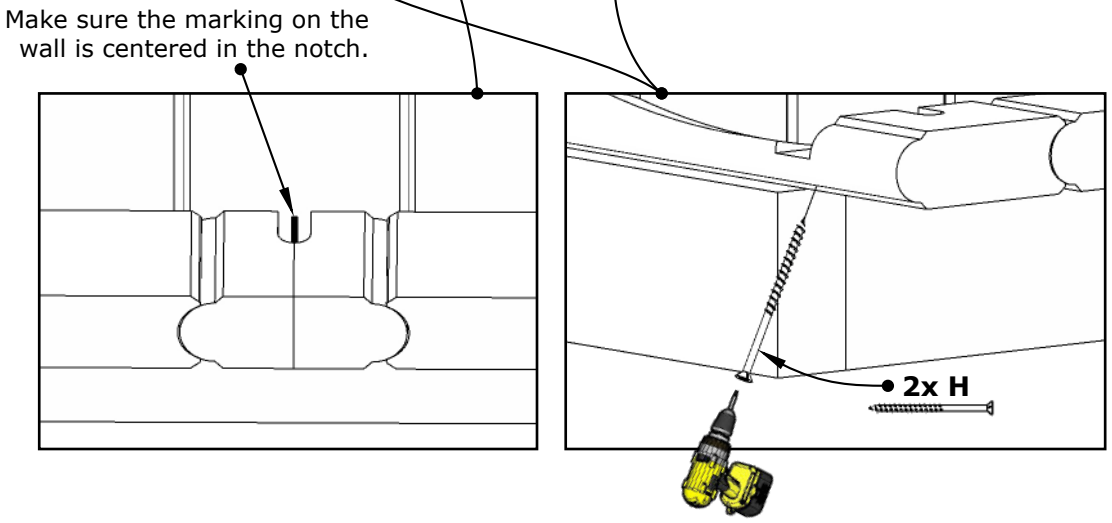




Sauna "Icon" 160,Ø200



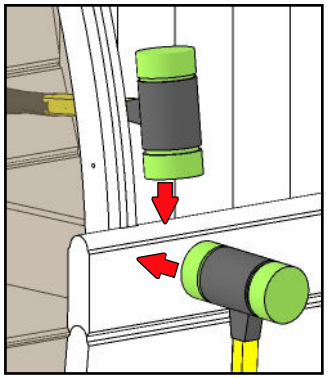


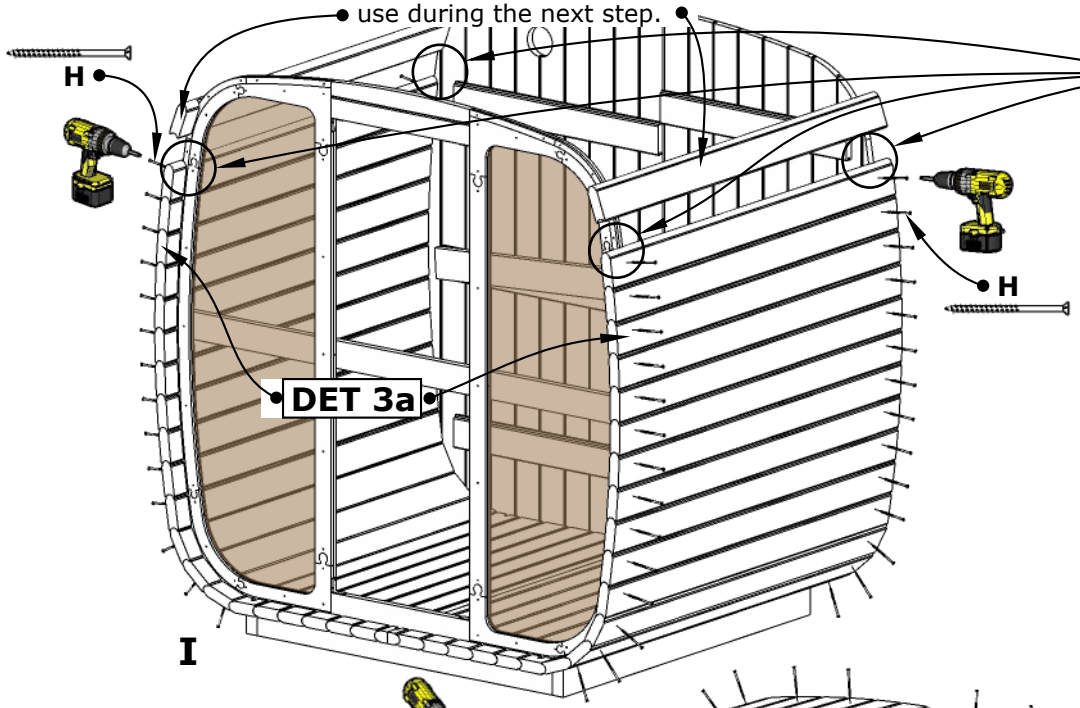


Sauna "Icon" 160,Ø200

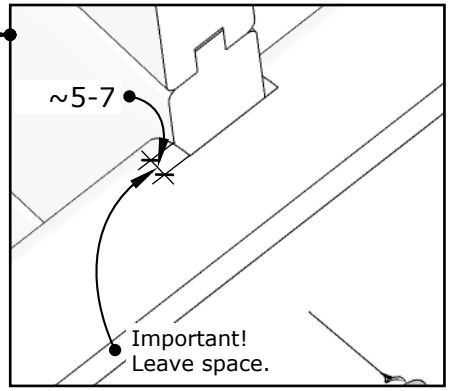
Remove DET 3a from their temporary positions and use during the next step.

Use rubber mallet!

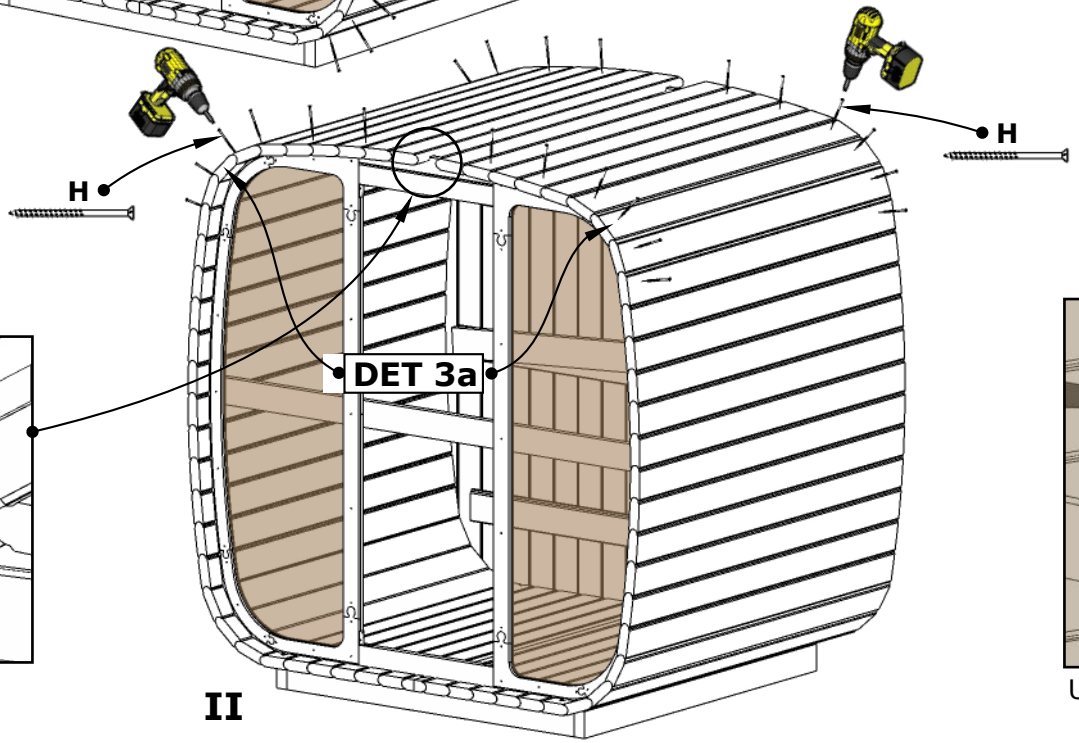




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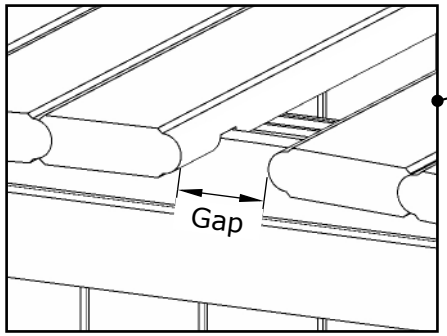


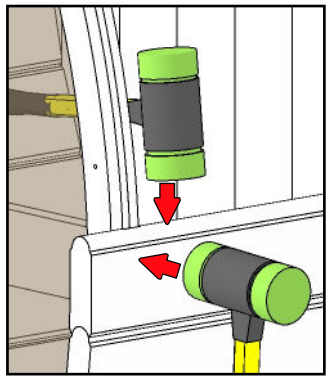
IMPORTANT! Be sure to leave a 5-7 mm. gap when tightening screws to leave room for adjustment when the outer bands (A2) are installed.



II

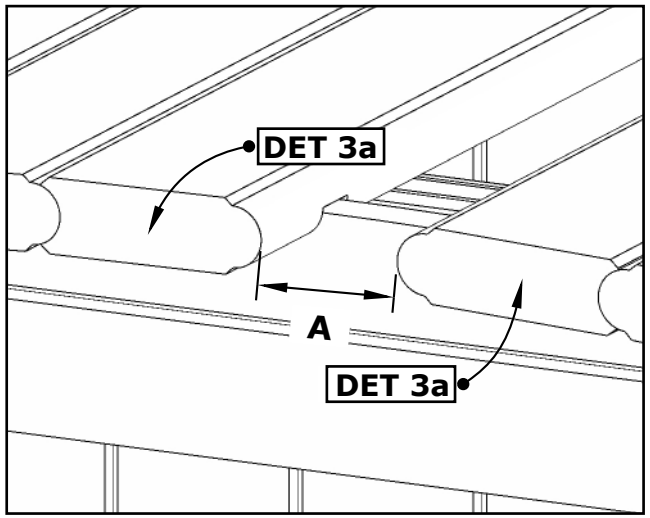
See the next page.



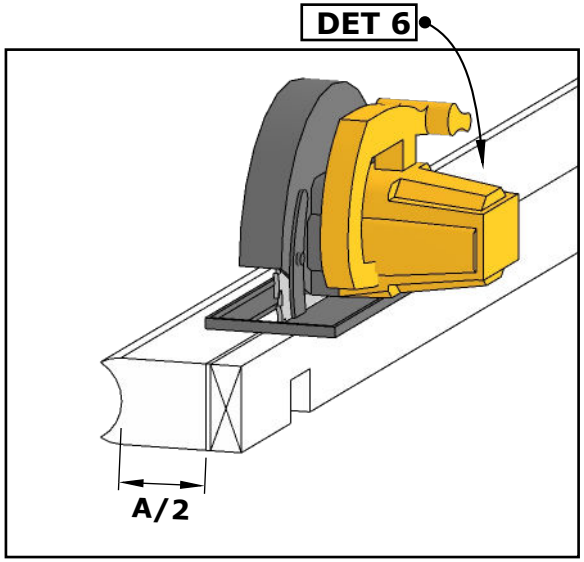


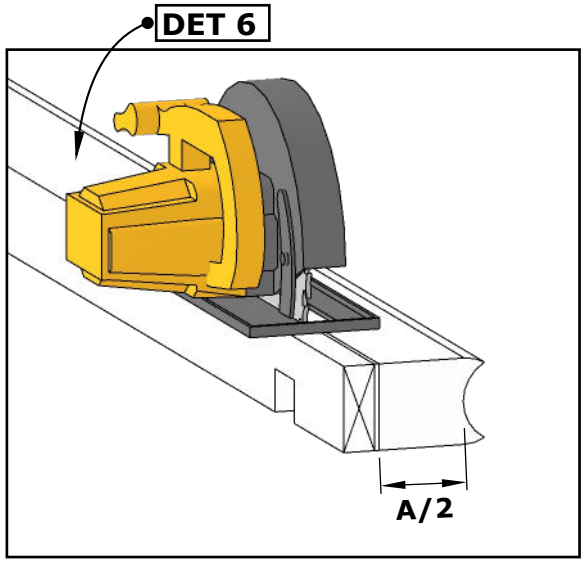
Use rubber mallet!

Sauna "Icon" 160,Ø200

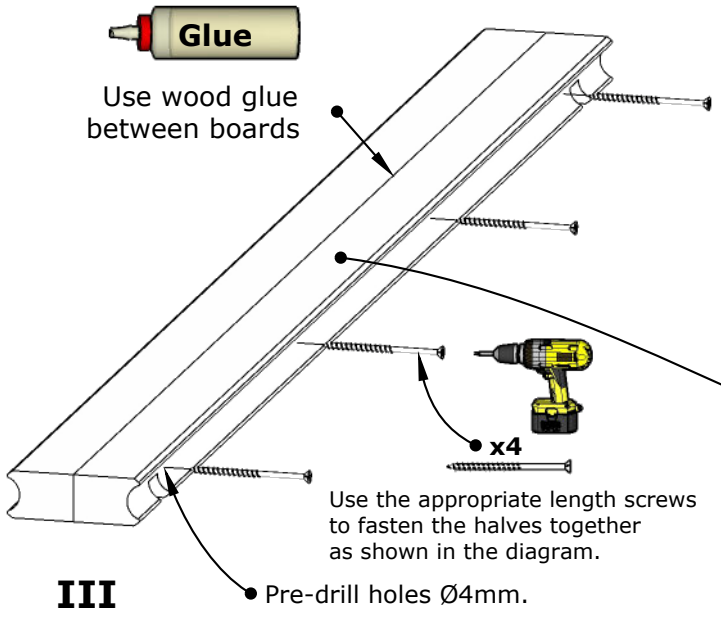


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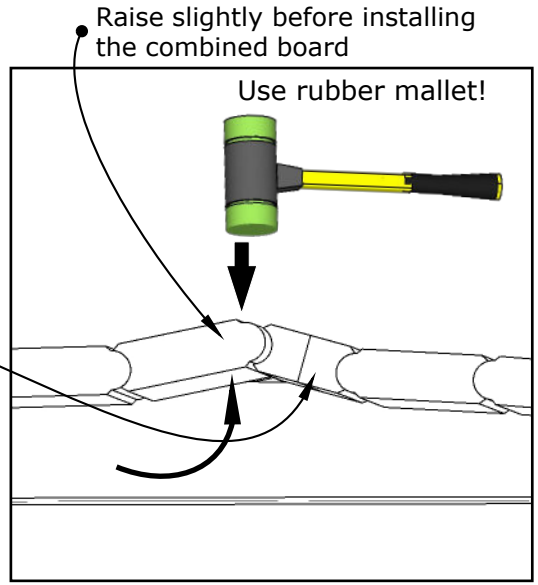


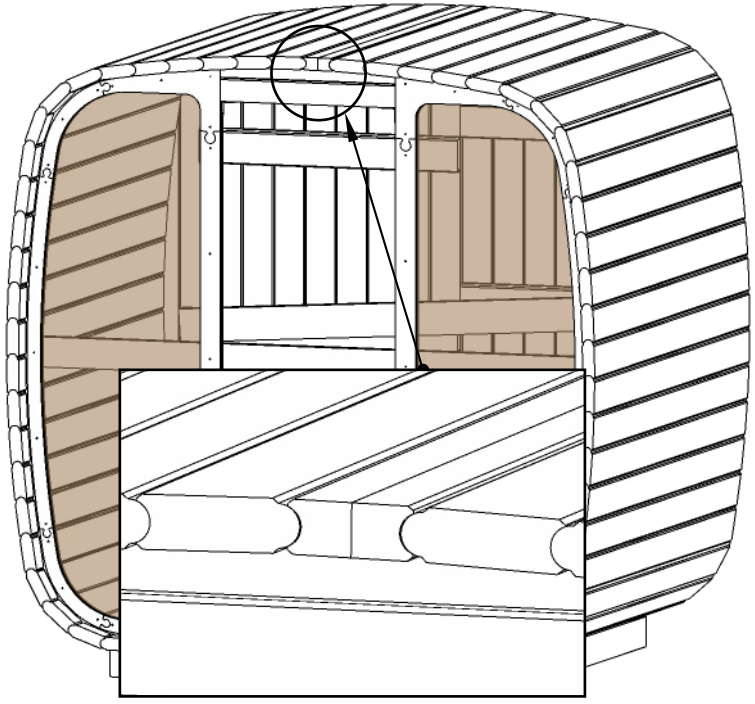


II



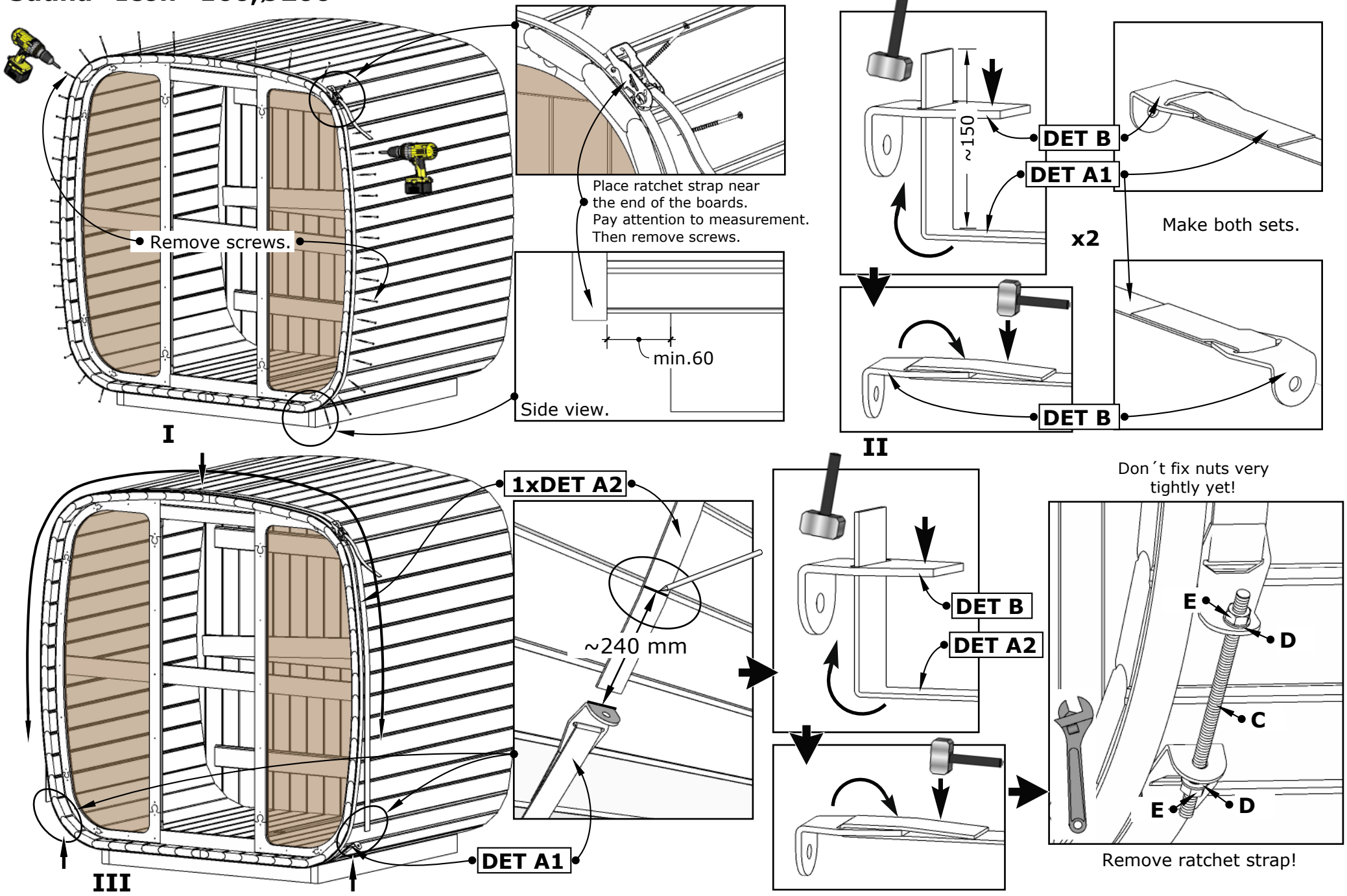
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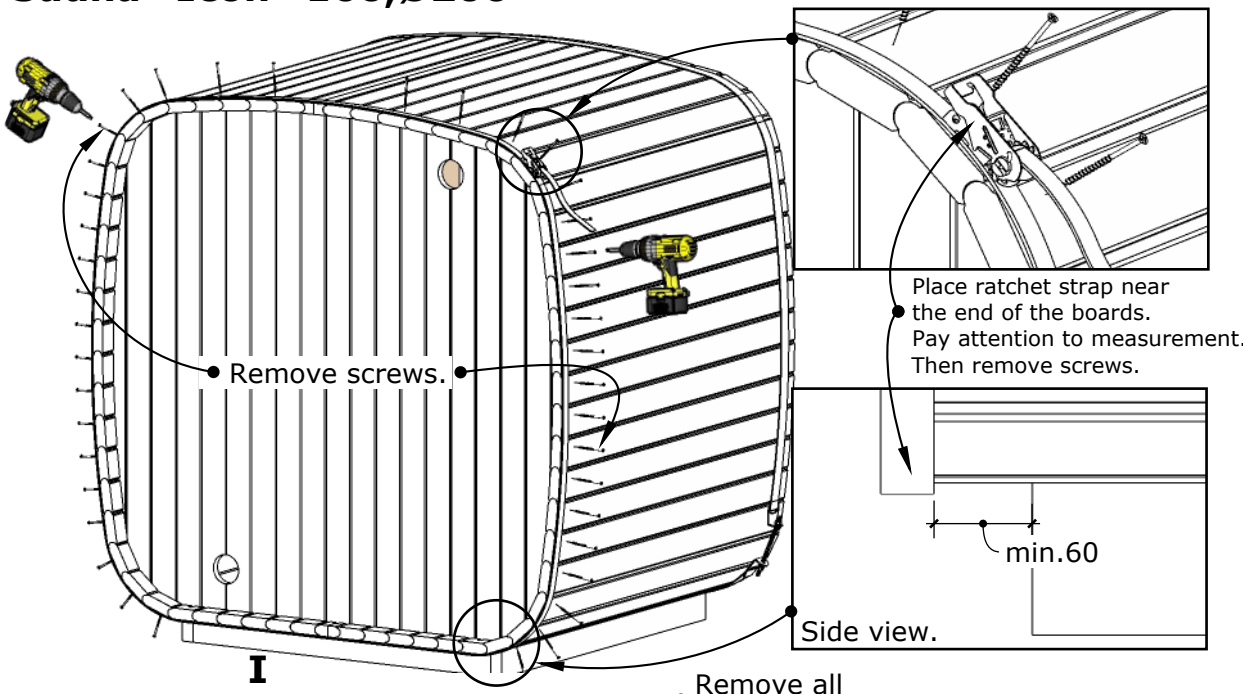


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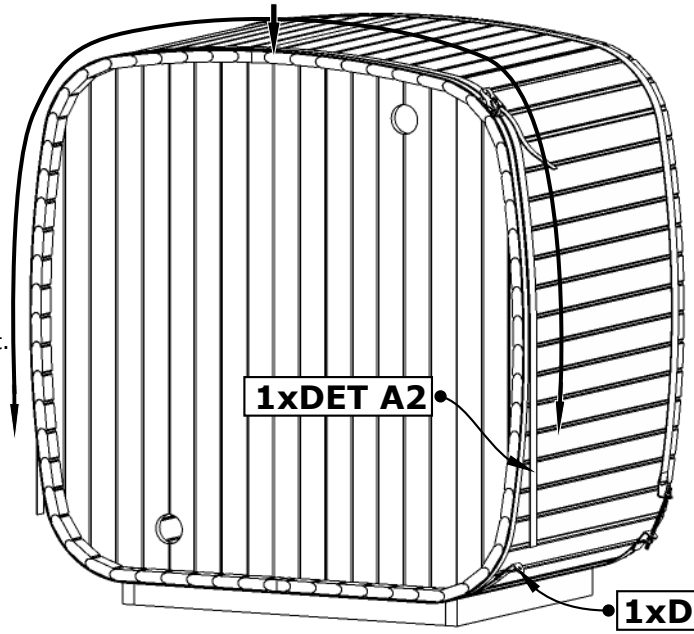
Sauna "Icon" 160,Ø200



Sauna "Icon" 160,Ø200

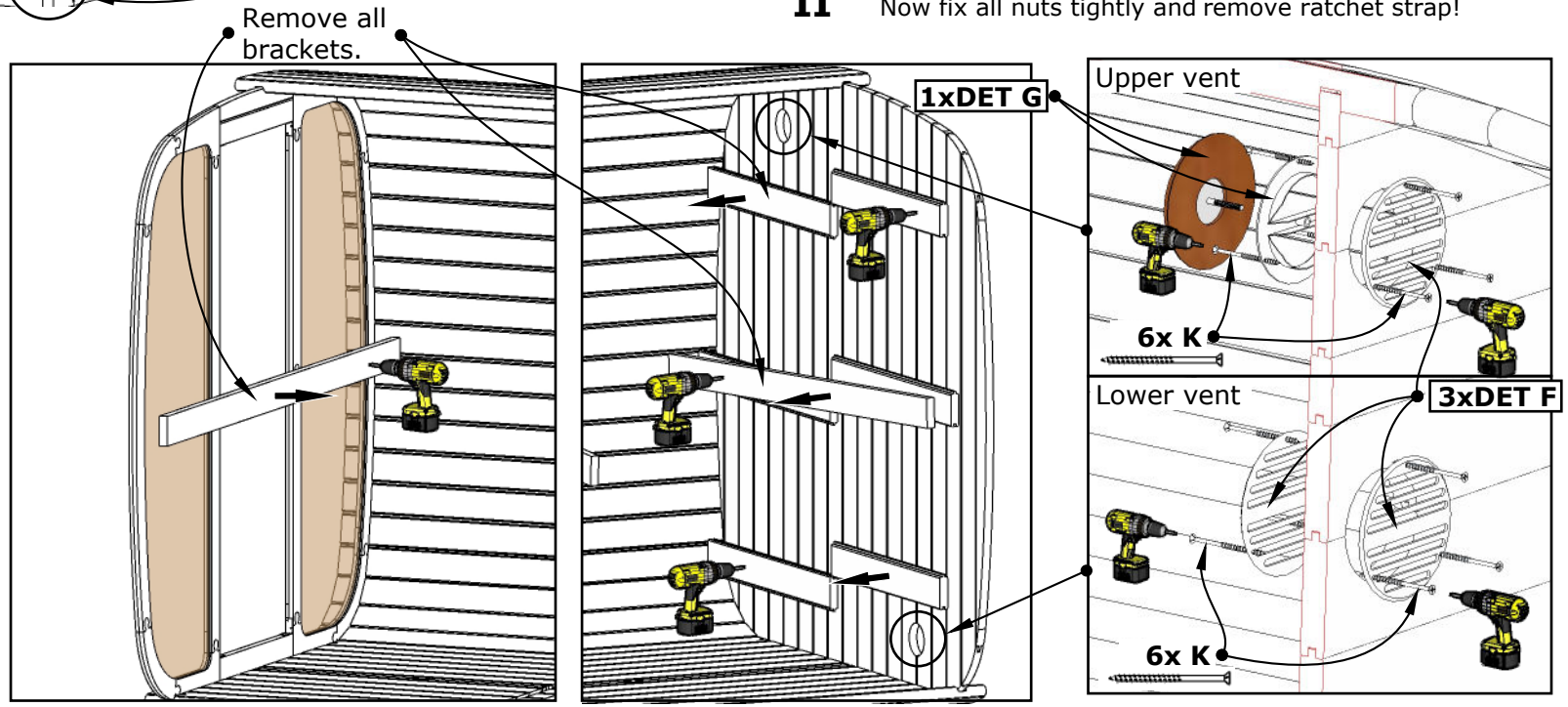


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II

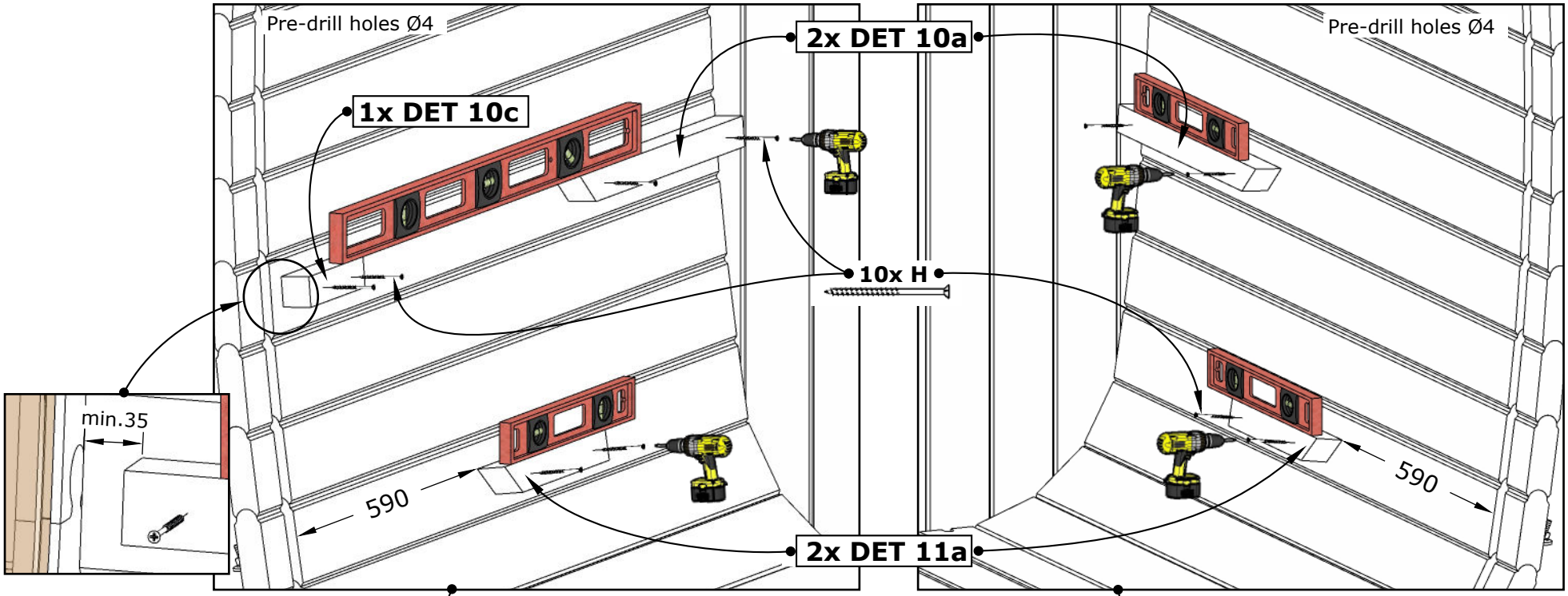
Proceed the same way as described on previous page.
Now fix all nuts tightly and remove ratchet strap!



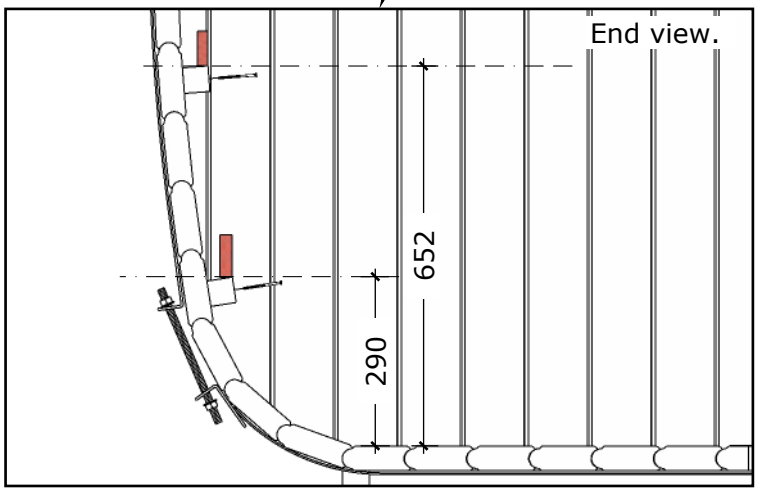
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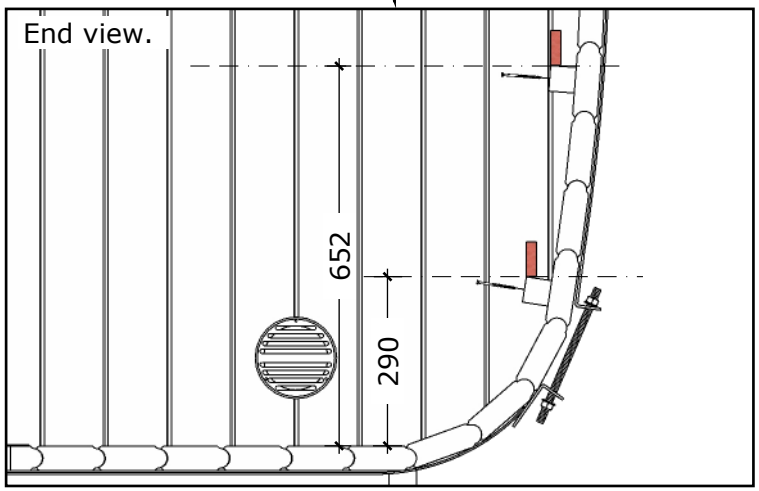
Sauna "Icon" 160,Ø200

Use waterlevel for installation!

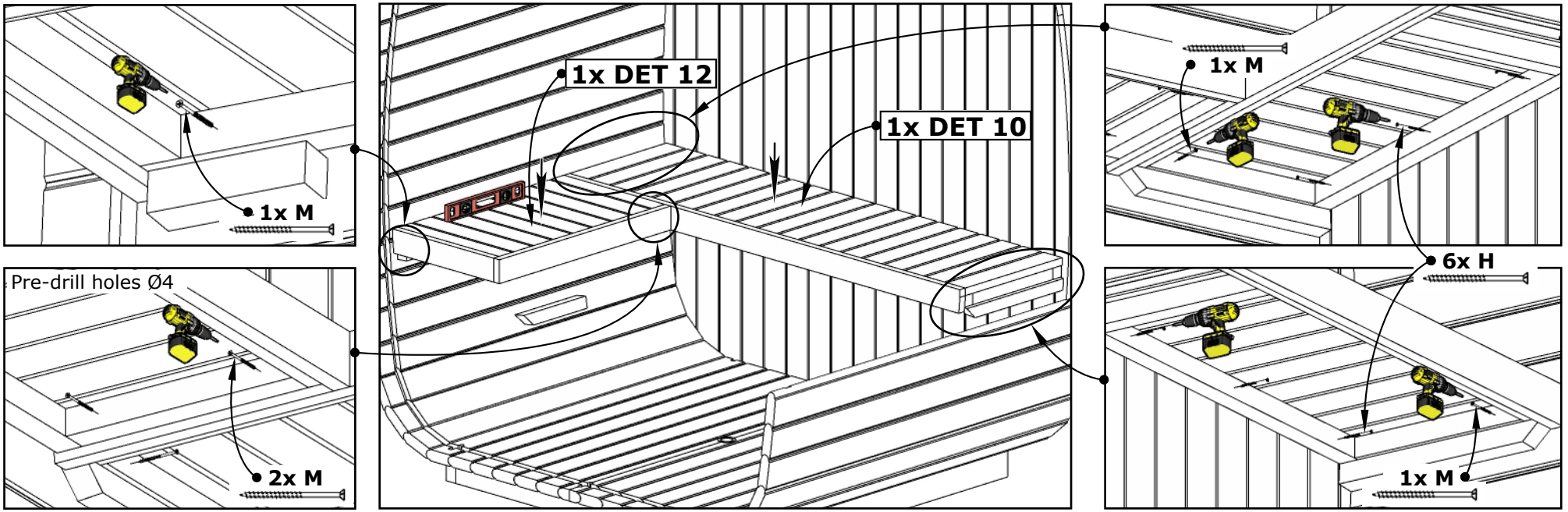


Attention! Leave gap
min.35 mm.from glass-wall.

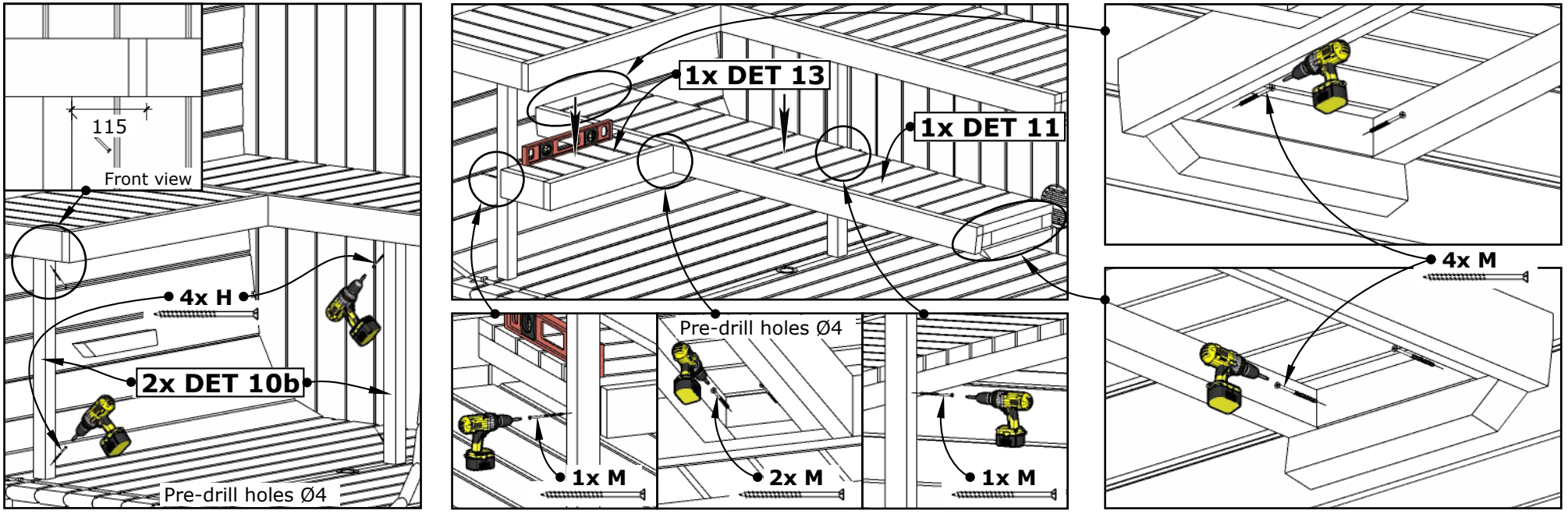




Sauna "Icon" 160,Ø200



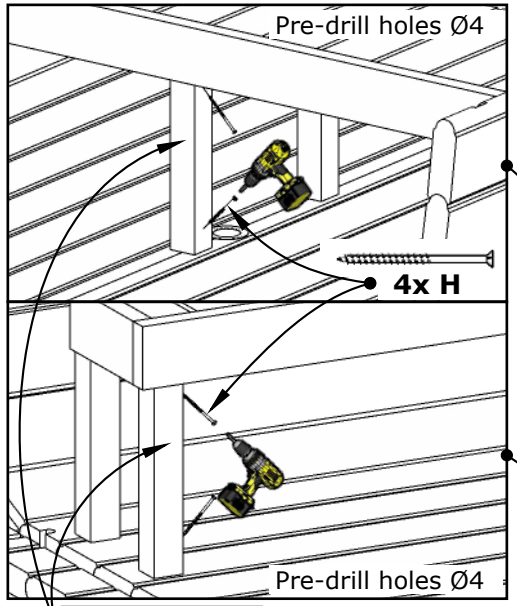
I

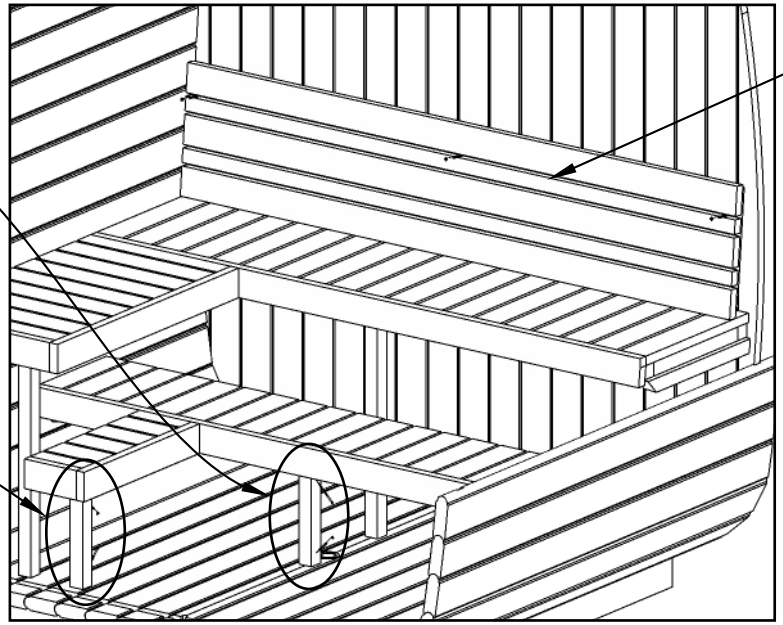


II III

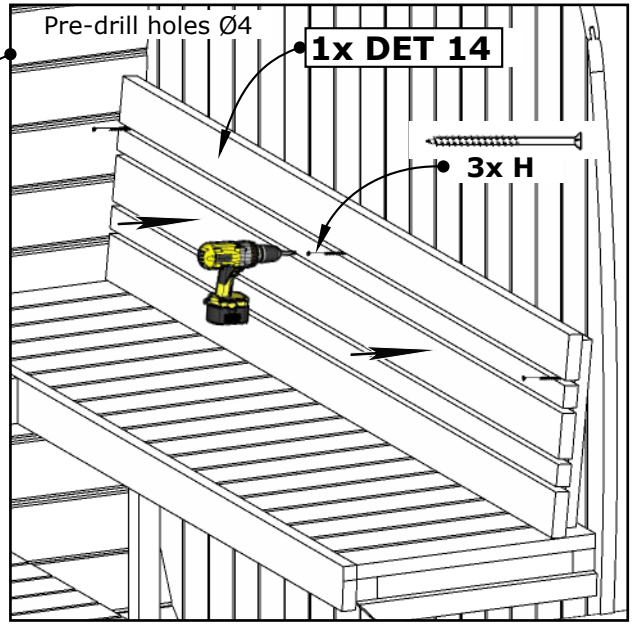
TIC20/160KE-PT02

Sauna "Icon" 160,Ø200



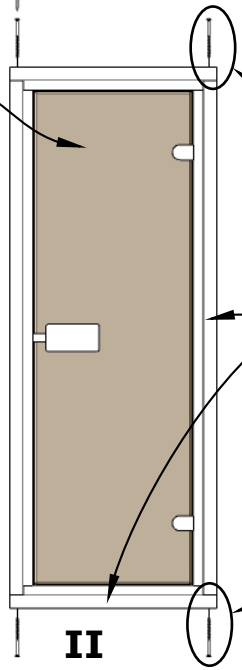


I

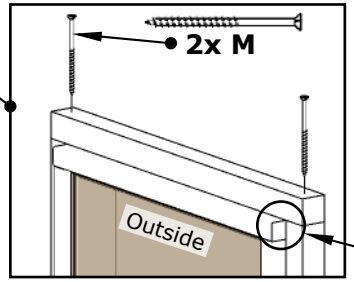


1x DET 21

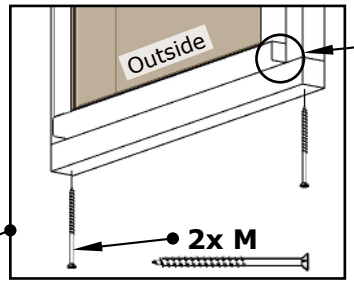
Attention!
The door must open outwards. If you need the door handle to be on the opposite side, rotate door 180 degrees.

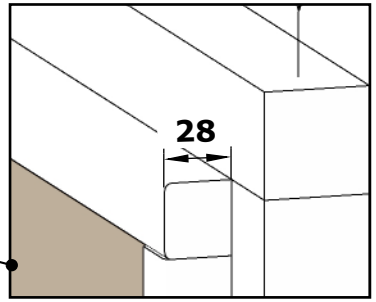


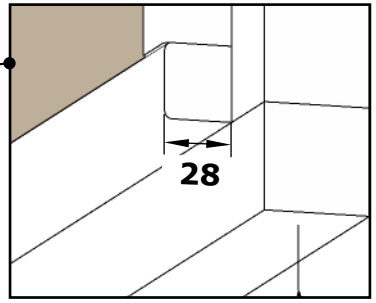
II

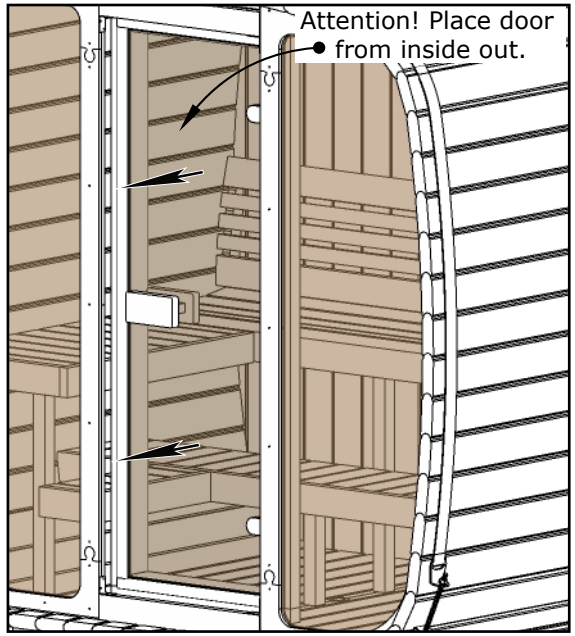


2x DET 21c
2x DET 21d





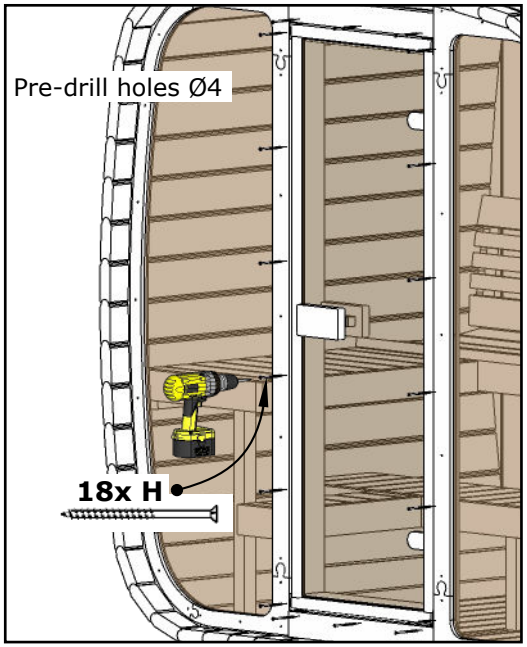




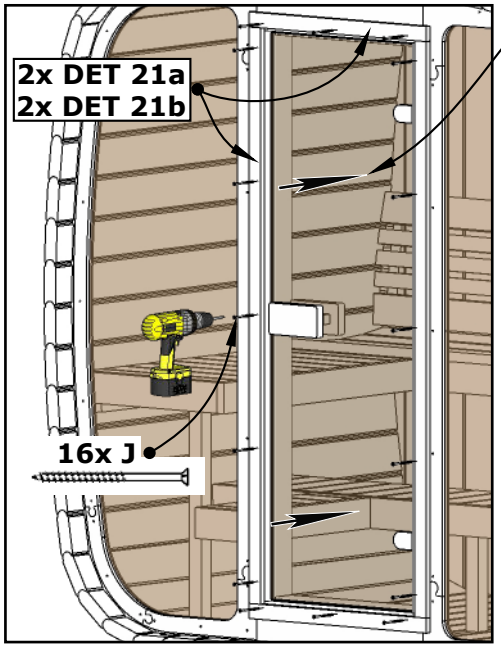
Sauna "Icon" 160,Ø200



Use waterlevel.

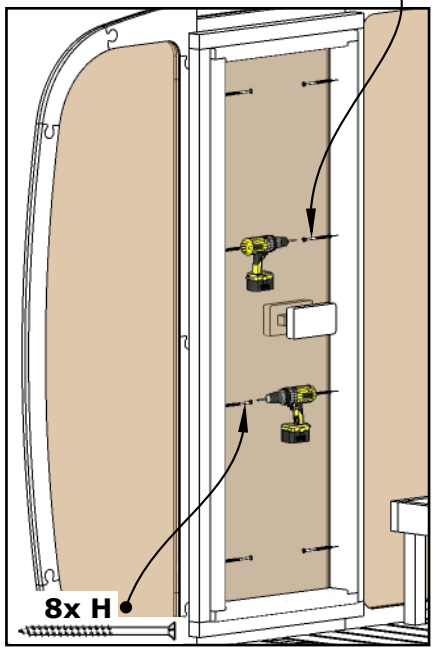


I

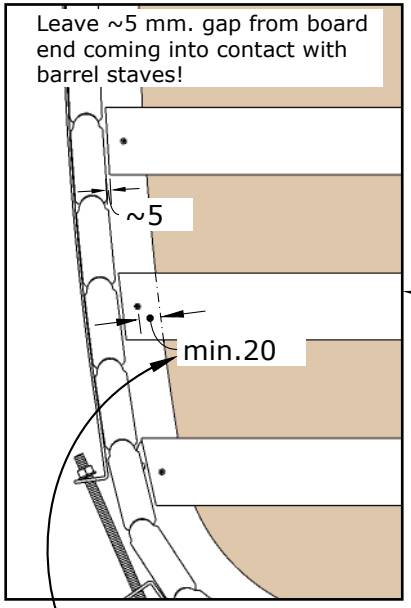


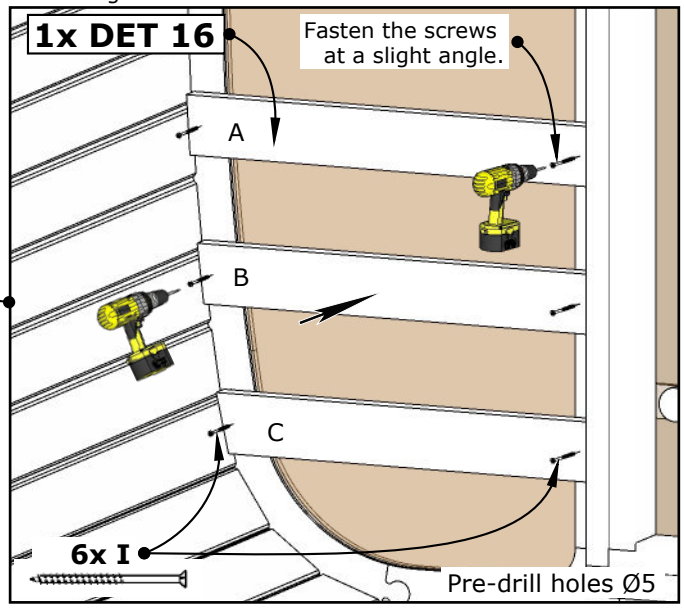
II

Ensure door frame is pressed tightly against the wall and fasten from inside.



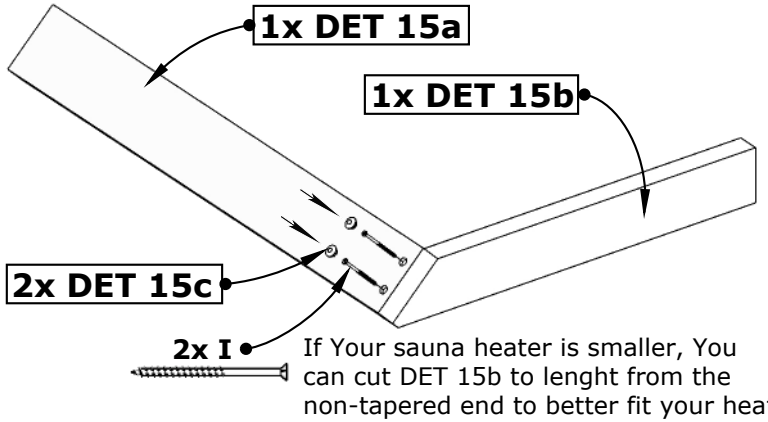
III





IV

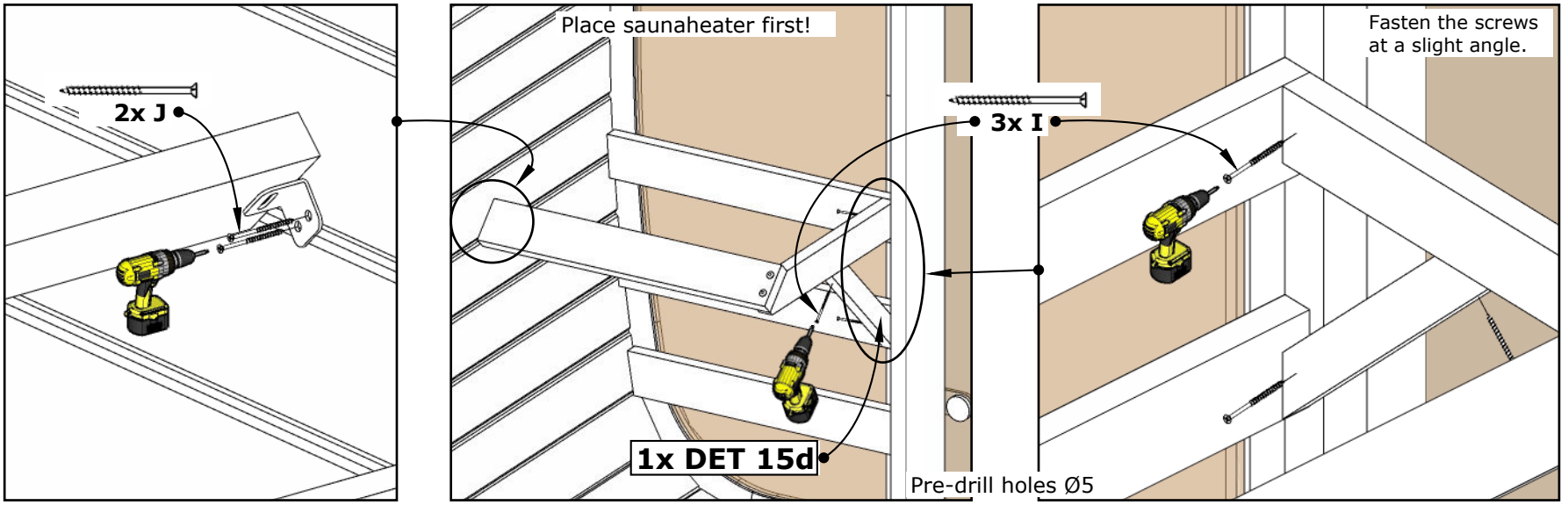
ATTENTION!
HEATER GUARD MAY NOT MEET THE SAFETY DISTANCES OF ALL HEATERS AND SHOULD NOT BE USED IF THE HEATER DOES NOT FIT!



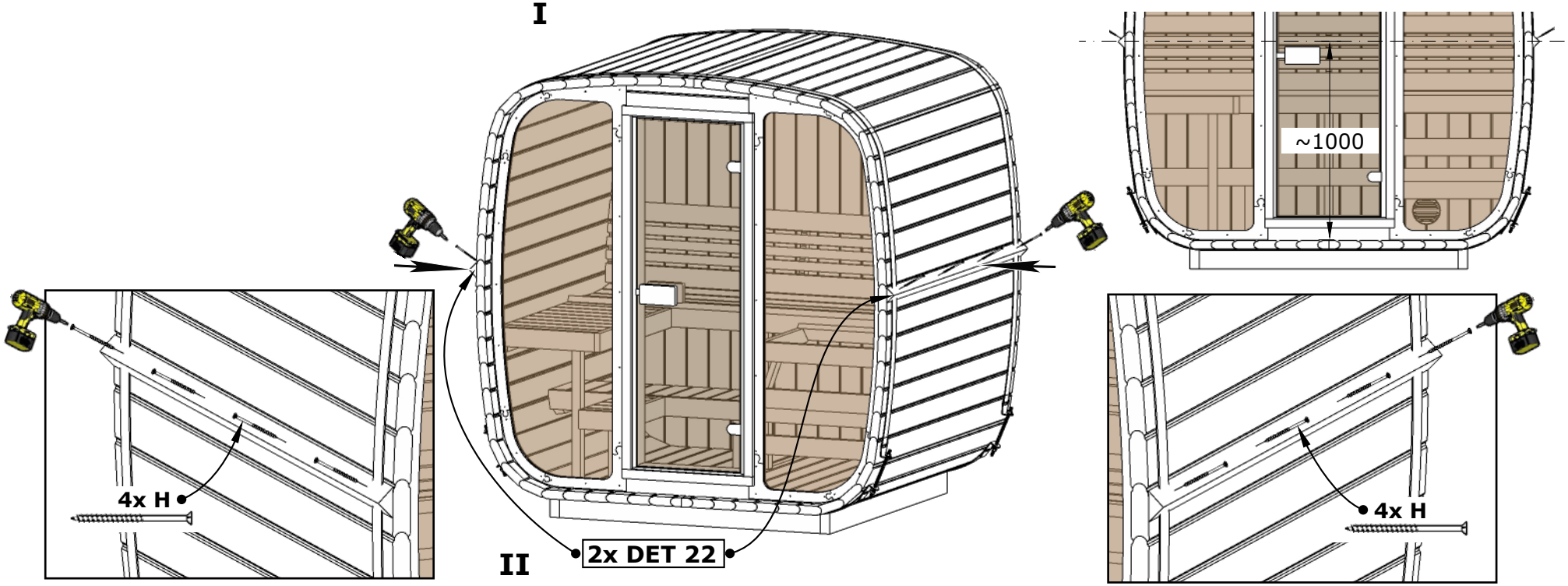
If Your sauna heater is smaller, You can cut DET 15b to lenght from the non-tapered end to better fit your heater.

V

Sauna "Icon" 160,Ø200



I

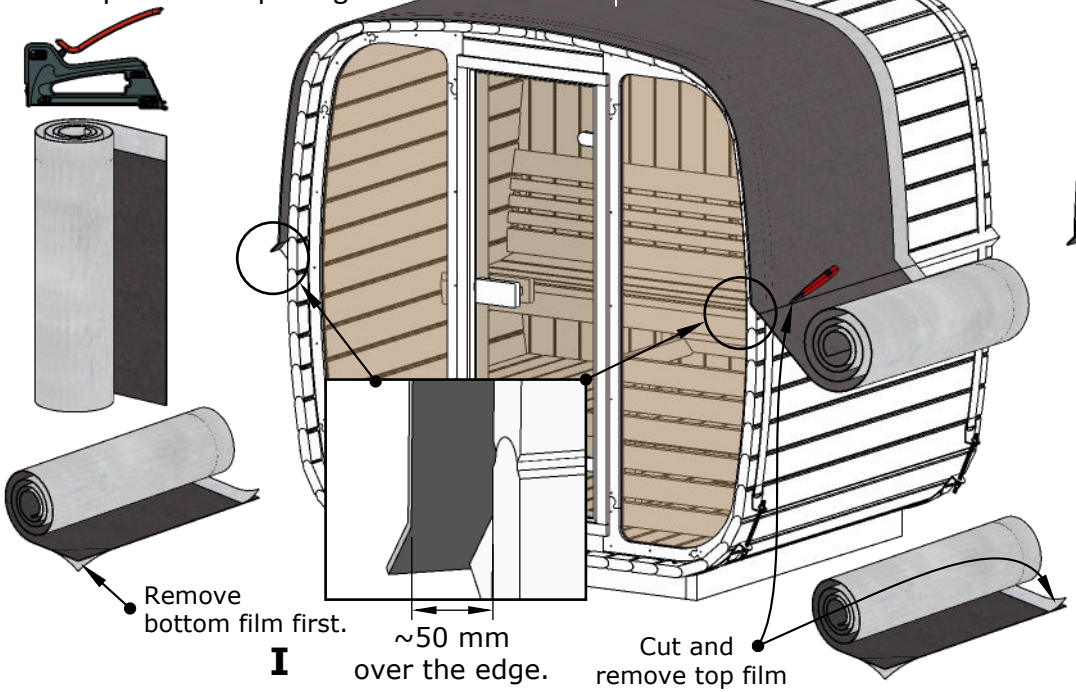


II

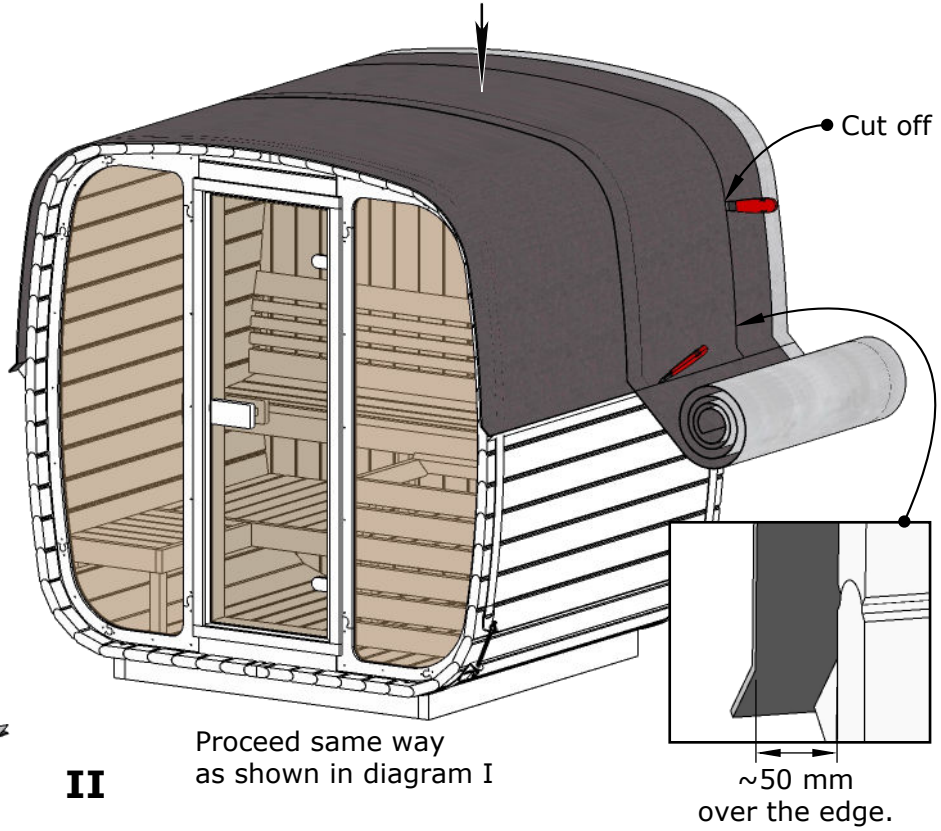
Sauna "Icon" 160,Ø200

Underlay felt installation manual.

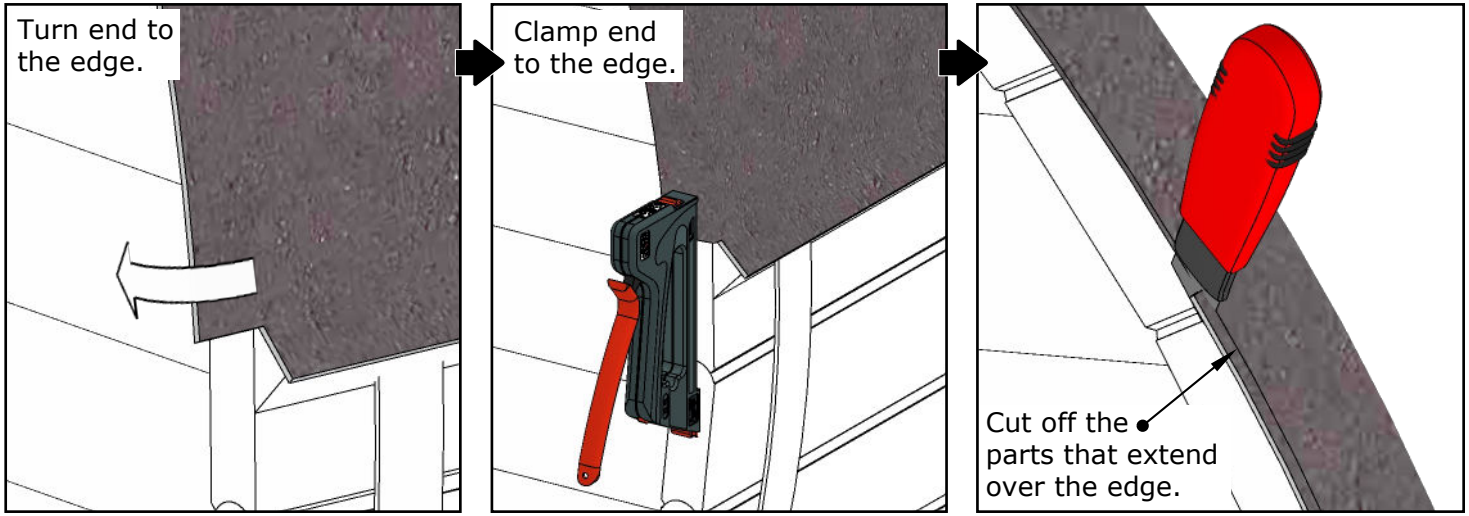
Attention! Refer to underlay installation manual provided in package.



I



II



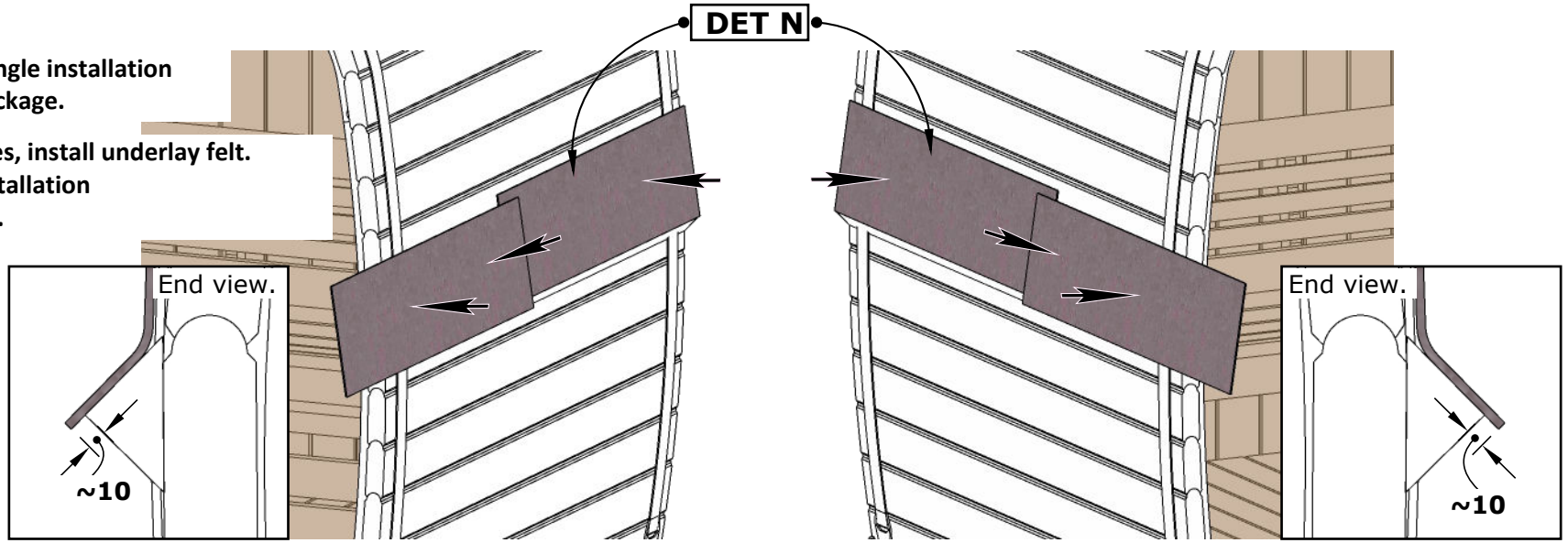
III

Sauna "Icon" 160,Ø200

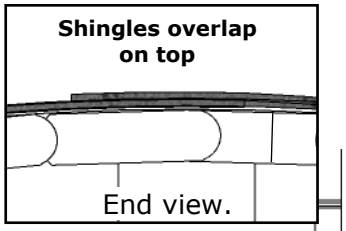
Attention! Refer to shingle installation manual provided in package.

NB! Before roof shingles, install underlay felt. Check underlay felt installation manual on extra pages.



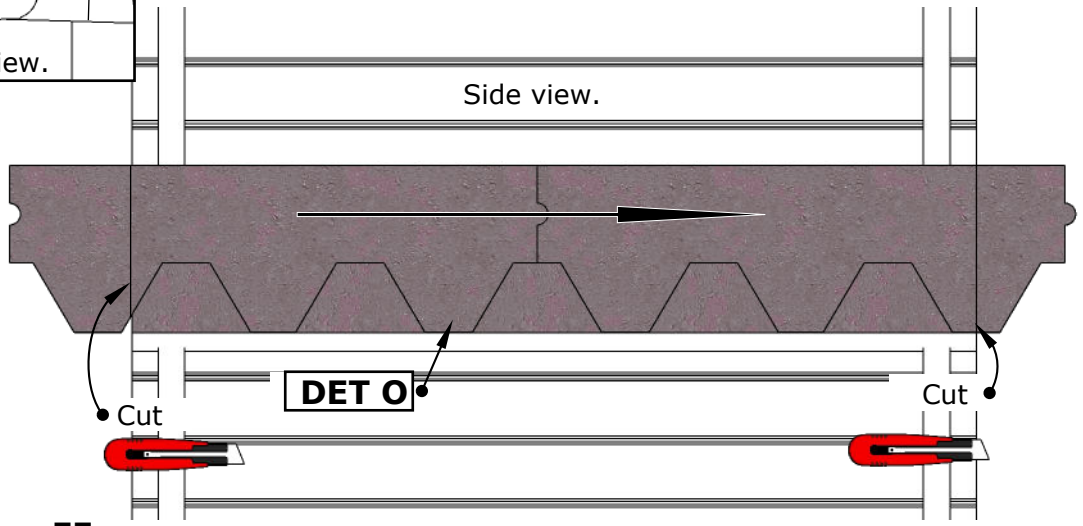


I



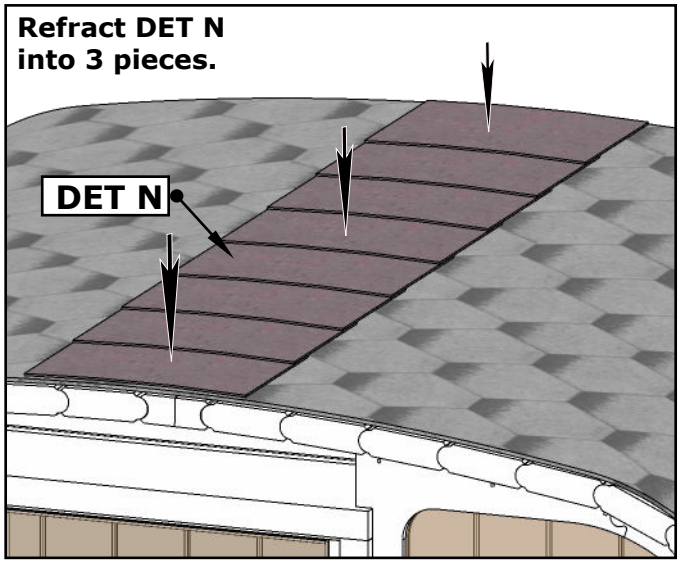
Attention! Refer to shingle installation manual provided in package.





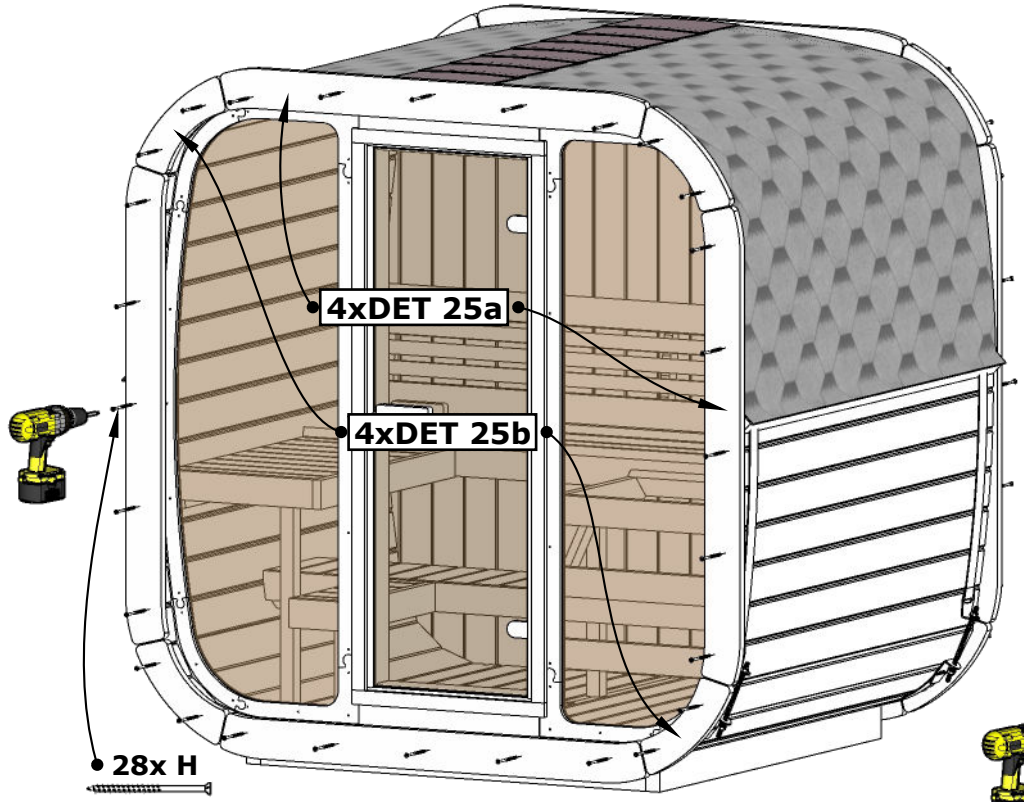
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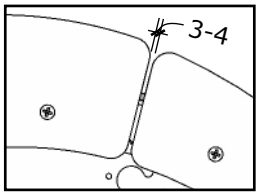
Attention! Refer to shingle installation manual provided in package.



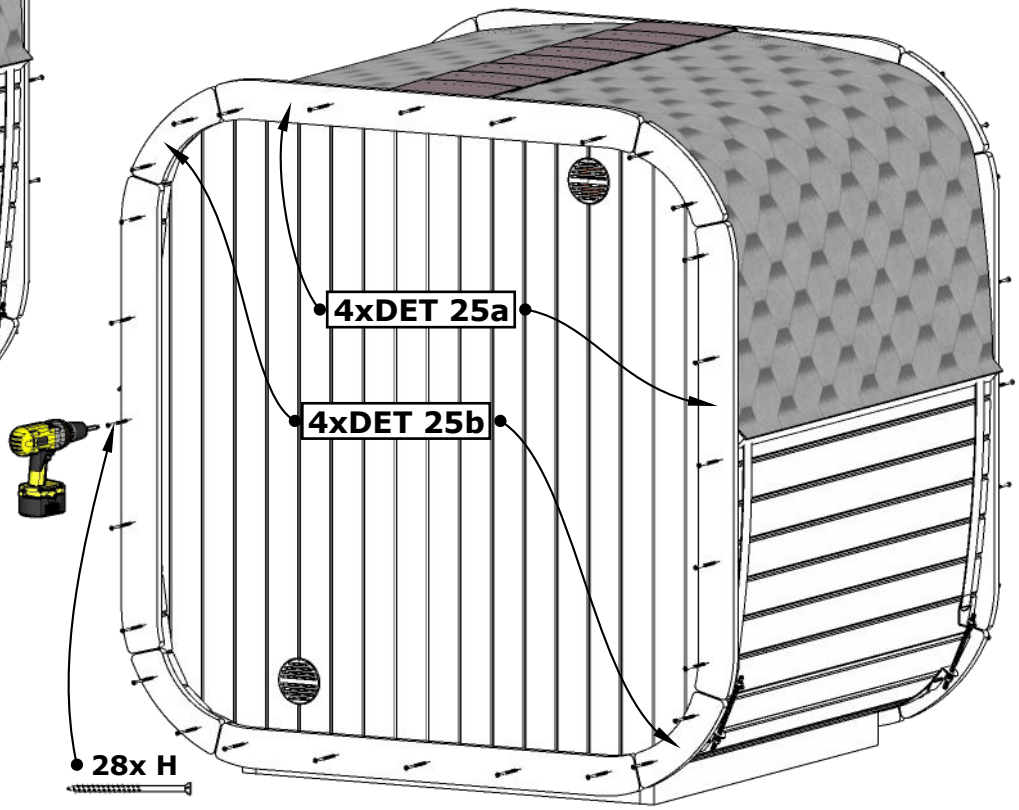
III

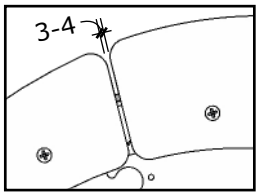
Sauna "Icon" 160,Ø200





Leave small gap
between boards.





Leave small gap
between boards.